

SUISEI[®] JAPAN

ATTACHMENTS



SUISEI ATTACHMENTS FOR INDUSTRIAL SEWING MACHINES

CATALOG Vol. 1.1

JUNE-2005 PDF Version

TOHKI Industrial Co., Ltd.

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This mark indicates that the items (presser feet) for **needle feed machine** are available.

Compare List (Old / New)

D : Discontinued

M : Modified

OLD Articles	Description	Rem.	NEW Articles	Page
A1-1/2	Hemmer Foot	D	—	—
A1-	Double Fold Bias Binder	M	A1S-	28
A10-	Right Angle Bias Binder	M	A10S-	26
A10-01-3/4	Solid Binding Foot, for A10	D	SA45	24
A10-01-7/8	Solid Binding Foot, for A10	D	SA55	24
A11-	J-type Swing Hemmer	M	A11S-	32
A110-	Full Fold Hemmer	M	A110S-	32
A2-	Single Fold Bias Binder	M	A2S-	29
A32-	Spring Type Lap Seam Folder	D	—	—
A4-	Braid or Tape Binder	M	A4S-	29
A5-	Belt & Loop Folder	M	A5S-	30
A5B-	Straight Folder	M	A5BS-	30
A60-5	Swing Feller	D	—	—
A75D-	Single Downturn Feller	M	A7SD-	35
A75U-	Single Upturn Feller	M	A7SU-	35
A78	Latch Hemmer	M	A78S-	33
A9-	Plain Bias Binder	M	A9S-	28
AG50	Adjustable Tape Guide	M	AG50S	31
AM2	Regular Cloth Puller	M	AM2Z	45
AP4	Adjustable Cloth Clamp	D	—	—
AP8	Adjustable Cloth Clamp	D	—	—
CB 1	Compen. Binding Foot, for A10	D	SC55	24
CB 1.1/4	Compen. Binding Foot, for A10	D	SC95	24
CB 3/4	Compen. Binding Foot, for A10	D	SC45	24
CD10	Compensating Foot	M	SD10	13
CD15	Compensating Foot	M	SD15	13
CD20	Compensating Foot	M	SD20	13
CF2-S	Nylon Ring Foot	M	SCF2	21
CHN	Compensating Binding Foot	D	SC75	24
CHW	Compensating Binding Foot	D	SC105	24
CL08	Compensating Foot	M	SL10	11
CL08N	Compensating Foot	M	SL10N	11
CL10	Compensating Foot	M	SL10	11
CL15	Compensating Foot	M	SL15	11
CL15N	Compensating Foot	M	SL15N	11
CL20	Compensating Foot	M	SL20	11
CL30	Compensating Foot	M	SL30	11
CR08	Compensating Foot	M	SR10	11
CR08K	Compensating Foot	M	SR10T	12
CR08N	Compensating Foot	M	SR10N	11
CR08NK	Compensating Foot	M	SR10NK	12
CR10	Compensating Foot	M	SR10	11
CR100	Compensating Foot	M	SR100	11
CR15	Compensating Foot	M	SR15	11
CR15K	Compensating Foot	M	SR15T	12
CR15N	Compensating Foot	M	SR15N	11
CR15NK	Compensating Foot	M	SR15NT	12
CR20	Compensating Foot	M	SR20	11
CR25	Compensating Foot	M	SR25	11
CR25K	Compensating Foot	M	SR25T	12
CR30	Compensating Foot	M	SR30	11
CR30K	Compensating Foot	M	SR30K	12
CR40	Compensating Foot	M	SR40	11
CR40K	Compensating Foot	M	—	—
CR50	Compensating Foot	M	SR50	11
CR60	Compensating Foot	M	SR60	11
CR65	Compensating Foot	M	SR65	11
CR70	Compensating Foot	M	SR70	11
CR80	Compensating Foot	M	SR80	11
G20	Magnetic Gauge	M	G20Z	40
G7	Swing Gauge	M	G7E	40
P1	Solid Raising Foot	D	—	—
P127	Hinged Standard Foot	D	SP127	15
P144H	Hinged Foot, Double Toe Even	D	S5050	15
P144HL	Hinged Foot, Turned Up Front	D	S5050V	15
P193	Hinged Standard Foot	D	S6565	15
P27	Hinged Foot, for Needle Feed	D	S5050N	22
P314C	Hinged Tube Foot	D	TU65C	18
P314L	Hinged Tube Foot	D	TU65L	18
P314R	Hinged Tube Foot	D	TU65R	18

OLD Articles	Description	Rem.	NEW Articles	Page
P318C	Hinged Tube Foot	D	TU30C	18
P3316C	Hinged Tube Foot	D	TU50C	18
P3316L	Hinged Tube Foot	D	TU50L	18
P3316R	Hinged Tube Foot	D	TU50R	18
P338C	Hinged Tube Foot	D	TU100C	18
P338L	Hinged Tube Foot	D	TU100L	18
P338R	Hinged Tube Foot	D	TU100R	18
P34	Hemming & Folding Foot	D	SA75	24
P344	Hemming & Folding Foot	D	SA95	24
P351	Hinged Standard Foot	M	SP351	15
P351K	Hinged Standard Foot	M	SP351T	15
P352	Hinged Foot, Turned Up Front	M	SP352	15
P36	Hinged Cording Foot	M	SP36	14
P360	Hinged Foot, Narrow	M	SP360	15
P361	Hinged Foot, Narrow	M	SP361	15
P3610	Hemming & Folding Foot	M	(SA65)	24
P3613	Hemming & Folding Foot	M	(S6060V)	15
P3620	Hemming & Folding Foot	M	(SA105)	24
P3625	Hemming & Folding Foot	M	(SA200)	24
P363	Hinged Zipper Foot	M	S2525	14
P363V	Hinged Zipper Foot	M	S3030	14
P363VNF	Hinged Foot, for Needle Feed	M	S3030N	22
P36L	Hinged Cording Foot	M	SP36L	14
P36LN	Hinged Cording Foot	M	SP36LN	14
P36N	Hinged Cording Foot	M	SP36N	14
P36W	Hinged Cording Foot	D	—	—
P38	Hemming & Folding Foot	D	SA65	24
P386	Hemming & Folding Foot	D	SA55	24
P58N	Hinged Standard Foot	D	SP58N	15
P58W	Hinged Foot, Double Toe Even	D	S5050	15
P69LH-...	Hinged Piping Foot <Left>	M	S69LH-...	16
P69RH-...	Hinged Piping Foot <Right>	M	S69RH-...	16
P810	Hinged Raising Foot	D	SG10	8
P810L	Hinged Raising Foot	D	SG10L	8
P811	Hinged Raising Foot	D	SG15	8
P811L	Hinged Raising Foot	D	SG15L	8
P812	Hinged Raising Foot	D	SG30	8
P812L	Hinged Raising Foot	D	SG30L	8
P813	Hinged Raising Foot	D	SG50	8
P813L	Hinged Raising Foot	D	—	—
P814	Hinged Raising Foot	D	SG65	8
P814L	Hinged Raising Foot	D	—	—
P815	Hinged Raising Foot	D	SG80	8
P815L	Hinged Raising Foot	D	—	—
P946	Hinged Foot, Double Toe Even	M	S4040	15
P953	Adjustable Shirring Foot	M	S955	10
S363NF	Hinged Zipper Foot, for Needle Feed	M	S3030N	22
SH030	Hemmer Foot	D	(A50-3)	33
SH050	Hemmer Foot	D	(A50-5)	33
SH30	Hemmer Foot	D	(A50-3)	33
SH40	Hemmer Foot	D	(A50-4)	33
SH50	Hemmer Foot	D	(A50-5)	33
SH65	Hemmer Foot	D	(A50-7)	33
SHP50	Feller Foot	D	—	—
SP351K	Hinged Standard Foot	M	SP351T	15
SP363	Hinged Zipper Foot	M	S3030	14
SP90-BL	Intermittent Cloth Puller	D	—	—
SP90-FBS	Intermittent Cloth Puller	D	—	—
SP90-RF	Intermittent Cloth Puller	D	—	—
SP90-TR	Intermittent Cloth Puller	D	—	—
SR10K	Compensating Foot	M	SR10T	12
SR15K	Compensating Foot	M	SR15T	12
SR15NK	Compensating Foot	M	SR15NT	12
SR20K	Compensating Foot	M	SR20T	12
T350	Teflon Foot	M	ST350	20
T35CW	Teflon Foot	M	ST35CW	20
T35W	Teflon Foot	M	ST35W	20
T363	Teflon Foot	M	ST363	20
T36LN	Teflon Foot	M	ST36LN	20
T36N	Teflon Foot	M	ST36N	20

• We have no recommendatory articles or substitution for old articles concerning the items are specified "—" on NEW Articles column.

NEW PRODUCTS

***SFG1, SFG1NW, SRC10~SRC30, SLC10~SLC30, SR10NF~SR30NF, SL10NF~SL30NF
SG70, SG110, SG150, SG200, P723NF, ST350NF, ST35WNF, SCF2, SCF1L, A10H, A110S-T20~M25, ACxx***

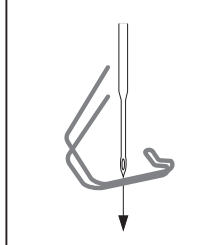
NEW Products

NEW

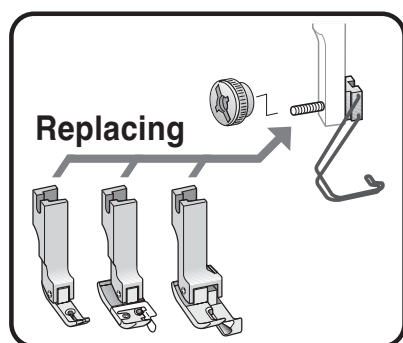


SFG1 Finger Guard Set for One Needle Lock Stitch Machine

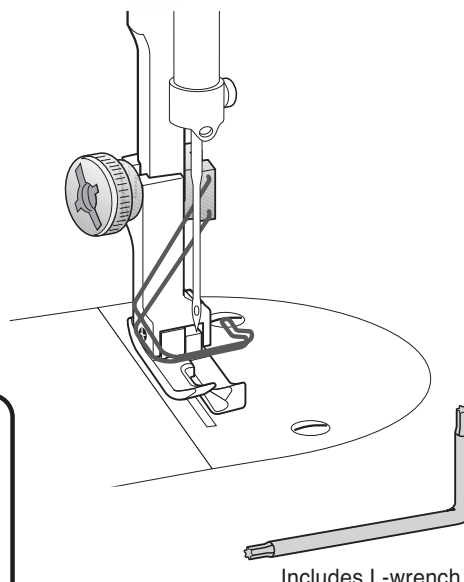
For One Needle



- After setting finger guard to presser bar, it keeps working for finger protection.

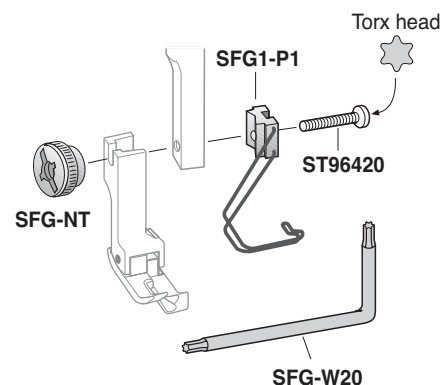


SFG1



Includes L-wrench.

"SFG-D20" Torx® driver is available at extra cost.

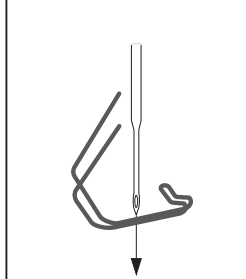


Part Number	Description
SFG1-P1	Guard Wire Complete
ST96420	Screw with Torx Head
SFG-NT	Thumb Nut
SFG-W20	L-Wrench for Torx Head
SFG-D20	Driver for Torx Head

Torx® is registered by Textron Fastening Systems (Camcar Screw & Mfg.)

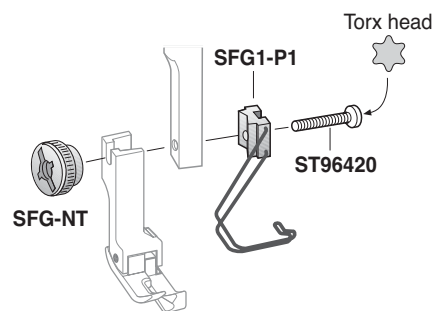
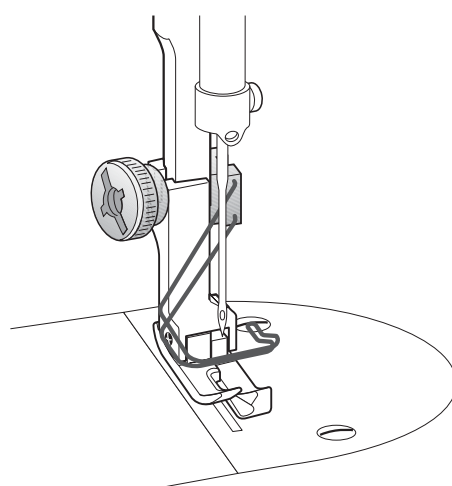
SFG1NW Finger Guard Set Without L-Wrench for One Needle Lock Stitch Machine

For One Needle



- After setting finger guard to presser bar, it keeps working for finger protection.

SFG1NW



Part Number	Description
SFG1-P1	Guard Wire Complete
ST96420	Screw with Torx Head
SFG-NT	Thumb Nut

Torx® is registered by Textron Fastening Systems (Camcar Screw & Mfg.)

You can not use following articles in our products together with SFG1.

A10S-40, A10S-45, A10S-50, A10H-, P723, P723NF

When using SFG1 for needle feed machine, the maximum stitch length is 4 millimeters.

SFG1 is not be able to attached to few kinds of machine which has a special presser bar.

NEW PRODUCTS 新製品

NOUVEAUX PRODUITS
PRODUCTOS NUEVOS

NEUE PRODUKTE
新产品

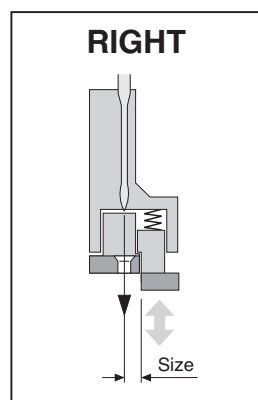
Attachments

SUISEI®

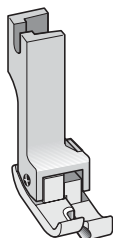


SRC10~SRC30, SLC10~SLC30

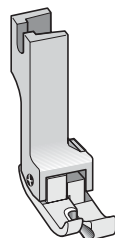
Compensating Feet <Extra Short>



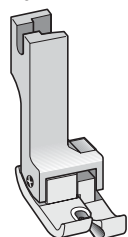
SRC10
1.0 mm



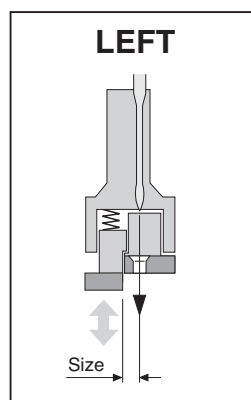
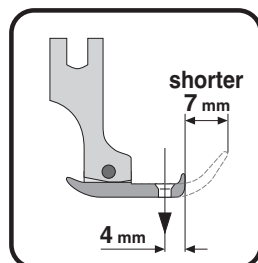
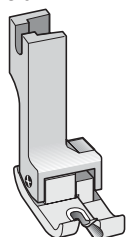
SRC15
1.5 mm



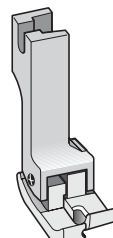
SRC20
2.0 mm



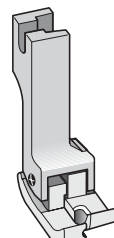
SRC30
3.0 mm



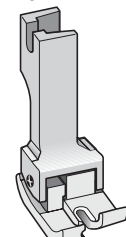
SLC10
1.0 mm



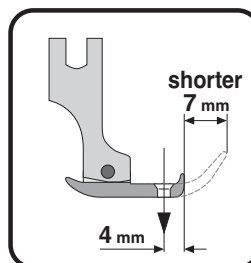
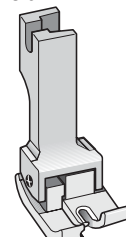
SLC15
1.5 mm



SLC20
2.0 mm



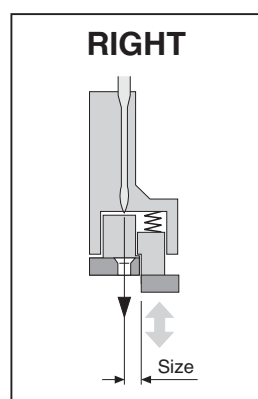
SLC30
3.0 mm



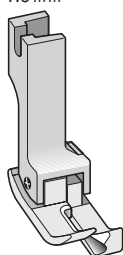
- These feet are appropriate for sewing small parts as out pockets or labels. Because it is 4 millimeters long the toe side from the needle and 7 millimeters shorter than regular compensating feet.

SR10NF~SR30NF, SL10NF~SL30NF

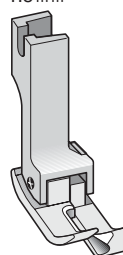
Compensating Feet For Needle Feed Machine



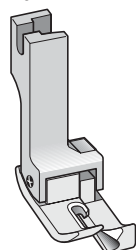
SR10NF
1.0 mm



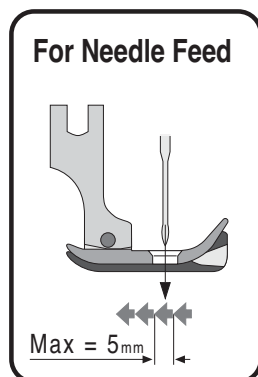
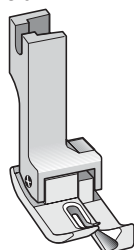
SR15NF
1.5 mm



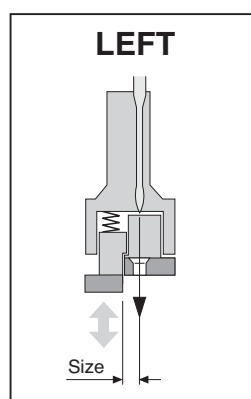
SR20NF
2.0 mm



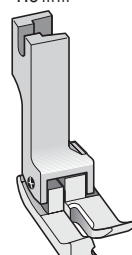
SR30NF
3.0 mm



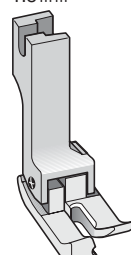
Not use for plain sewing machine, will cause "Skip stitch". Because these are for needle feed machine.



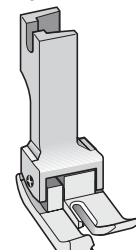
SL10NF
1.0 mm



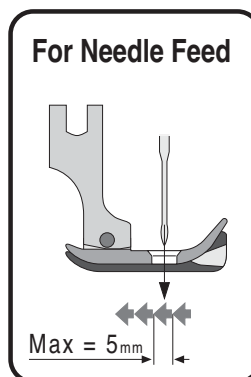
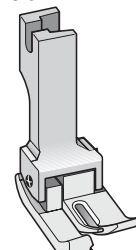
SL15NF
1.5 mm



SL20NF
2.0 mm



SL30NF
3.0 mm



NEW PRODUCTS 新製品

NOUVEAUX PRODUITS
PRODUCTOS NUEVOS

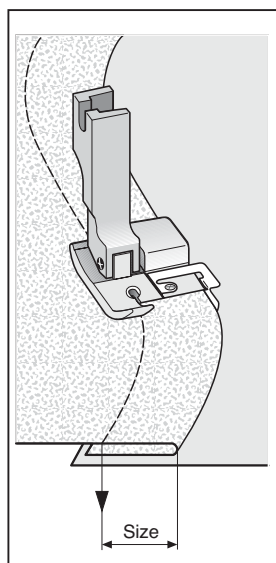
NEUE PRODUKTE
新产品

Attachments

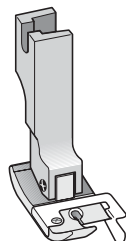
SUISEI®



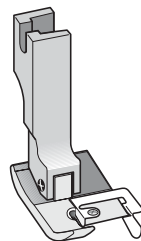
SG70, 110, 150, 200 Spring Guide Hinged Feet



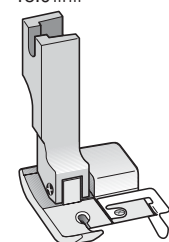
SG70
7.0 mm



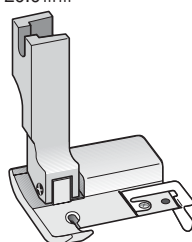
SG110
11.0 mm



SG150
15.0 mm



SG200
20.0 mm



Screw & Spring Guides

SG-P0
For all Feet



M1.6 x 0.35

SG-P1
For SG10~SG30
SG110L, SG150, SG200



Stainless steel

SG-P2
For SG50~SG80



Stainless steel

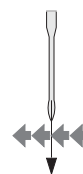
SG-P1L
For SG10L~SG30L



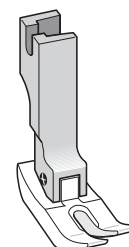
Stainless steel

ST·NF Teflon Feet for Needle Feed

For Needle Feed

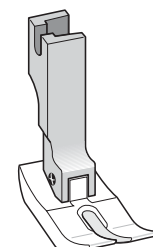


ST350NF



5.5 mm ↓ 5.5 mm

ST35WNF



6.5 mm ↓ 6.5 mm

ST350NFB



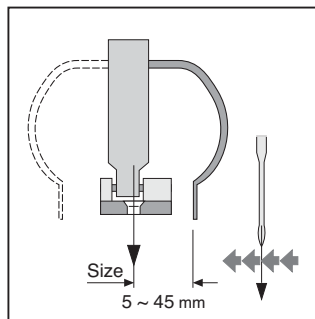
for "ST350NF"

ST35WNFB

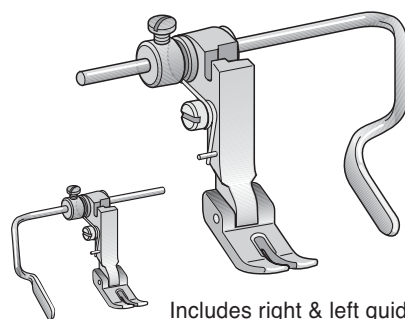


for "ST35WNF"

P723NF Hinged Quilter Foot with Right & Left Guides for Needle Feed



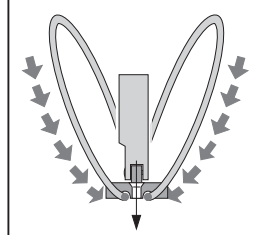
Size
5 ~ 45 mm



Includes right & left guides.

SCF2 Nylon Ring Foot

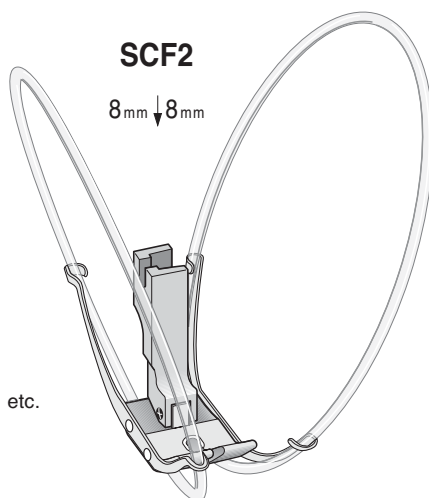
Double Rings



- Appropriate for slippery and problem materials, like Velvet, Plastic-coated, Rubber-backed, etc.

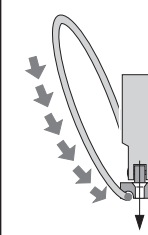
SCF2

8 mm ↓ 8 mm



SCF1L Left Nylon Ring Foot

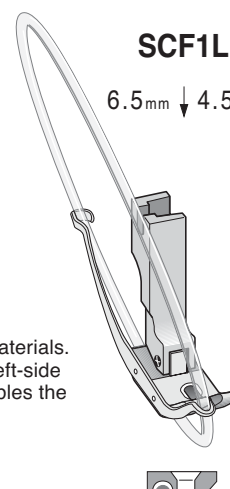
Single Ring



- Appropriate for slippery materials. Especially single ring on left-side and narrow foot shoe enables the sewing of the small bag.

SCF1L

6.5 mm ↓ 4.5 mm



NEW PRODUCTS 新製品

NOUVEAUX PRODUITS
PRODUCTOS NUEVOS

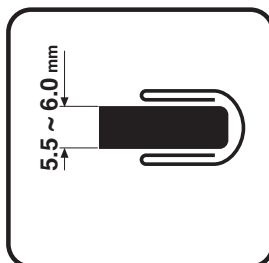
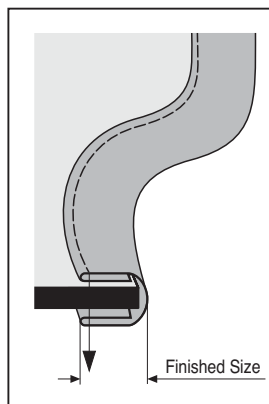
NEUE PRODUKTE
新产品

Attachments

SUISEI®



A10H- 36, 40, 50 Right Angle Bias Binder for Heavy Material <with presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.

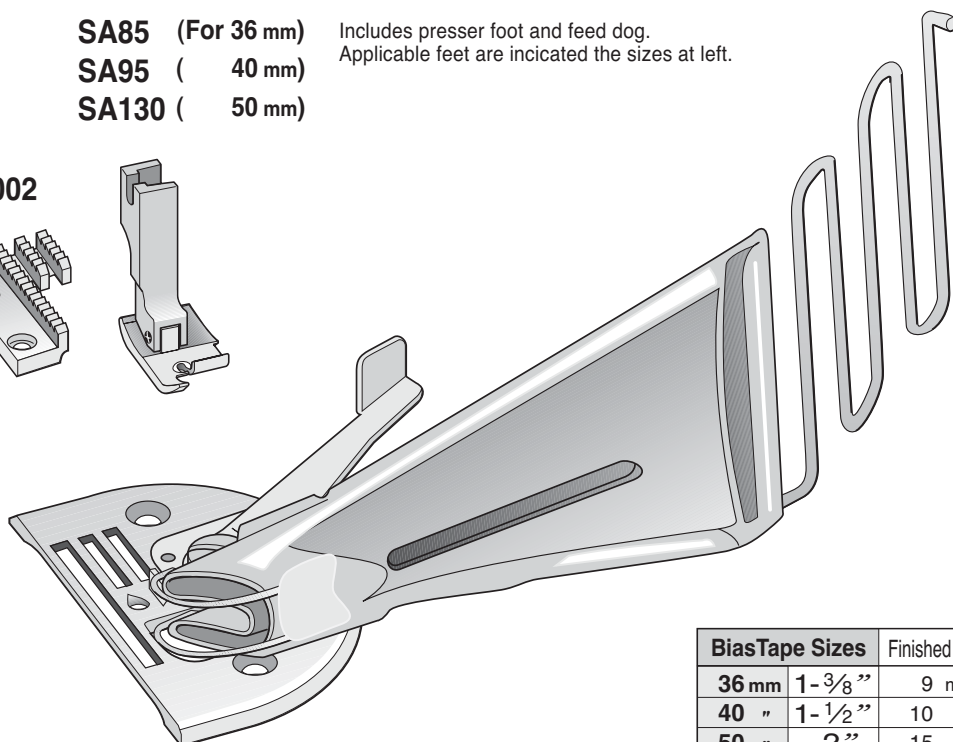
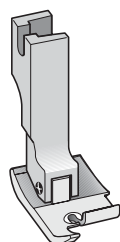
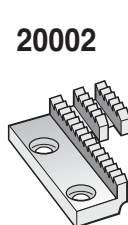
SA85 (For 36 mm)

SA95 (40 mm)

SA130 (50 mm)

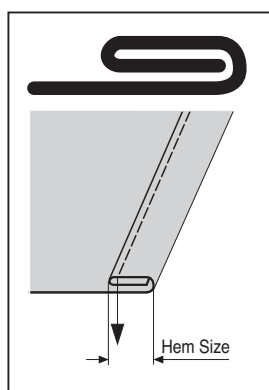
Includes presser foot and feed dog.
Applicable feet are indicated the sizes at left.

20002

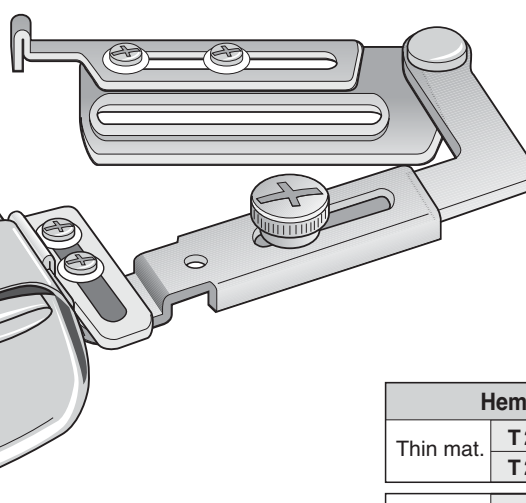
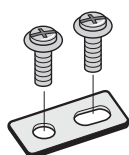


BiasTape Sizes		Finished Sizes
36 mm	1-3/8"	9 mm
40 "	1-1/2"	10 "
50 "	2"	15 "

A110S- T20, T25, M20, M25 Full Fold Swing Hemmer



- For fully folding in the hem of the fabric.



Hem Sizes		
Thin mat.	T20 mm	13/16"
	T25 "	1 "
Medium mat.	M20 mm	13/16"
	M25 "	1 "

NEW PRODUCTS

新製品

**NOUVEAUX PRODUITS
PRODUCTOS NUEVOS**

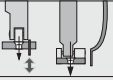
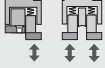
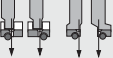
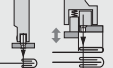
**NEUE PRODUKTE
新产品**

Attachments

SUISEI®



PRESSER FEET

SPRING GUIDE FEET QUILTER & GUIDE FOOT	
SHIRRING FEET GUIDE FEET FOR HEMMERS	
COMPENSATING FEET (RIGHT·LEFT·DOUBLE)	
CORDING FEET ZIPPER FEET	
STANDARD FEET	
PIPING FEET SPECIAL PIPING FEET	
TAPE FEET · SPECIAL TUBE FEET SOLID BLANK FEET	
TEFLON FEET NYLON RING FEET	
FEET FOR NEEDLE FEED MACHINE (Compensating, Standard-type, Quilter, Teflon)	
HINGED BINDING FEET COMPENSATING BINDING FEET	

SPRING GUIDE FEET スプリングガイド付き押え金

PIEDS AVEC RESSORT GUIDE
PIES PRENSATELA CON GUÍA

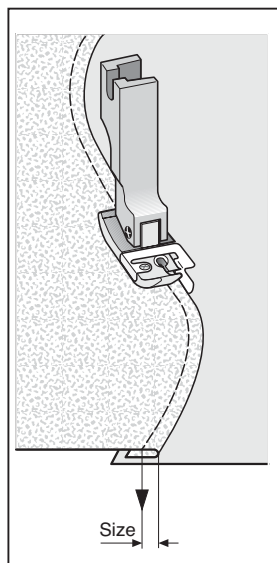
KANTENFEDER-FÜSSE
弓片式縫邊圧脚

Attachments

SUISEI®

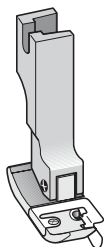


SG10~SG80 Spring Guide Hinged Feet

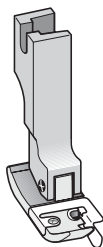


- For straight and curving edges.
NO guide part at the rear of the needle hole.

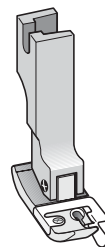
SG10
1.0 mm



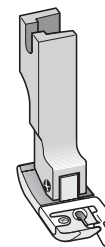
SG15
1.5 mm



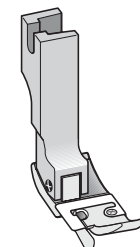
SG20
2.0 mm



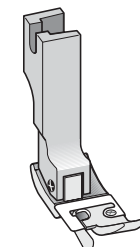
SG30
3.0 mm



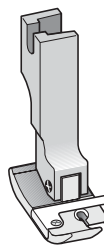
SG10L
1.0 mm



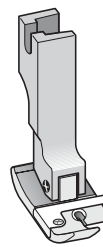
SG15L
1.5 mm



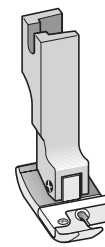
SG50
5.0 mm



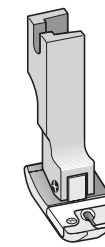
SG65
6.5 mm



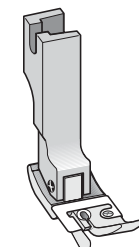
SG70
7.0 mm



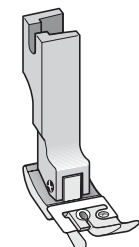
SG80
8.0 mm



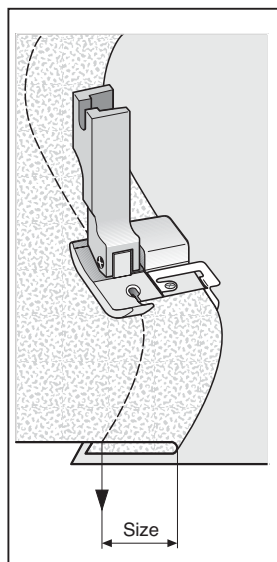
SG20L
2.0 mm



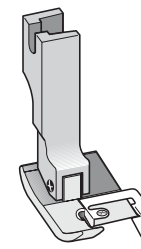
SG30L
3.0 mm



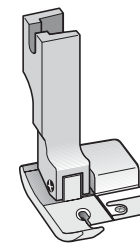
SG110, SG150, SG200 Spring Guide Hinged Feet



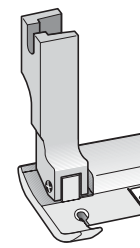
SG110
11.0 mm



SG150
15.0 mm



SG200
20.0 mm



SG-P1

SG-P1

SG-P1

Screw & Spring Guides

SG-P0
For all Feet



M1.6 x 0.35

SG-P1
For SG10~SG30
For SG80~SG200



Stainless steel

SG-P2
For SG50~SG80



Stainless steel

SG-P1L
For SG10L~SG30L



Stainless steel

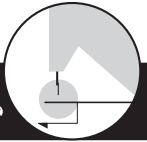
SPRING GUIDE FEET スプリングガイド付き押え金

PIEDS AVEC RESSORT GUIDE
PIES PRENSATELA CON GUÍA

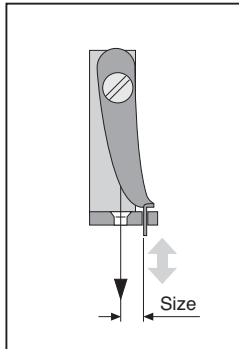
KANTENFEDER-FÜSSE
弓片式縫边压脚

Attachments

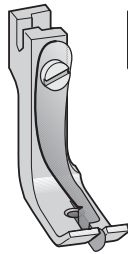
SUISEI®



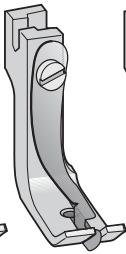
P10~P18 Top Stitch Guide Feet



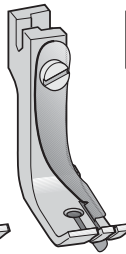
P10
0.8 mm
1/32"



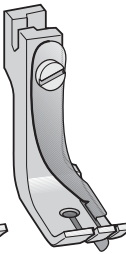
P11
1.6 mm
1/16"



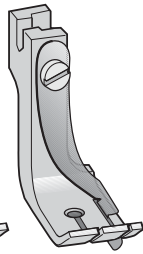
P115
2.4 mm
3/32"



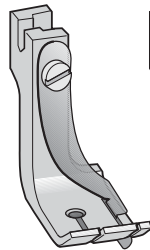
P12
3.2 mm
1/8"



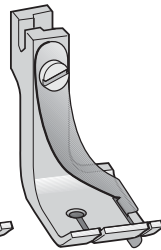
P13
4.8 mm
3/16"



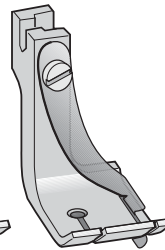
P14
6.4 mm
1/4"



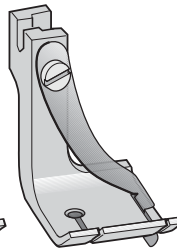
P15
8.0 mm
5/16"



P16
9.5 mm
3/8"



P18
12.7 mm
1/2"



Screw & Spring Guides

3352

For all Feet



3/32-56

P01

For P10~P13



P01W

For P14~P18



- The lower material can be hurt by the spring guide when it is weak and thin.
Then **SG series feet** on P.9 are recommended.

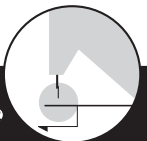
QUILTER & GUIDE FOOT ステッチガイド押え金

PIEDS ARTICULÉS AVEC GUIDE
PIES PRENSATELA CON GUÍA AJUSTABLE

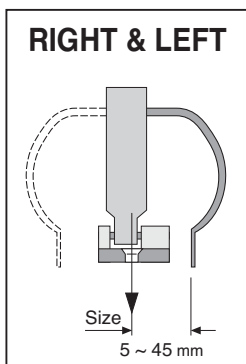
GELENKFÜSSE MIT LINEAL(EN)
绗缝及导向压脚

Attachments

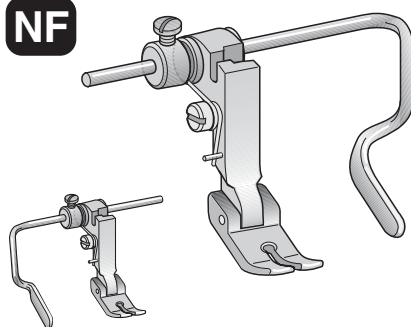
SUISEI®



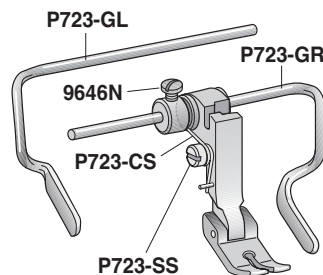
P723 Hinged Quilter Foot with Right & Left Guides



NF



Includes right & left guides.



Part Number	Description
P723-GL	Left Guide
P723-GR	Right Guide
9646N	Screw (9/64-L6)
P723-SS	Shoulder Screw
P723-CS	Spring

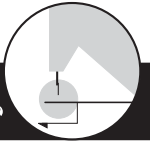
SHIRRING FEET シャーリング押え金

PIEDS FRONCEURS
PIES PRENSATELA DE FRUNCIDO

KRÄUSELFÜSSE
衲摺圧脚

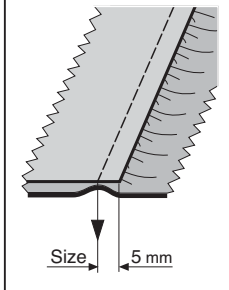
Attachments

SUISEI®

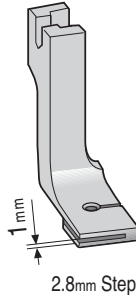


P5 Top Ply Joining Shirring Foot

PLY JOINING

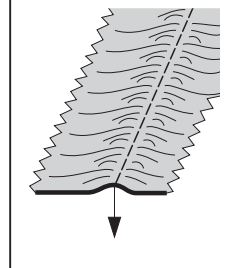


P5



P50, P50M, P50H Regular Shirring Feet

3 KINDS STEP



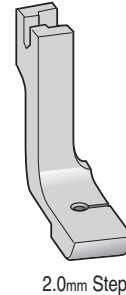
P50



1.5mm Step



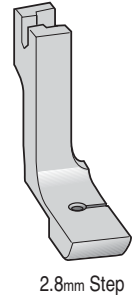
P50M



2.0mm Step



P50H

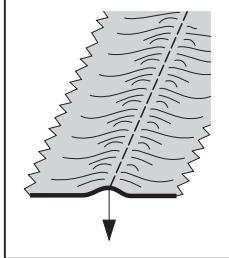


2.8mm Step



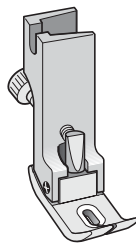
S955 Adjustable Shirring Foot

ADJUSTABLE

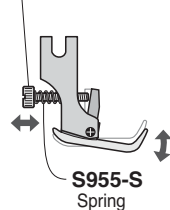


- For bottom ply of pocket flap lining.

S955



M30515RL
Screw



S955-S
Spring

Be careful

- Over turning of the adjust screw causes damage of the pin.
- Feeding scratches can happen when the material is weak and thin.

GUIDE FEET FOR HEMMERS ヘマー用ガイド押え金

PIEDS AVEC GUIDE POUR OURLEUR
PIES DE GUÍA PARA REPULUGADORES

GELENKFÜSSE MIT LINEAL FÜR SÄUMAPPARATE
滚边及绗缝压脚

Attachments

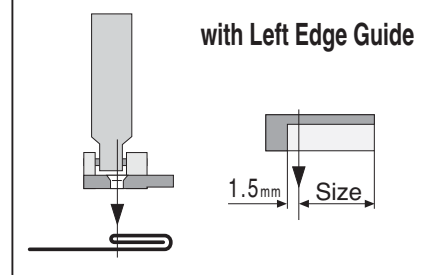
SUISEI®



P3811, P3819, P3825 Guide Feet for Hemmers

For FOLDERS

with Left Edge Guide

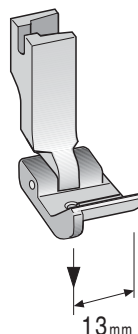


P3811



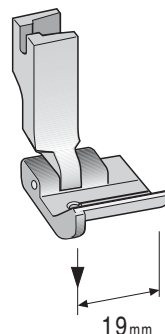
6mm

P3819



13mm

P3825



19mm

COMPENSATING FEET 段付き押え金

PIEDS COMPENSÉS
PIES PRENSATELA COMPENSANDOS

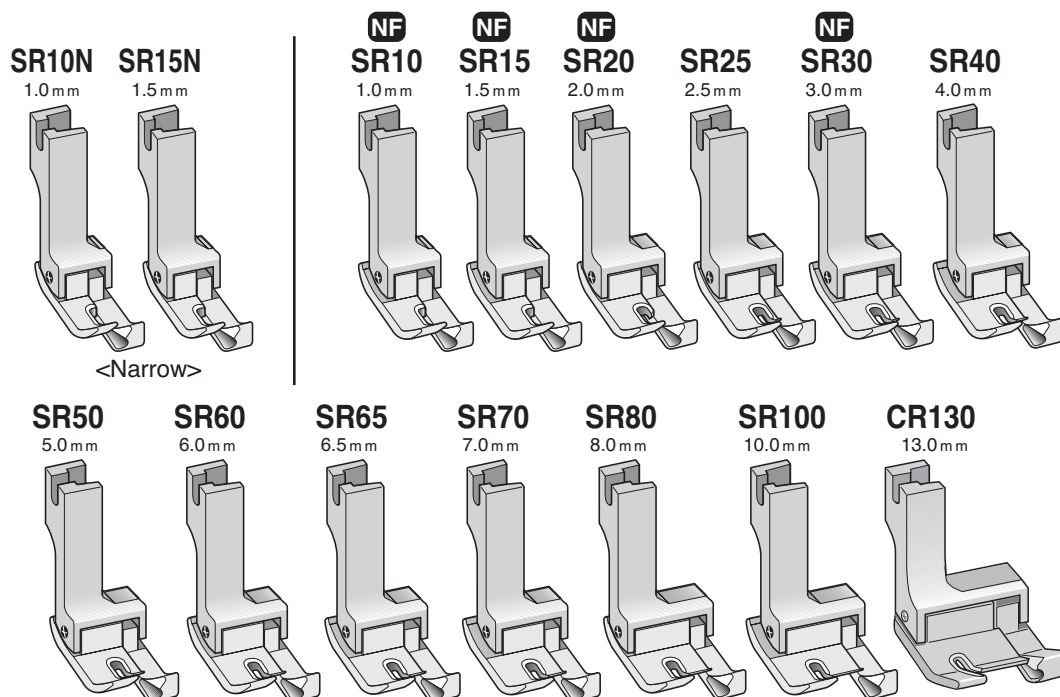
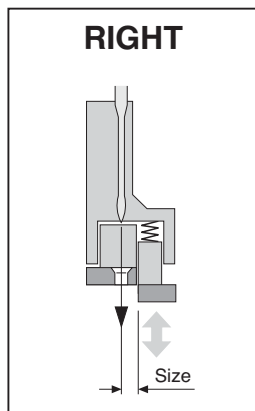
AUSGLEICHSGELENKFÜSSE
补充压脚

Attachments

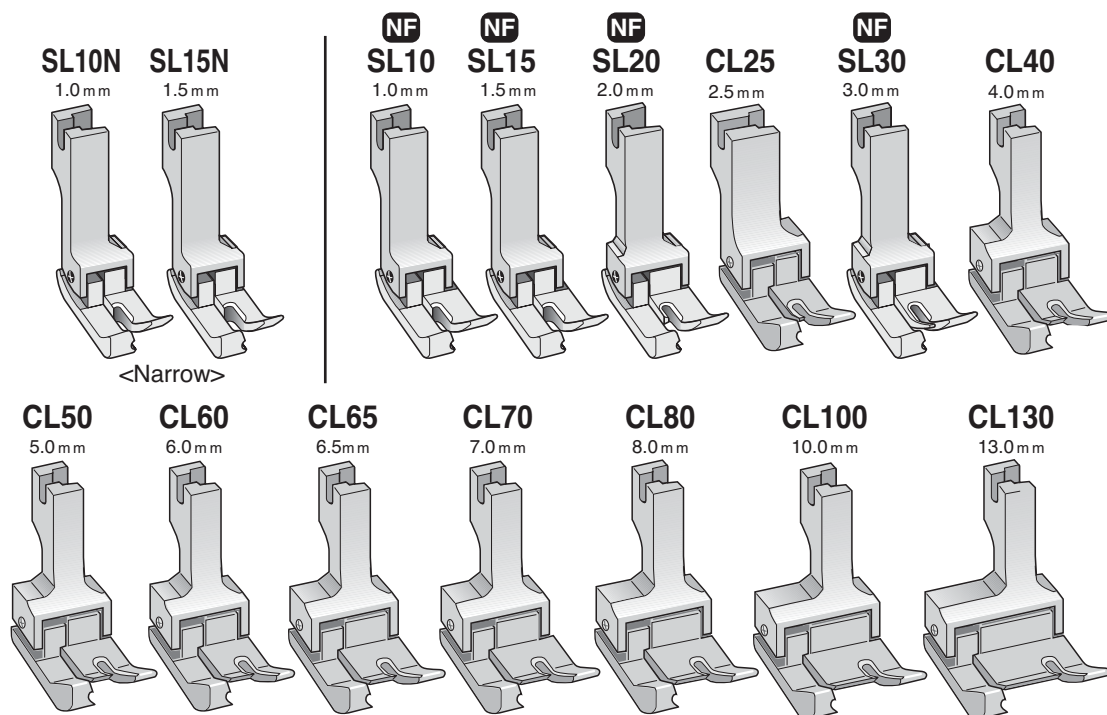
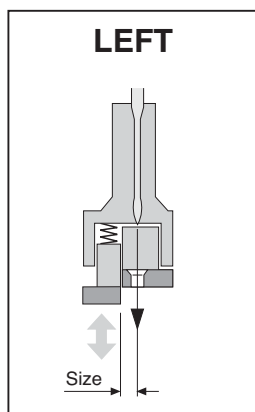
SUISEI®



SR10(N)~CR130 Compensating Feet <Right>



SL10(N)~CL130 Compensating Feet <Left>



- The replacement screw and spring for [SR..., SL...] type are different from [CR..., CL...] type's, please refer next page.
- Guide shoe has two springs B20 and **foot shoe has one** for [SR..., SL...] type feet.
- It may get good result for some kind of the sewing that the spring B20 on **foot shoe** is removed.

COMPENSATING FEET 段付き押え金

PIEDS COMPENSÉS
PIES PRENSATELA COMPENSANDOS

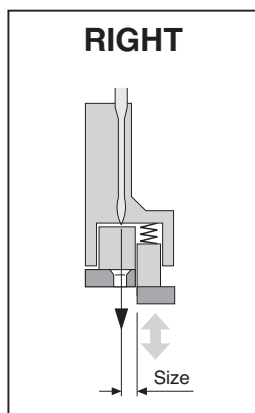
AUSGLEICHSGELENKFÜSSE
补充压脚

Attachments

SUISEI®



SR10(N)K~CR130K Compensating Feet for Knit <Right>



- For knit & thin materials.

T-type

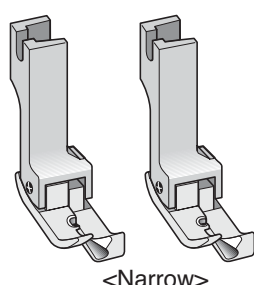


K-type

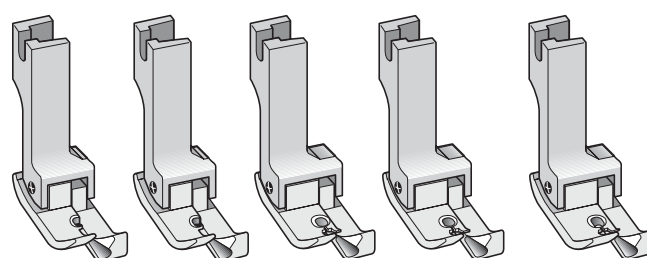


Prevents lifting fabric with the needle.

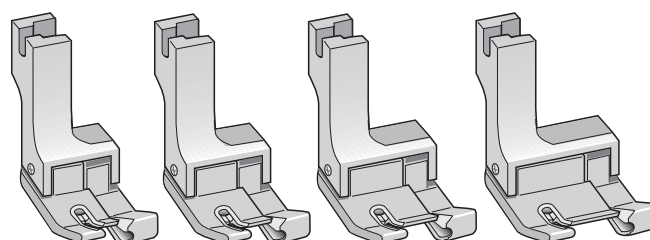
SR10NK 1.0 mm SR15NT 1.5 mm



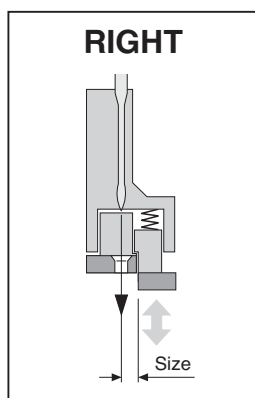
SR10T 1.0 mm SR15T 1.5 mm SR20T 2.0 mm SR25T 2.5 mm SR30K 3.0 mm



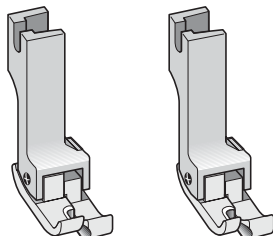
CR50K 5.0 mm CR65K 6.5 mm CR100K 10.0 mm CR130K 13.0 mm



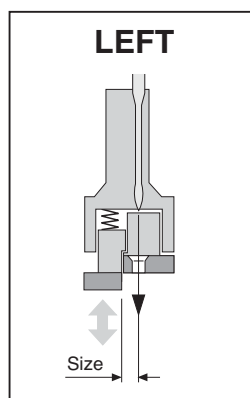
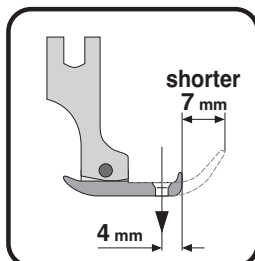
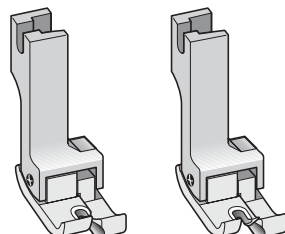
SRC10~SRC30, SLC10~SLC30 Compensating Feet <Extra Short>



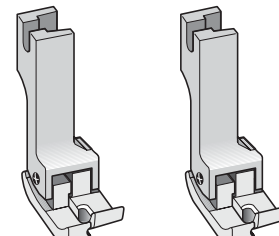
SRC10 1.0 mm SRC15 1.5 mm



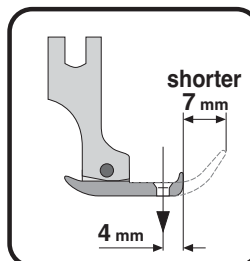
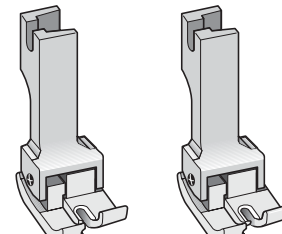
SRC20 2.0 mm SRC30 3.0 mm



SLC10 1.0 mm SLC15 1.5 mm



SLC20 2.0 mm SLC30 3.0 mm



- These feet are appropriate for sewing small parts as out pockets or labels.
Because it is 4 millimeters long the toe side from the needle and **7 millimeters shorter** than regular compensating feet.

COMPENSATING FEET 段付き押え金

PIEDS COMPENSÉS
PIES PRENSATELA COMPENSANDOS

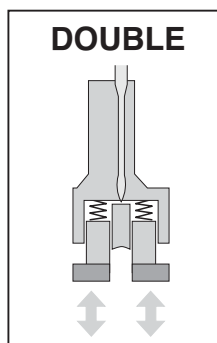
AUSGLEICHSGELENKFÜSSE
补充压脚

Attachments

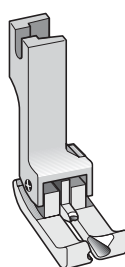
SUISEI®



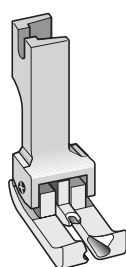
SD10~SD30 Compensating Feet <Double>



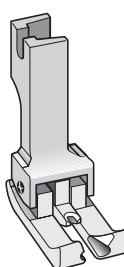
SD10
1.0 mm



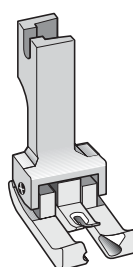
SD15
1.5 mm



SD20
2.0 mm



SD30
3.0 mm



Inches to Millimeters

Inches	MM	Recommended Numbers
1/32 →	0.8 →	10
1/16 →	1.6 →	15
3/32 →	2.4 →	25
1/8 →	3.2 →	30
5/32 →	4.0 →	40
3/16 →	4.8 →	50
1/4 →	6.4 →	65
5/16 →	8.0 →	80
3/8 →	9.5 →	100
1/2 →	12.7 →	130

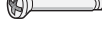
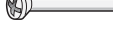
For SR, SL, SD type

B20, CPS10~CPS19 Replacement spring and screws for "SR, SL, SRC, SLC, SD"

B20		ø2.0 mm	All Feet for "SR, SL, SRC, SLC, SD" & "SR·NF, SL·NF" type
CPS10		10.8 "	10(N)(NF), 15(N)(NF), SD10, S955 SC40~105, SHA30~80
CPS13		13.3 "	20(NF), 25, 30(NF), 40 SD15, SD20
CPS16		16.3 "	50, 60, 65, 70 SD30
CPS19		19.3 "	80, 100

For CR, CL, CD type

B25, C1~C8 Replacement spring and screws for "CR, CL, CD"

B25		ø2.5 mm	All Feet for "CR, CL, CD" type	C4		15.5 mm	40, 50, CD20
C1		10.0 "	08N(K), 10N(K), 15N(K) P952, P953	C5		17.5 "	60, 65, 70
C02		12.5 "	CD00	C6		19.0 "	80
C2		13.5 "	08, 10, 15, 20, 25, 30 CD10, CHN, CHW, CB	C7		20.5 "	100
C3		14.5 "	CD15	C8		24.0 "	130

CORDING FEET 端縫い押え金

PIEDS A COUDRE AU BORD
PIES PRENSATELA PARA COSER CREMALLERAS

KANTENFÜSSE
縫端压脚

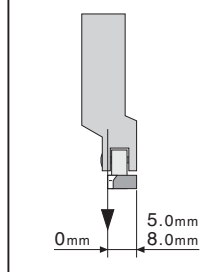
Attachments

SUISEI®



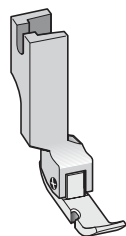
SP36L(N) Hinged Cording Foot <Left>

LEFT Cording



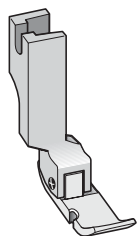
NF

SP36LN



0mm ↓ 5mm

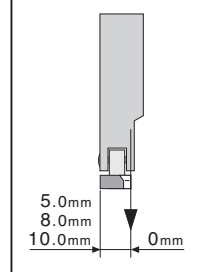
SP36L



0mm ↓ 8mm

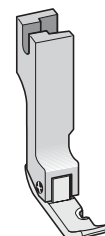
SP36(N) Hinged Cording Foot <Right>

RIGHT Cording



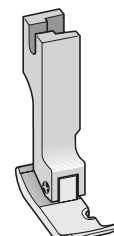
NF

SP36N



5mm ↓ 0mm

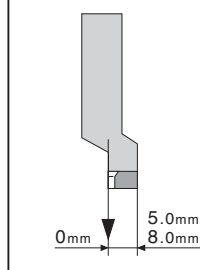
SP36



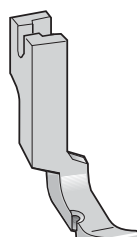
8mm ↓ 0mm

P301(N) Solid Cording Foot <Left>

LEFT Cording

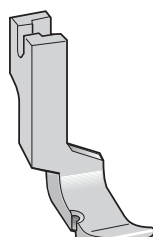


P301N



0mm ↓ 5mm

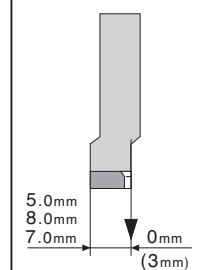
P301



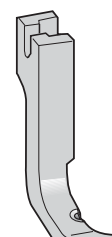
0mm ↓ 8mm

P311N, P31, P311 Solid Cording Foot <Right>

RIGHT Cording

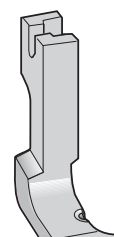


P311N



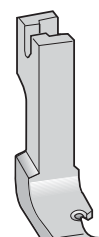
5mm ↓ 0mm

P31



8mm ↓ 0mm

P311



7mm ↓ 0mm
(3mm)

ZIPPER FEET ジッパー押え金

PIEDS POUR FERMETURE A GLISSIERE
PIES PRENSATELA PARA CREMALLERAS

REISSVERSCHLUSSFÜSSE
拉链压脚

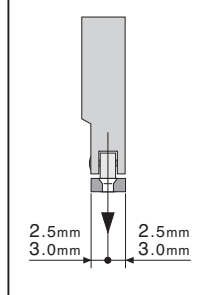
Attachments

SUISEI®



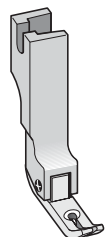
S2525, S3030 Hinged Zipper Feet

HINGED



NF

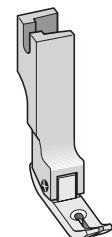
S2525



2.5mm ↓ 2.5mm

NF

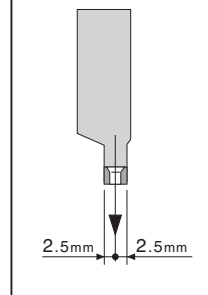
S3030 (SP363)



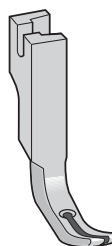
3mm ↓ 3mm

P3, P3C, P3CS Solid Zipper Feet

SOLID



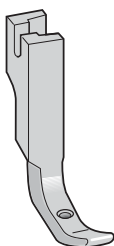
P3



2.5mm ↓ 2.5mm

Split

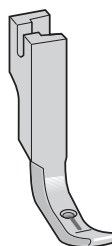
P3C



2.5mm ↓ 2.5mm

Hole in Center

P3CS



2.5mm ↓ 2.5mm

Closed Split

STANDARD FEET 標準押え金

PIEDS STANDARD
PIES PRENSATELA NORMALIZADAS

STANDARD NÄHFÜSSE
标准压脚

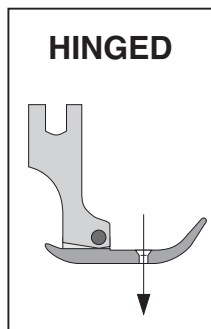
Attachments

SUISEI®

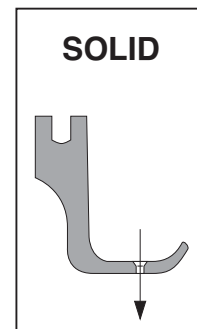
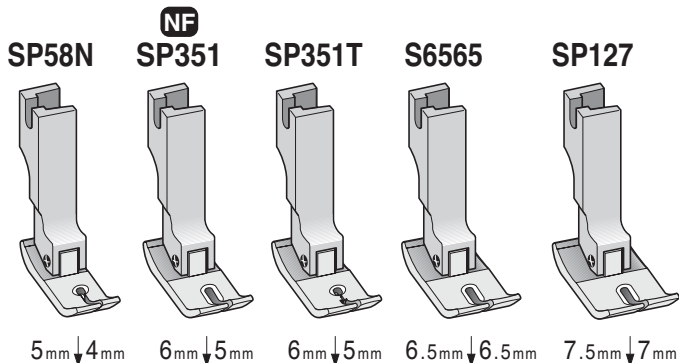


SP58N, SP351(T), S6565, SP127 Hinged Standard Feet

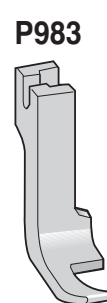
P983 Solid Half Foot



HINGED



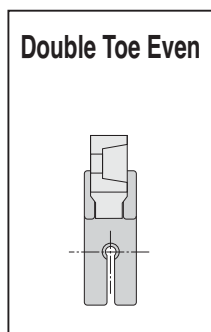
SOLID



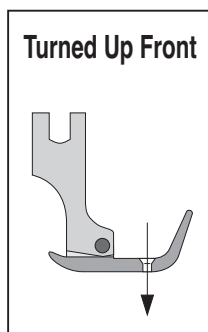
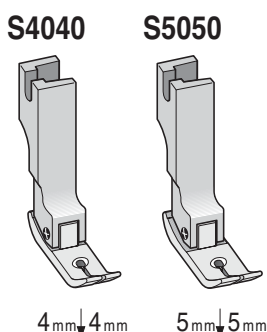
P983

S4040, S5050 Hinged Feet <Double Toe Even>

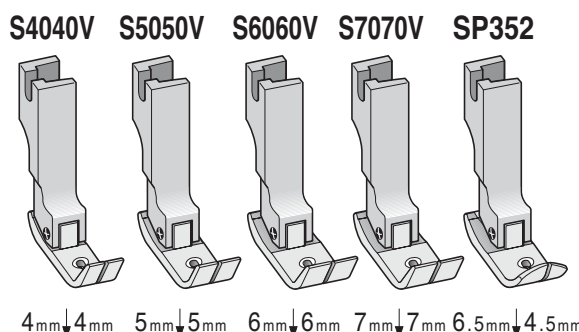
S4040V, S5050V, S6060V, SP352 Hinged Feet <Turned Up Front>



Double Toe Even

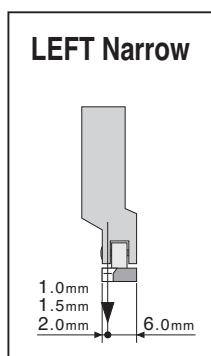


Turned Up Front

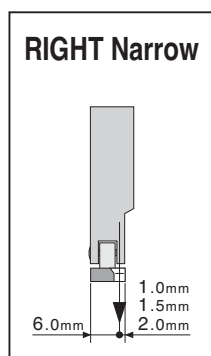
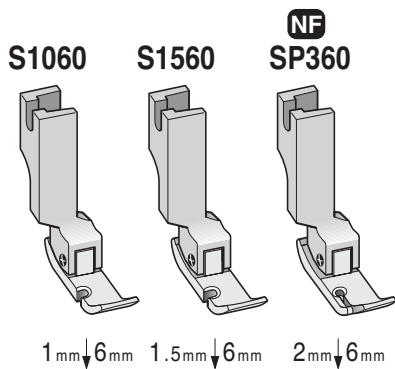


S1060, S1560, SP360 Hinged Feet <Left Narrow>

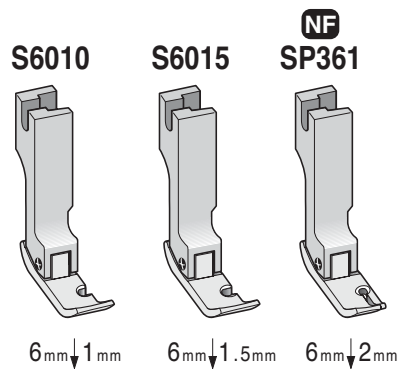
S6010, S6015, SP361 Hinged Feet <Right Narrow>



LEFT Narrow



RIGHT Narrow



B20, CPS07 Spring and Screw for Hinged Feet

自由押え金用ーバネ・ネジ

B20



φ2.0 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this spring.

CPS07



L=7.5 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this screw.

PIPING FEET コードパイピング押え金

PIEDS POUR POSE DE CORDONNET

PIES PRENSATELA PARA COSER VIVOS DE CORDÓN

KORDELFÜSSE

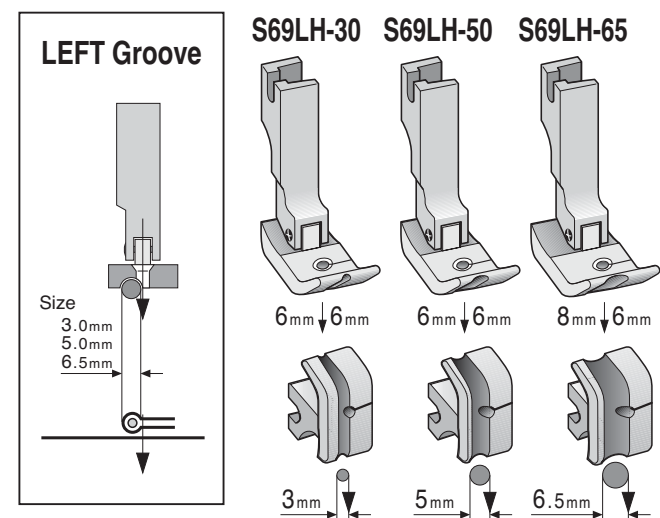
附帶沟的压脚

Attachments

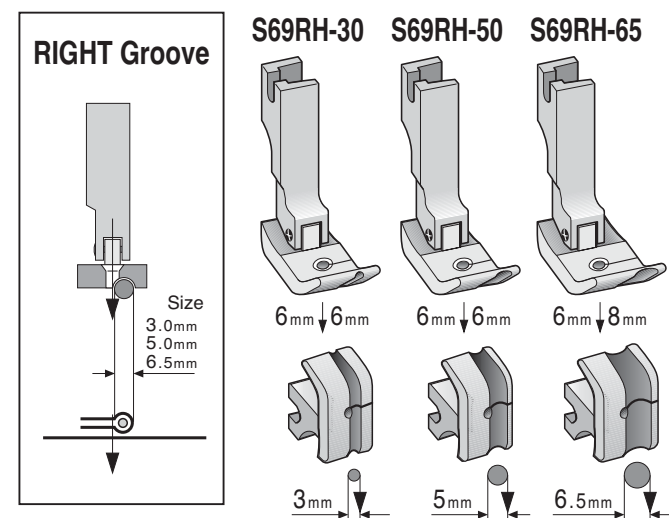
SUISEI®



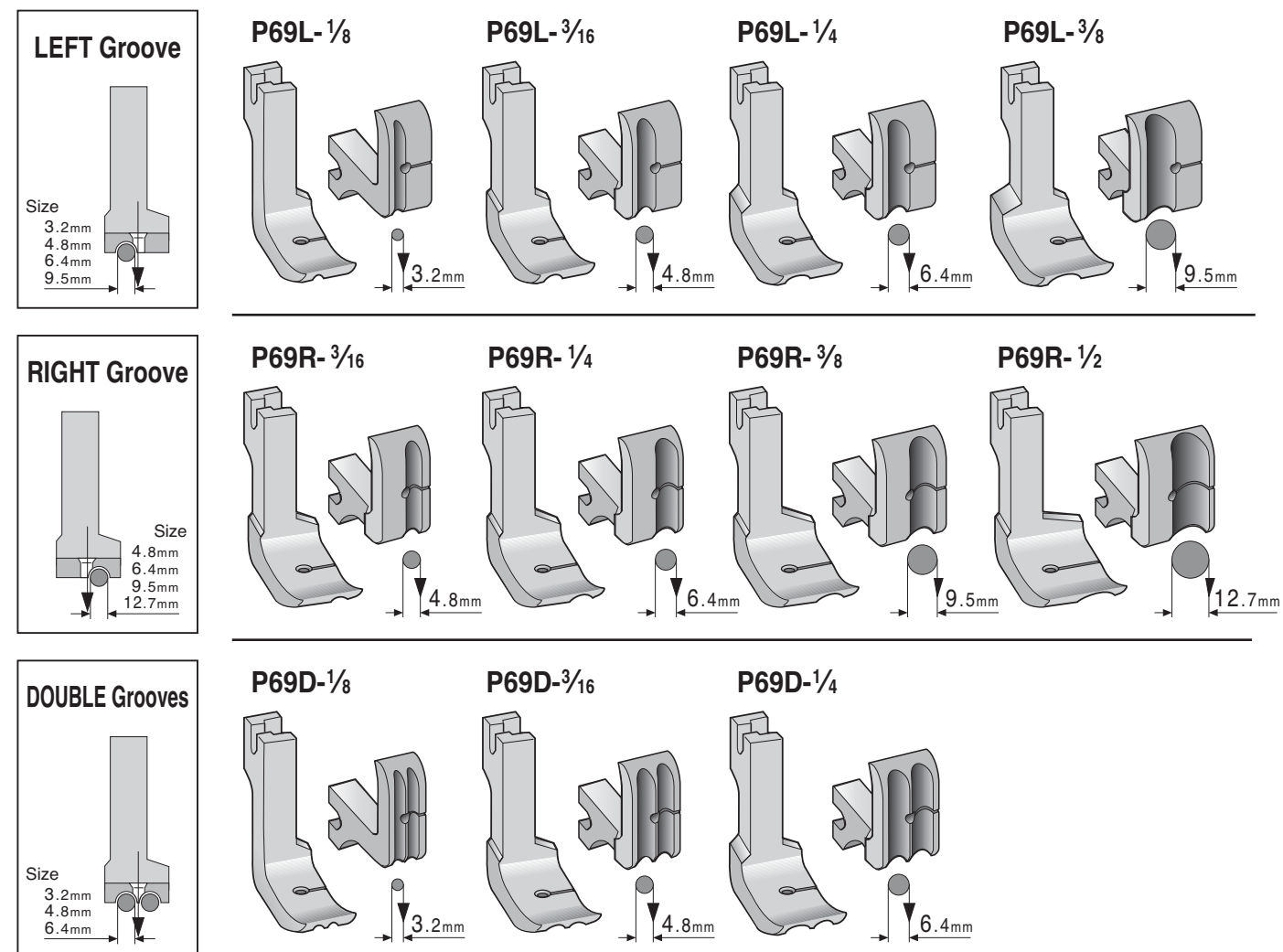
S69LH- 30,50,65 Hinged Piping Feet <Left>



S69RH- 30,50,65 Hinged Piping Feet <Right>



P69L-... , P69R-... , P69D-... Solid Piping Feet <Left> <Right> <Double>



SPECIAL PIPING FEET

特殊パイピング押え金

Attachments

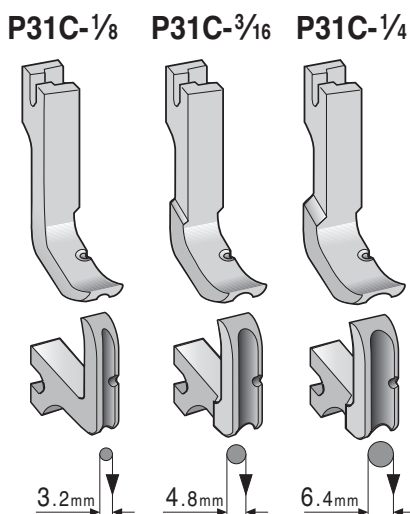
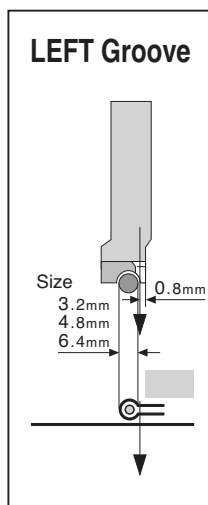


PIEDS SPECIAL POUR POSE CORDONNET
PIES PRENSATELA ESPECIAL PARA COSER VIVOS DE CORDÓN

SPEZIAL-KORDELFÜSSE
附帶沟的特殊压脚

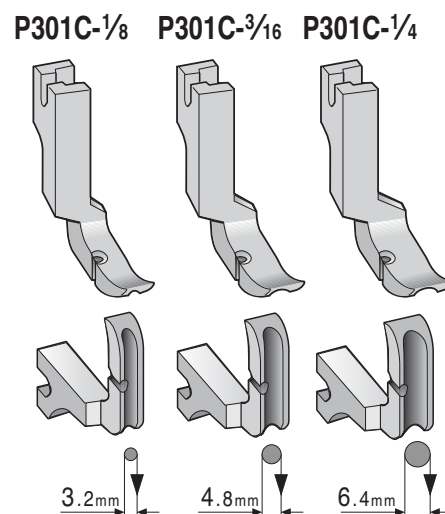
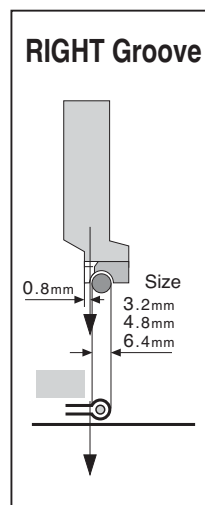
SUISEI®

P31C-... Special Piping Feet <Left>



- These feet are appropriate to sewing when there are some obstacles (ex. zipper) or when a side roller is installed at **right side**.

P301C-... Special Piping Feet <Right>



- These feet are appropriate to sewing when there are some obstacles (ex. zipper) or when a side roller is installed at **left side**.

BIAS PIPING FEET バイアスパイピング地縫い押え金

Attachments

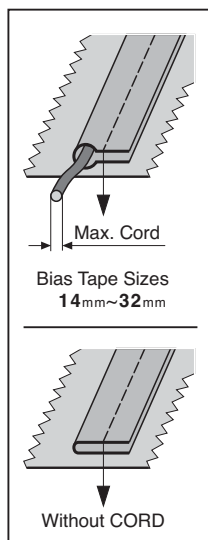


PIEDS POUR POSE DE BIAIS
PIES PRENSATELA PARA ADORNAR CON CORDÓN

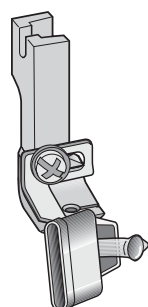
SCHRÄGBAND-KORDELFÜSSE
附帶沟的特殊压脚

SUISEI®

A20- 14~32 Bias Cord Piping Foot



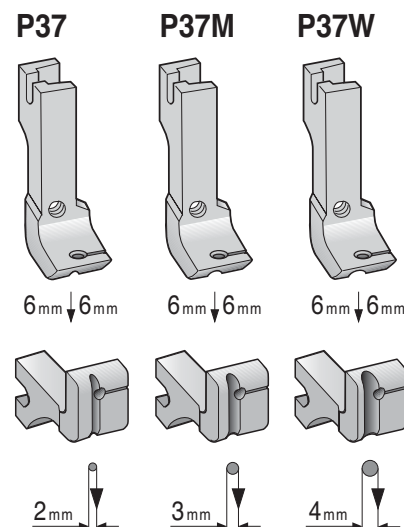
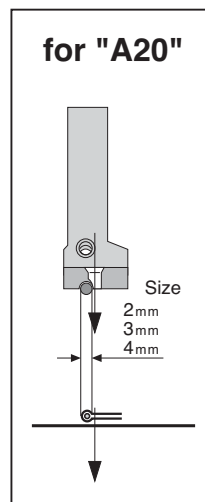
A20-14~32



Bias Tape Sizes	Max. Cord
14 mm	2.5 mm
16 "	
18 "	
20 "	
22 "	3.0 mm
24 "	
26 "	
28 "	
32 "	3.5 mm

- Regular set is fixed **P37**. If not appropriate to the finish, please change to **P37M** or **P37W** feet are also available at extra cost.

P37, P37M, P37W Special Piping Feet for "A20"



TAPE FEET テープ付け押え金

PIEDS ARTICULÉS POSE BANDE
PIES PRENSATELA DE TUBO

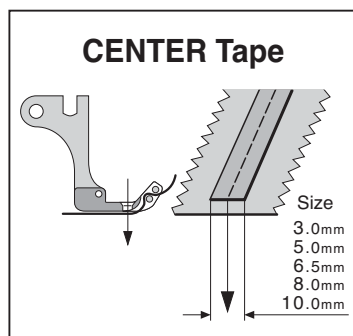
GELENK-BANDAUFNÄHFÜSSE
管状压脚

Attachments

SUISEI®



TU30C~100C, TU50L~100L, TU50R~100R Hinged Tape Feet <Center> <Left> <Right>



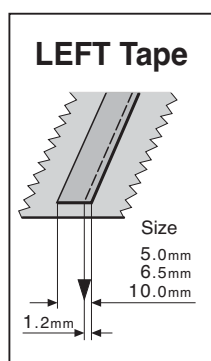
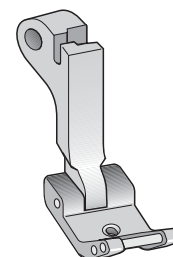
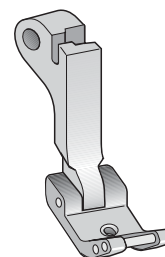
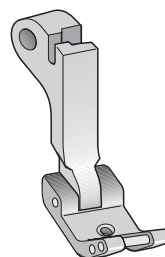
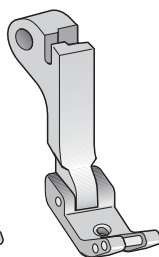
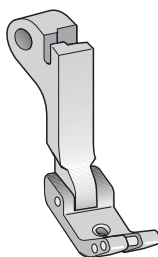
TU30C

TU50C

TU65C

TU80C

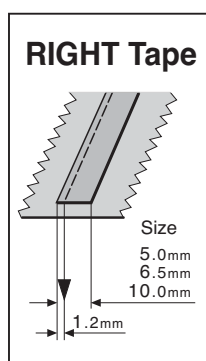
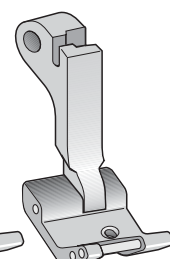
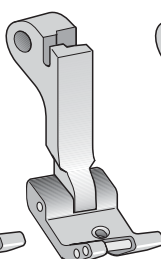
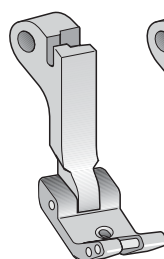
TU100C



TU50L

TU65L

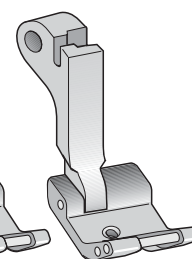
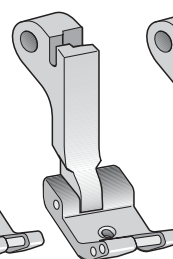
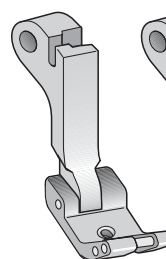
TU100L



TU50R

TU65R

TU100R



- Foot shoes are precisely grooved to needle position, and it enables to stabilize sewing tape on at curving and corner.

SOLID BLANK FEET 加工用固定押え金

PIEDS A SEMELLE BRUTE
PIES PRENSATELA DE PLANTILLA BRUTA

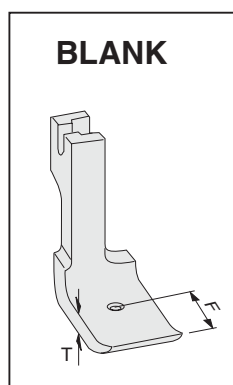
ROHLINGE
加工用压脚

Attachments

SUISEI®



SP60, SP61, SP62, SP63, SP64, SP65 Solid Blank Feet



SP60

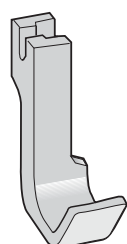
SP61

SP62

SP63

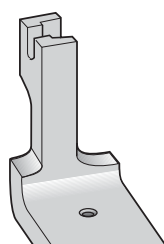
SP64

SP65



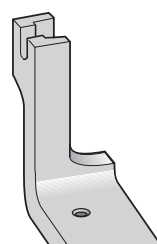
6mm ↓ 6mm

T = 3mm



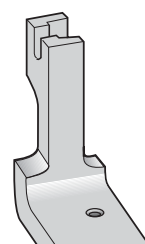
10mm ↓ 10mm

T = 6mm
F = 15mm



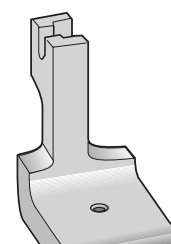
6mm ↓ 11mm

T = 6mm
F = 15mm



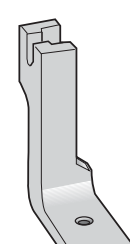
11mm ↓ 6mm

T = 6mm
F = 15mm



10.5mm ↓ 10.5mm

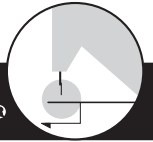
T = 6mm
F = 14mm



6.3mm ↓ 6.3mm

T = 3mm
F = 15mm

- These feet are not hardened, and can be easily cut away as you like.

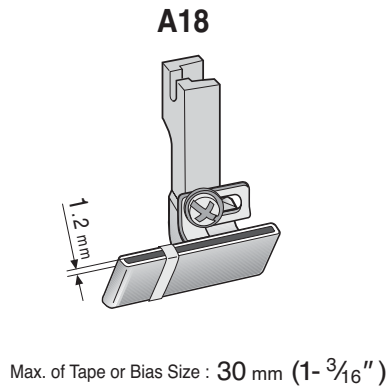
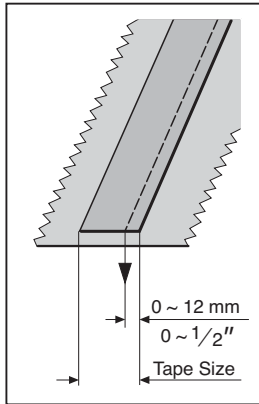


PIEDS SPECIAL POUR POSE CORDONNET
PIES PRENSATELA ESPECIAL PARA COSER VIVOS DE CORDÓN

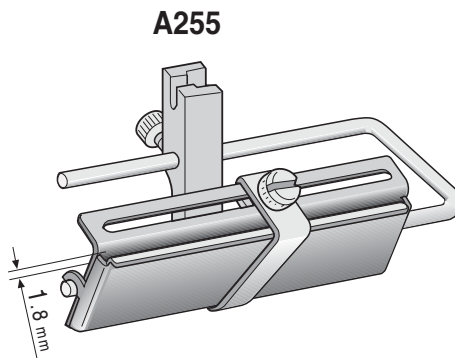
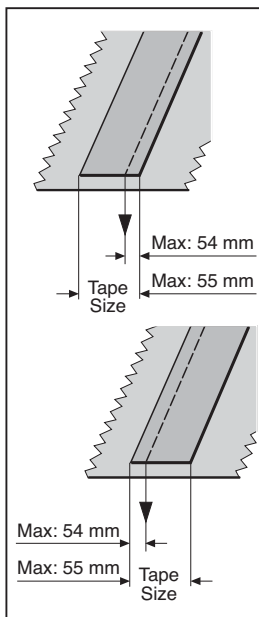
SPEZIAL-BANDAUFNÄHFÜSSE
特殊管状压脚

SUISEI®

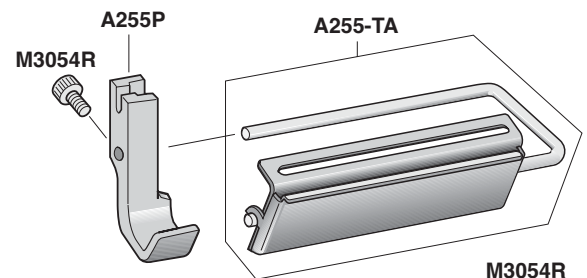
A18 Adjustable Tape Foot <30mm>



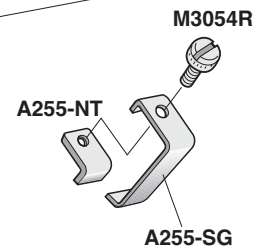
A255 Adjustable Tape Foot <55mm>



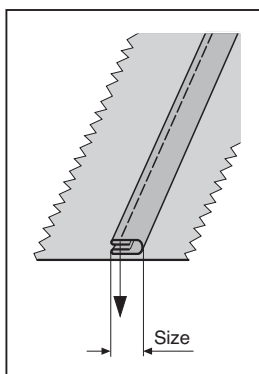
- This foot can be used at right or left side by adjusting guide position .



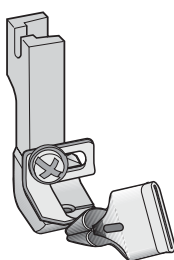
Part Number	Description
A255P	Presser Foot
A255-TA	Adjustable Tube Asm.
A255-SG	Slide Guide
A255-NT	Nut (M3x0.5)
M3054R	Screw (M3x0.5)



A21- 3~6.5 Bias Loop Piping Foot



A21- 3~6.5

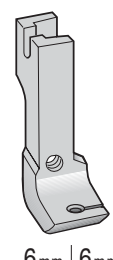


Bias Tape Sizes		Finished Sizes	
12 mm	1/2 "	3 mm	1/8 "
16 "	5/8 "	4 "	5/32 "
20 "	13/16 "	5 "	3/16 "
25 "	1 "	6.5 "	1/4 "

Use appropriate width of bias considering tape elasticity.

Foot and Parts for "A18" or "A21"

P39



Solid Foot for "A18,A21"

A18-PA

- A18-P1** Screw (9/64)
- A18-P2** Spring Washer
- A18-P3** Washer

TEFLON FEET テフロン押え金

PIEDS TEFLON
PIES PRENSATELA DE TEFLON

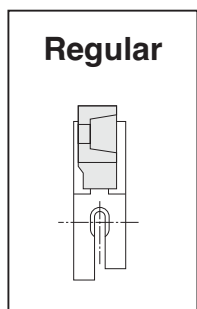
TEFLON-NÄHFÜSSE
特氟隆压脚

Attachments

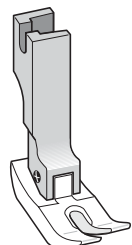
SUISEI®



ST350 Teflon Foot <Regular>



ST350 NF



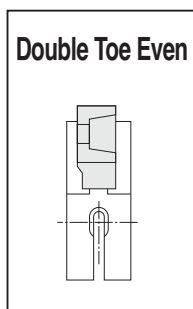
5.5mm ↓ 5.5mm

ST350B NF

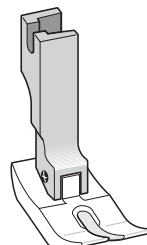


Teflon Shoe for "ST350"

ST35W Teflon Foot <Double Toe Even>



ST35W NF



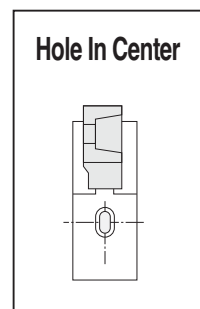
6.5mm ↓ 6.5mm

ST35WB NF

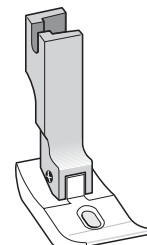


Teflon Shoe for "ST35W"

ST35CW Teflon Foot <Hole In Center>

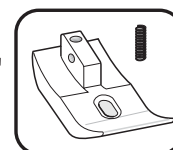


ST35CW



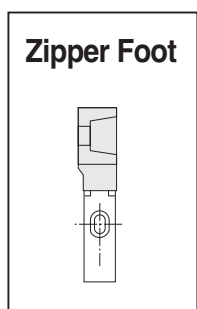
6.5mm ↓ 6.5mm

ST35CWB

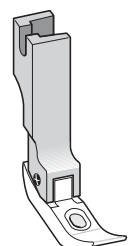


Teflon Shoe for "ST35CW"

ST363 Teflon Zipper Foot



ST363



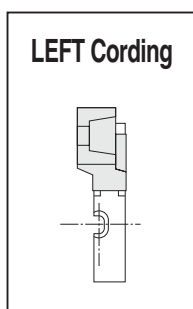
3mm ↓ 3mm

ST363B

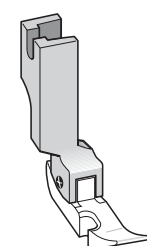


Teflon Shoe for "ST363"

ST36LN Teflon Cording Foot <Left>

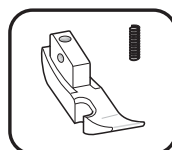


ST36LN



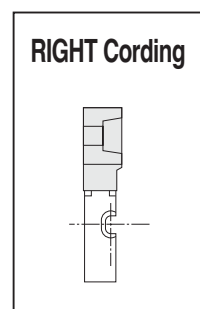
0.5mm ↓ 5.5mm

ST36LNB

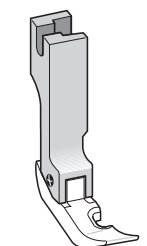


Teflon Shoe for "ST36LN"

ST36N Teflon Cording Foot <Right>

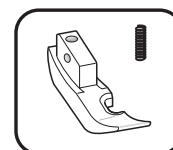


ST36N



5.5mm ↓ 0.5mm

ST36NB



Teflon Shoe for "ST36N"

B20, CPS07 Spring and Screw for Teflon Feet

B20



ø2.0 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this spring.

CPS07



L=7.5 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this screw.

B30U, C06, C07, C1 Spring and Screws for Old Type

B30U



ø3.0mm

T36N, T36LN
T36, T36L
T35, T35W
T35C, T35CW
T350, T363

C06



L=6.0mm

T363

C07



L=7.0mm

T36N
T36LN

C1



L=10.0mm

T36, T36L
T35, T35W
T35C, T35CW
T350

• for Old Type Teflon Feet

NYLON RING FOOT ナイロンリング押え金

PIEDS A ANNEAU NYLON
PIES PRENSATELA CON ANILLOS DE NYLÒN

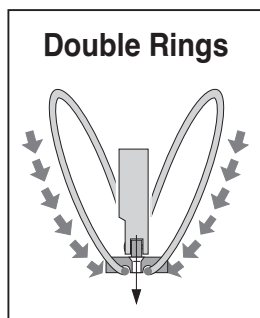
FÜSSE MIT NYLONRINGEN
尼龙环压脚

Attachments

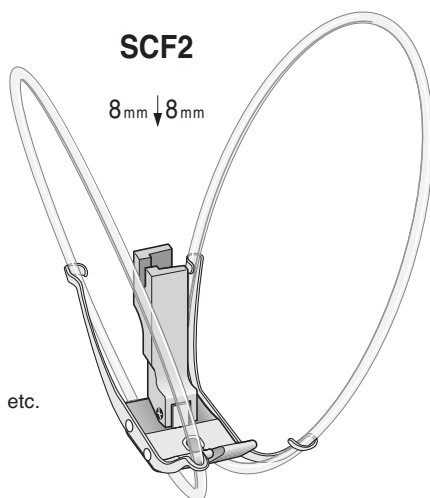
SUISEI®



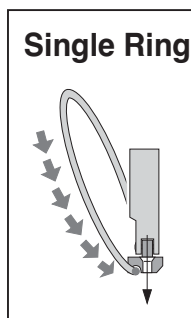
SCF2 Nylon Ring Foot



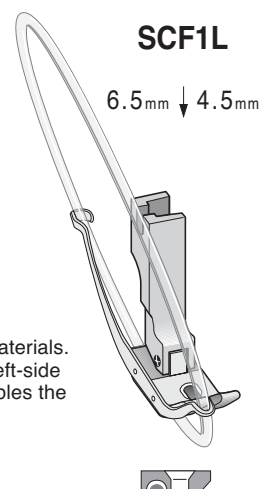
- Appropriate for slippery and problem materials, like Velvet, Plastic-coated, Rubber-backed, etc.



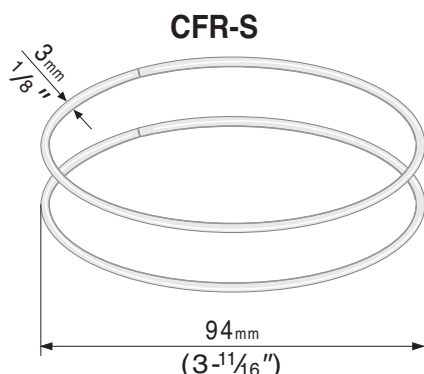
SCF1L Left Nylon Ring Foot



- Appropriate for slippery materials. Especially single ring on left-side and narrow foot shoe enables the sewing of the small bag.



CFR-S Replacement Nylon Rings for "CF2-S"



- Please change a couple of the rings when replacing.

HINGED FEET for SPECIAL MACHINE 自由押え金 (特殊ミシン用)

PIEDS ARTICULÉS POUR SPECIAL MACHINES
PIES PRENSATELA DE BISAGRA PARA ESPECIAL MÁQUINAS

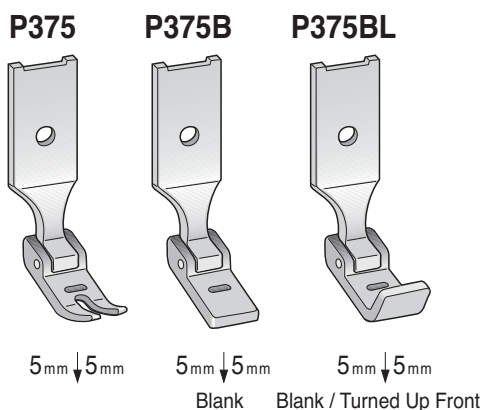
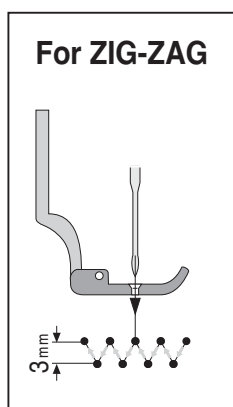
GELLENK-FÜSSE FÜR SPEZIAL NÄHMASCHINEN
活动压脚 (特殊缝纫机用)

Attachments

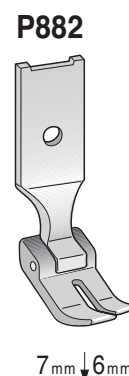
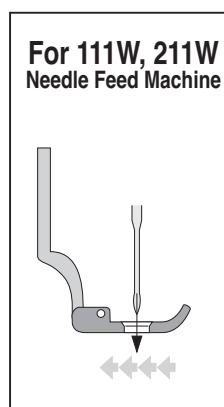
SUISEI®



P375, P375B, P375BL Hinged Feet for Zig-Zag Machine



P882 Hinged Foot for 111W, 211W



FEET for NEEDLE FEED MACHINE 各種押え金 (針送りマシン用)

PIEDS POUR ENTRÎNEMENT PAR AIGUILLE
PIES PRENSATELA PARA ARRASTRE POR AGUJA

FÜSSE FÜR NADELTRANSPORT
针送布縫紉机用压脚

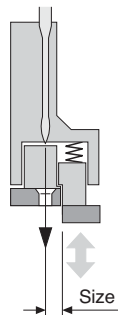
Attachments

SUISEI®

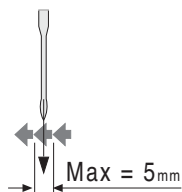


SR10NF~SR30NF, SL10NF~SL30NF Compensating Feet For Needle Feed Machine

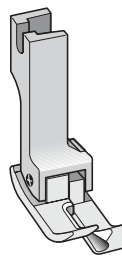
RIGHT



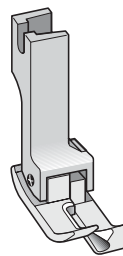
For Needle Feed



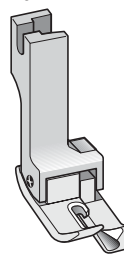
SR10NF
1.0 mm



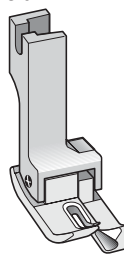
SR15NF
1.5 mm



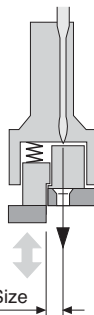
SR20NF
2.0 mm



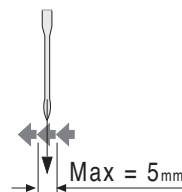
SR30NF
3.0 mm



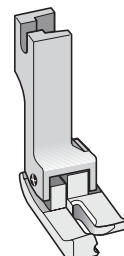
LEFT



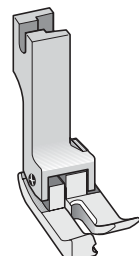
For Needle Feed



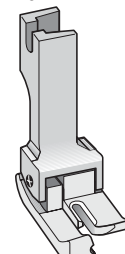
SL10NF
1.0 mm



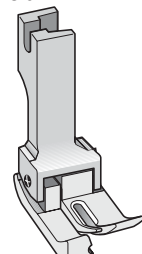
SL15NF
1.5 mm



SL20NF
2.0 mm



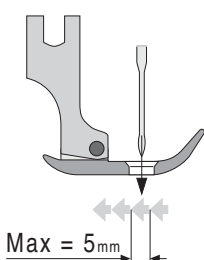
SL30NF
3.0 mm



S...N, S351NF

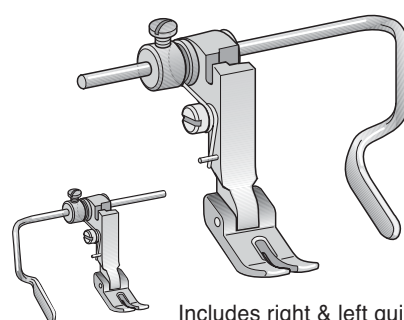
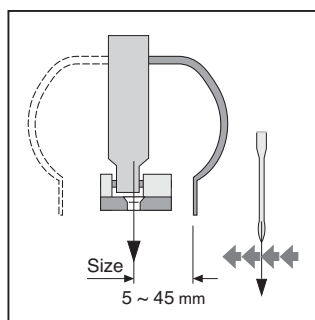
Hinged Feet for Needle Feed Machine (One Needle)

For Needle Feed



S2525NN	(S363NF) S3030N	(P27) S5050N	S351NF	(SP36LN-NF) S0050N	(SP360-NF) S2060N	(SP36N-NF) S5000N	(SP361-NF) S6020N
2.5mm ↓ 2.5mm	3mm ↓ 3mm	5mm ↓ 5mm	6mm ↓ 5mm	0mm ↓ 5mm	2mm ↓ 6mm	5mm ↓ 0mm	6mm ↓ 2mm
No Split							

P723NF Hinged Quilter Foot with Right & Left Guides for Needle Feed 左右ガイド付き自由ステッチ押え金 針送り用



Includes right & left guides.

Be careful

- Not use for plain sewing machine, will cause "Skip stitch". Because these are for needle feed machine.

FEET for NEEDLE FEED MACHINE 各種押え金 (針送りマシン用)

PIEDS POUR ENTRÎNEMENT PAR AIGUILLE
PIES PRENSATELA PARA ARRASTRE POR AGUJA

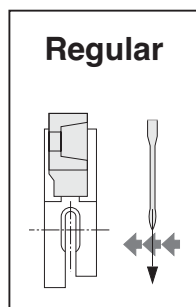
FÜSSE FÜR NADELTRANSPORT
针送布縫紉机用压脚

Attachments

SUISEI®



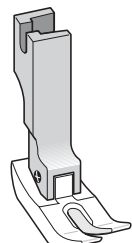
ST350NF Teflon Foot <Regular> for Needle Feed



Regular

ST350NF

Teflon Shoe for "ST350NF"

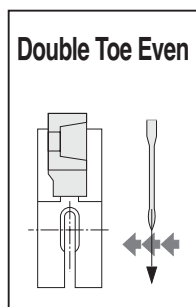


5.5mm ↓ 5.5mm

ST350NFB



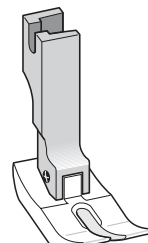
ST35WNF Teflon Foot <Double Toe Even> for Needle Feed



Double Toe Even

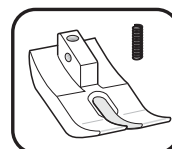
ST35WNF

Teflon Shoe for "ST35WNF"

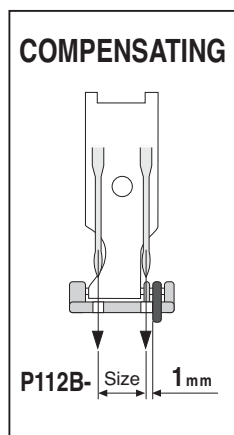


6.5mm ↓ 6.5mm

ST35WNFB



P112B-..., P112J-1/4 Hinged Brassiere Feet, Two Needle Compensating Foot for Jeans

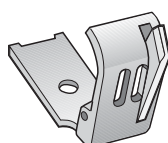
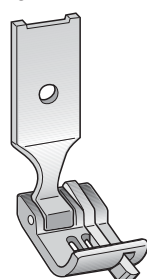


COMPENSATING

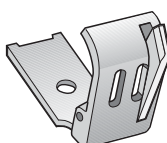
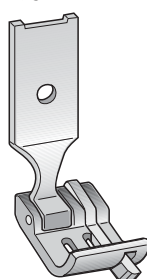
P112B- Size 1mm

- For brassiere, shirts or thin materials.

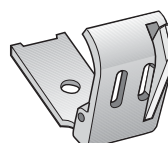
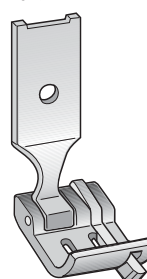
P112B-1/8
3.2mm



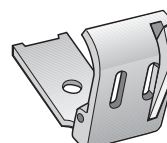
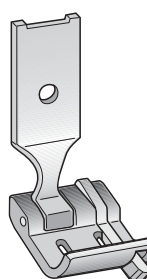
P112B-3/16
4.8mm



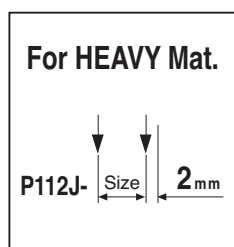
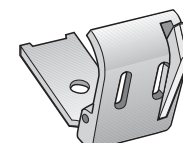
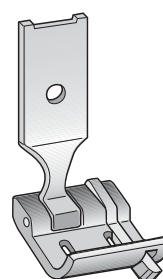
P112B-1/4
6.4mm



P112B-5/16
8.0mm



P112B-3/8
9.5mm

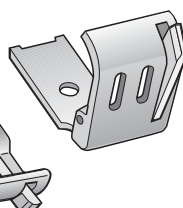
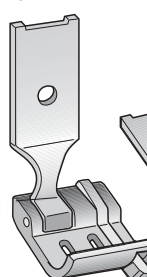


For HEAVY Mat.

P112J- Size 2mm

- For jeans or heavy materials.

P112J-1/4
6.4mm



BINDING FEET バインダー用押え金

PIEDS POUR BORDEURES ET OURLEUR
PIES PRENSATELA PARA RIBETADORES

FÜSSE FÜR EINFASSEN UND SÄUMER
滾边及褶边压脚

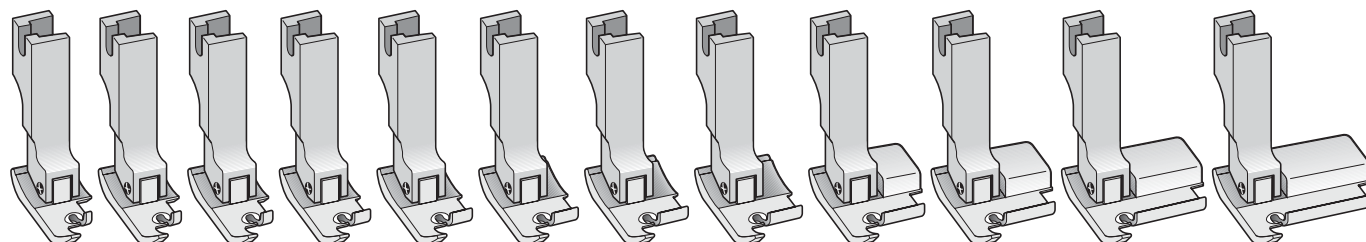
Attachments

SUISEI®

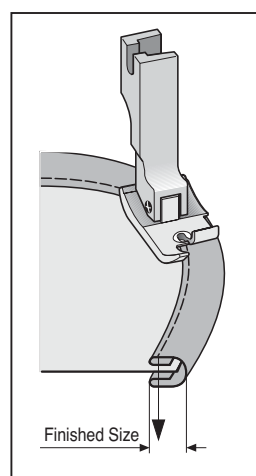


SA40~SA250 Hinged Binding Feet

SA40 SA45 SA55 SA65 SA75 SA85 SA95 SA105 SA130 SA150 SA200 SA250



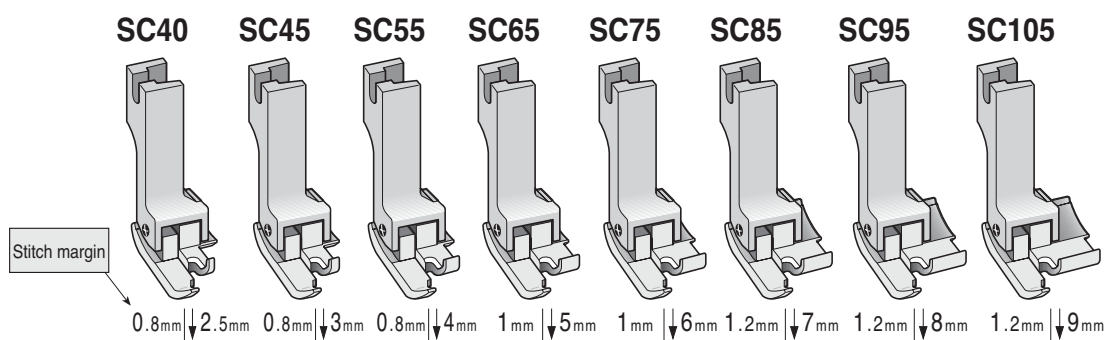
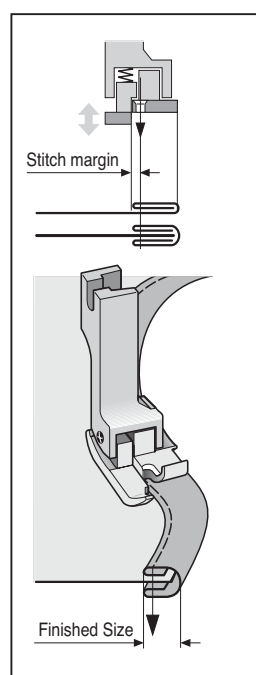
6mm ↓ 2.5mm 6mm ↓ 3mm 6mm ↓ 4mm 6mm ↓ 5mm 6mm ↓ 6mm 6mm ↓ 7mm 6mm ↓ 8mm 6mm ↓ 9mm 6mm ↓ 11mm 6mm ↓ 13mm 6mm ↓ 18mm 6mm ↓ 22mm



SA...	A10S Bias Tape Sizes	A1S Bias Tape Sizes	A2S Bias Tape Sizes	A4S Tape Sizes	A9S Bias Tape Sizes	A5S Finished Sizes	A5BS Finished Sizes	A11S (A110S) Hem Sizes
SA40	16	20	20	10	—	—	—	—
SA45	18, 20	22	22	—	—	—	—	—
SA55	22, 24	24, 26	24	13	25	5	—	6 mm
SA65	26, 28	28, 30	—	—	28	—	—	—
SA75	30, 32	32	—	16	32	8	8	8 mm
SA85	—	36	—	—	—	—	—	—
SA95	36	40	—	19	—	10	10	10 mm
SA105	40	—	—	22, 25	38	12	12	—
SA130	45	—	—	—	—	—	—	13 mm
SA150	50	—	—	—	—	15, 18	15, 18	15, 18 mm
SA200	—	—	—	—	—	20, 24	20, 24	20 mm
SA250	—	—	—	—	—	30, 40	—	25 mm ~

You can locate the folder near needle position and sew easily curving edge.

SC40~SC105 Compensating Binding Feet

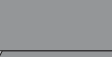
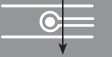
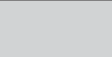
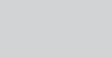


SC...	A10C Bias Tape Sizes	A1S Bias Tape Sizes	A2S Bias Tape Sizes	A4S Tape Sizes	A9S Bias Tape Sizes	A5S Finished Sizes	A5BS Finished Sizes	A11S (A110S) Hem Sizes
SC40	16	20	20	10	—	—	—	—
SC45	18, 20	22	22	—	—	—	—	—
SC55	22, 24	24, 26	24	13	25	5	—	6 mm
SC65	26, 28	28, 30	—	—	28	—	—	—
SC75	30, 32	32	—	16	32	8	8	8 mm
SC85	—	36	—	—	—	—	—	—
SC95	36	40	—	19	—	10	10	10 mm
SC105	40, 45, 50	—	—	22, 25	38	12 ~	12 ~	13 mm ~

These feet keep much stabler stitch margin because left guide shoe holds edge of binding or hemming.

• The contents in above table may be different from fact because of material thickness or elasticity of tape.

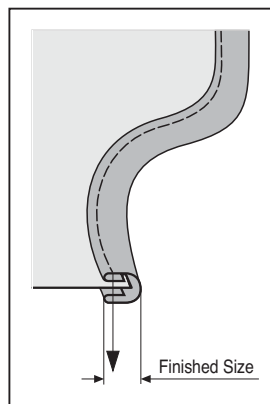
BINDERS, FOLDERS, HEMMERS

<i>RIGHT ANGLE BIAS BINDERS</i>		
<i>DOUBLE FOLD BIAS BINDERS</i>	A10S, A10C, A10H, A1S, A9S	
<i>SINGLE FOLD BIAS BINDER</i>		
<i>BRAID OR TAPE BINDER</i>	A2S, A4S	
<i>BELT AND LOOP FOLDER</i>		
<i>STRAIGHT FOLDER</i>	A5S, A5BS	
<i>TAPE GUIDES</i>	AG50S, A18, A255	
<i>HEMMERS</i>	A11S, A110S, A50, A78S, A43L, H6010	
<i>SINGLE TURN FELLERS</i>	A7SU, A7SD, H5017, H5019, H5020	
<i>CORD ATTACHMENT</i>	A46NP, A46NPB	
<i>FOLDERS FOR TWO NEEDLE MACHINE</i>		
<i>SPRING TYPE LAP SEAM FOLDERS</i>	A36, A41, A30, A31, A32, A34	



A10S- 16~50

Right Angle Bias Binder <with presser foot and feed dog>

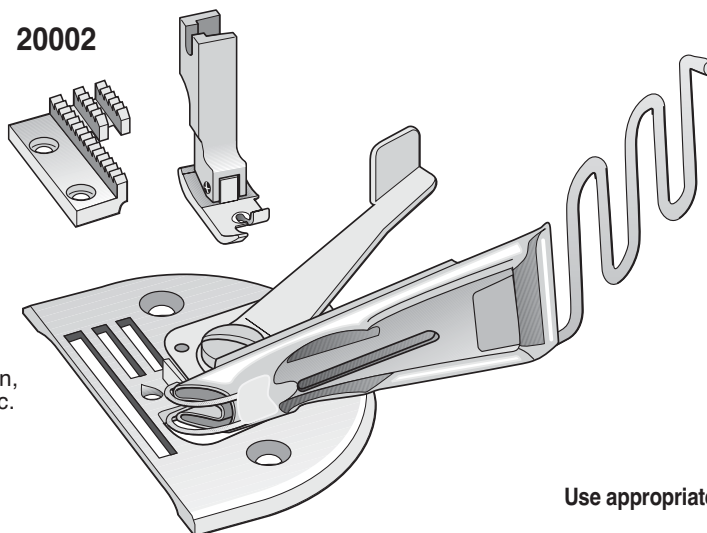


- For inside curving operation, like neck-line, arm-hole, etc.

20002

SA40~SA150

Includes presser foot and feed dog.
Size of the foot is referred below table.

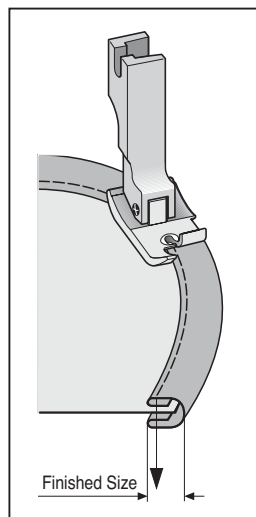


Bias Tape Sizes		Finished Sizes
16 mm	5/8 "	4.0 mm
18 "	11/16 "	4.5 "
20 "	3/4 "	5.0 "
22 "	7/8 "	5.5 "
24 "	15/16 "	6.0 "
26 "	1 "	6.5 "
28 "	1-1/8 "	7.0 "
30 "	1-3/16 "	8.0 "
32 "	1-1/4 "	8.5 "
36 "	1-3/8 "	10.0 "
40 "	1-1/2 "	11.5 "
45 "	1-3/4 "	13.0 "
50 "	2 "	16.0 "

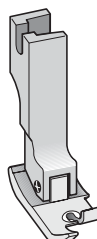
Use appropriate width of bias considering elasticity.

- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

Feet for "A10S-"

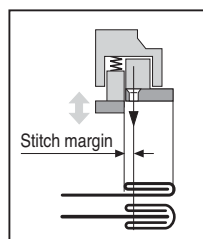


SA...

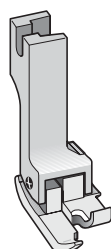


SA...	A10S Bias Tape Sizes
SA40	16
SA45	18, 20
SA55	22, 24
SA65	26, 28
SA75	30, 32
SA85	—
SA95	36
SA105	40
SA130	45
SA150	50
SA200	—
SA250	—

Ref. ➔ P.24



SC...

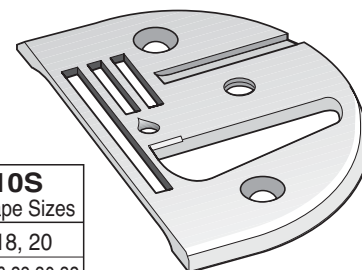


SC...	Stitch margin	A10S Bias Tape Sizes
SC40	0.8 mm	16
SC45	0.8	18, 20
SC55	0.8	22, 24
SC65	1.0	26, 28
SC75	1.0	30, 32
SC85	1.2	—
SC95	1.2	36
SC105	1.2	40, 45, 50

Ref. ➔ P.24

Needle Plates for "A10S-"

A10N-... Needle Plate for A10S

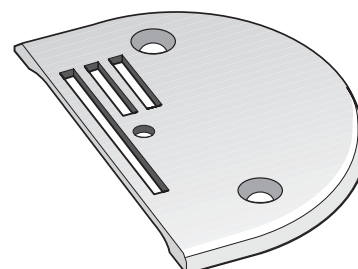


A10N-.....	A10S Bias Tape Sizes
A10N-160 SUISEI-1	16, 18, 20
A10N-222 SUISEI-2	22, 24, 26, 28, 30, 32
A10N-360 SUISEI-3	36, 40
A10N-450 SUISEI-4	45, 50

Stamp mark

These needle plates are not interchangeable with old type "A10-".

12442 Plain Needle Plate for 20002





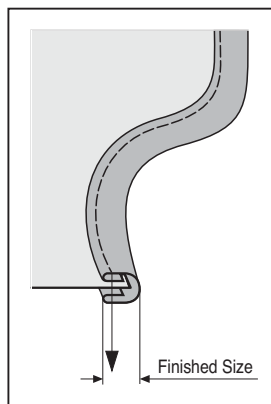
BORDEUR ANGULAIRE
RIBETADOR

DOPPEL-SCHRÄGBANDEINFASER
正角滚边器

SUISEI®

A10C- 16~50

Right Angle Bias Binder <with compensating presser foot and feed dog>

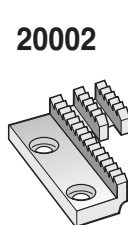


- For inside curving operation, like neck-line, arm-hole, etc.

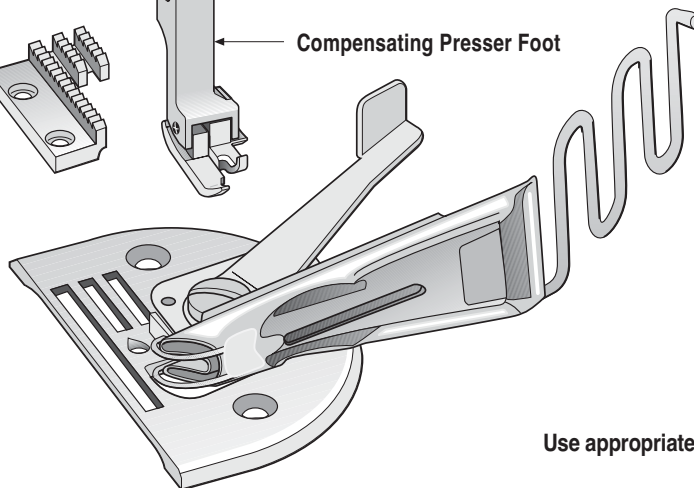
SC40~SC105

Includes presser foot and feed dog.
Size of the foot is referred table on P.24.

20002



Compensating Presser Foot



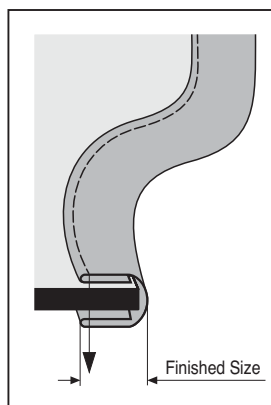
Bias Tape Sizes		Finished Sizes
16 mm	5/8 "	4.0 mm
18 "	11/16 "	4.5 "
20 "	3/4 "	5.0 "
22 "	7/8 "	5.5 "
24 "	15/16 "	6.0 "
26 "	1 "	6.5 "
28 "	1-1/8 "	7.0 "
30 "	1-3/16 "	8.0 "
32 "	1-1/4 "	8.5 "
36 "	1-3/8 "	10.0 "
40 "	1-1/2 "	11.5 "
45 "	1-3/4 "	13.0 "
50 "	2 "	16.0 "

Use appropriate width of bias considering elasticity.

- Guide shoe of compensating binding foot holds edge of binding, and the finished size is kept much stabler at even inside curving operation.
- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

A10H- 36, 40, 50

Right Angle Bias Binder for Heavy Material <with presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.

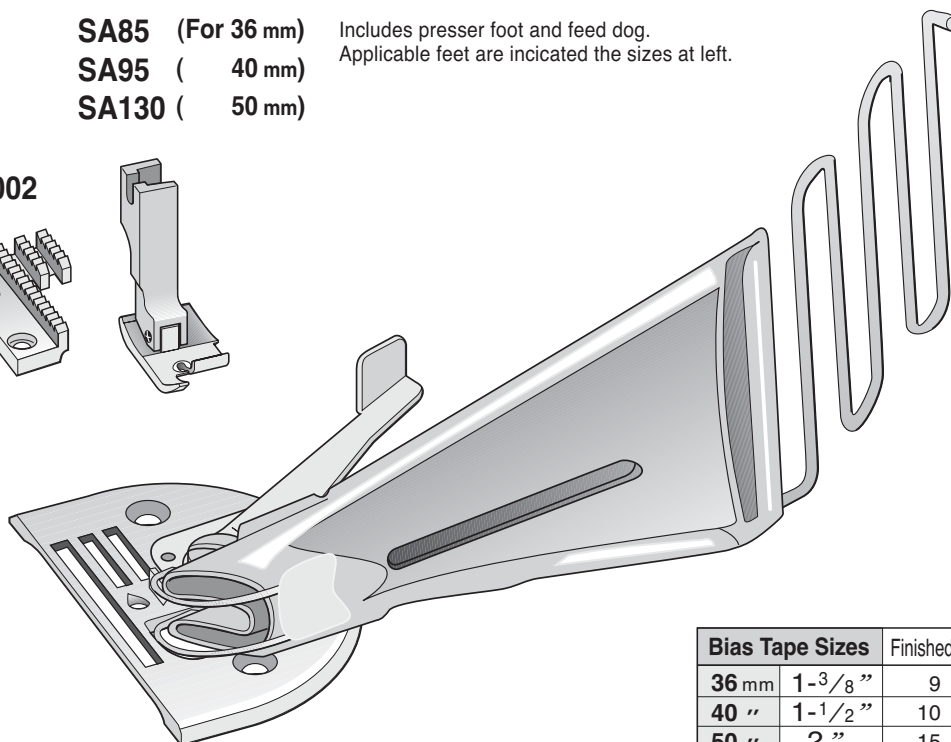
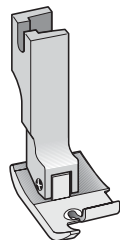
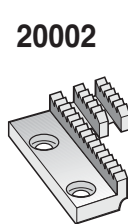
SA85 (For 36 mm)

SA95 (40 mm)

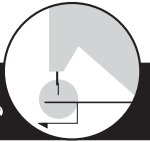
SA130 (50 mm)

Includes presser foot and feed dog.
Applicable feet are indicated the sizes at left.

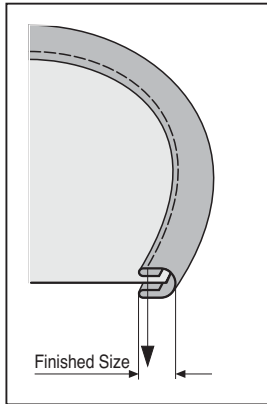
20002



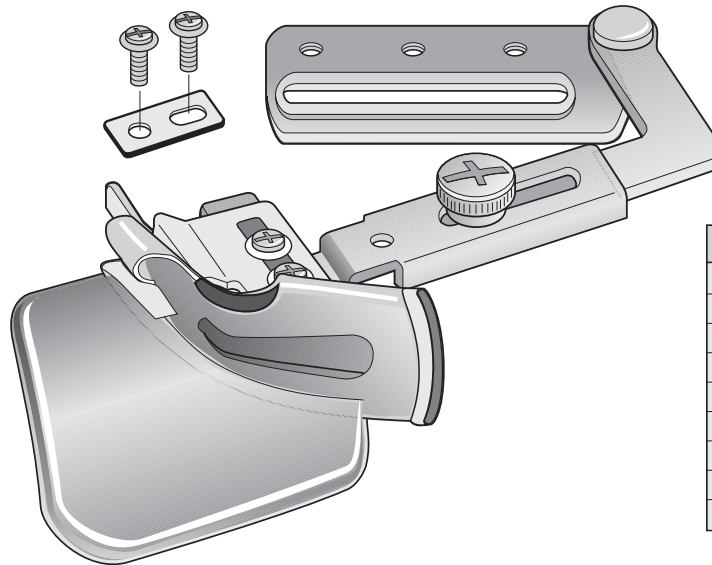
Bias Tape Sizes		Finished Sizes
36 mm	1-3/8 "	9 mm
40 "	1-1/2 "	10 "
50 "	2 "	15 "



A1S- 20~40 Double Fold Bias Binder

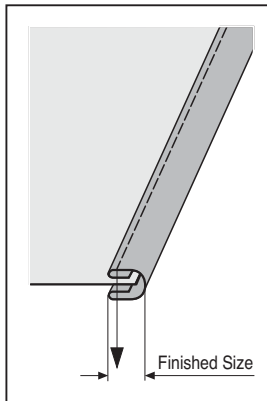


- For straight edges and outside curving.

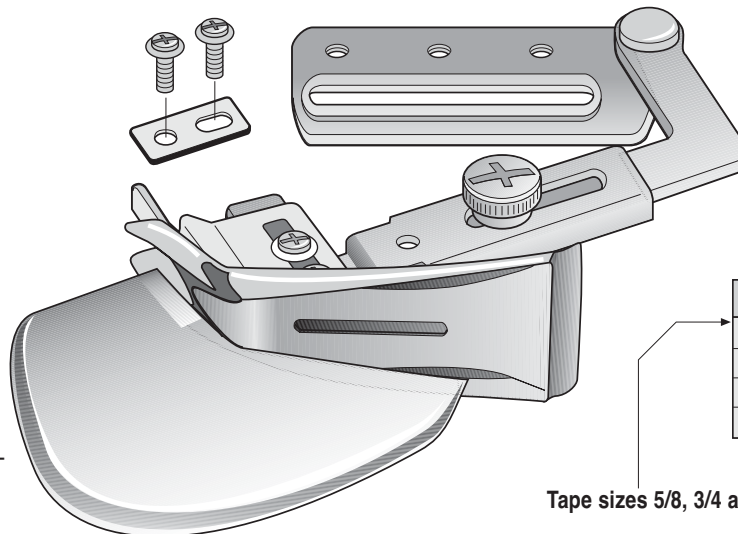


Bias Tape Sizes		Finished Sizes
20 mm	3/4 "	5.0 mm
22 "	7/8 "	5.5 "
24 "	15/16 "	6.0 "
26 "	1 "	6.5 "
28 "	1-1/8 "	7.0 "
30 "	1-3/16 "	7.5 "
32 "	1-1/4 "	8.0 "
36 "	1-3/8 "	9.5 "
40 "	1-1/2 "	10.5 "

A9S- 25~38 Double Fold Bias Binder



- For a variety of works including thin vinyl tape binding.

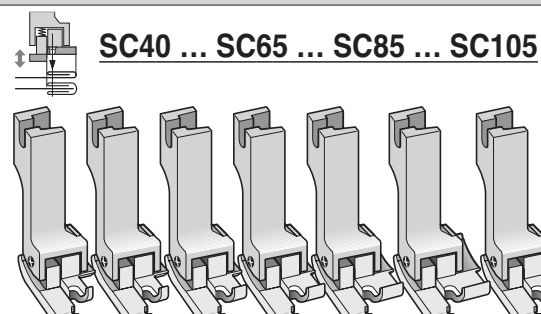
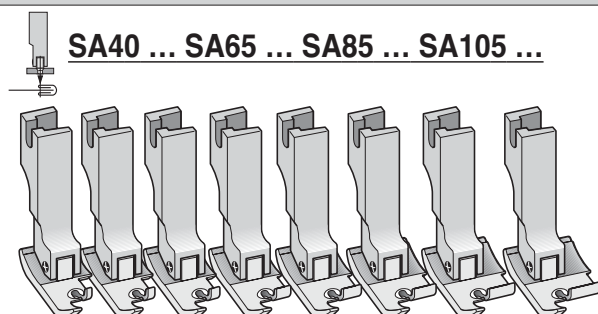


Bias Tape Sizes		Finished Sizes
25 mm	1 "	6.5 mm
28 "	1-1/8 "	7.5 "
32 "	1-1/4 "	8.5 "
38 "	1-1/2 "	10.5 "

Tape sizes 5/8, 3/4 and 7/8 inches are discontinued.

- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

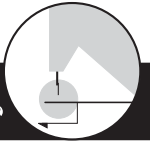
Applicable parts for "A1S" and "A9S" (at extra cost)



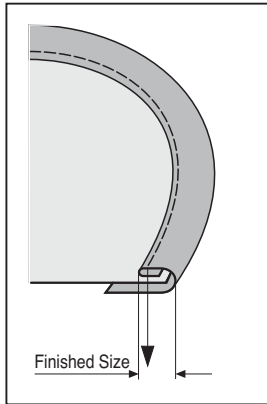
SA



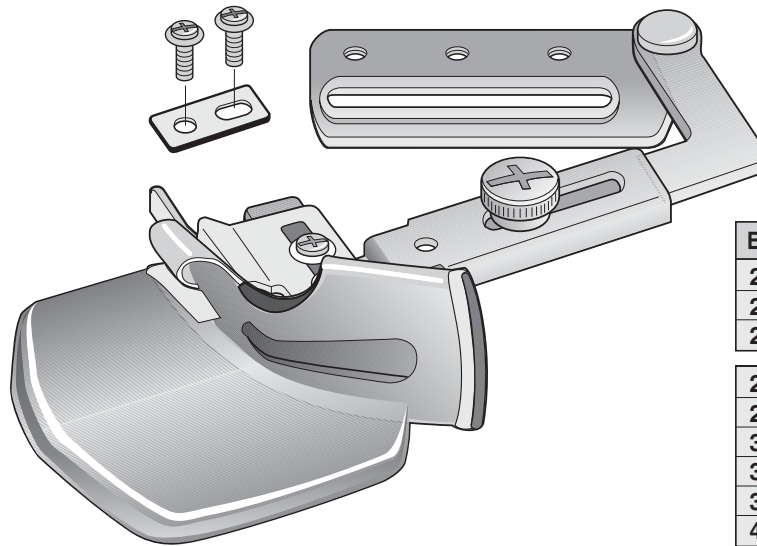
- Easy operation for small curving edge. Ref. ➔ P.24
- Stabler stitch margin and easy operation for curving edge. Ref. ➔ P.24



A2S- 20~24, 26~40 Single Fold Bias Binder



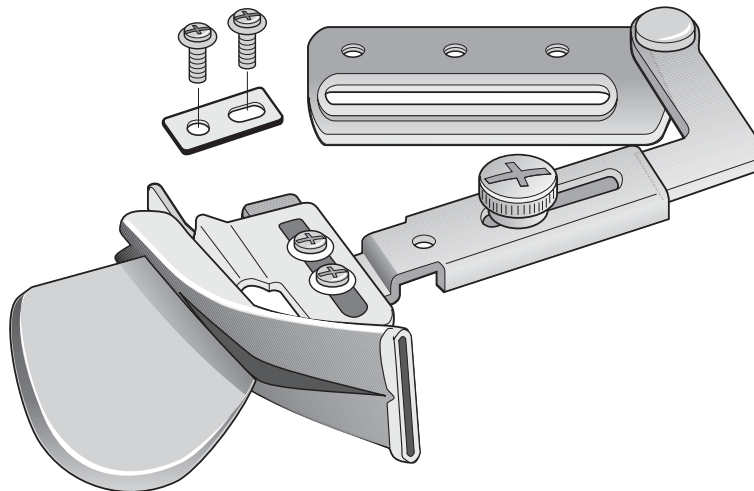
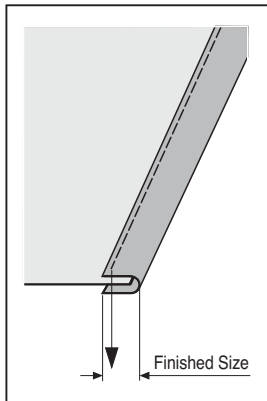
- For straight edges and outside curving.



Bias Tape Sizes		Finished Sizes
20 mm	3/4 "	5.0 mm
22 "	7/8 "	5.5 "
24 "	15/16 "	6.0 "

26 mm	1 "	6.5 mm
28 "	1-1/8 "	8.0 "
30 "	1-3/16 "	9.0 "
32 "	1-1/4 "	10.0 "
36 "	1-3/8 "	11.0 "
40 "	1-1/2 "	12.0 "

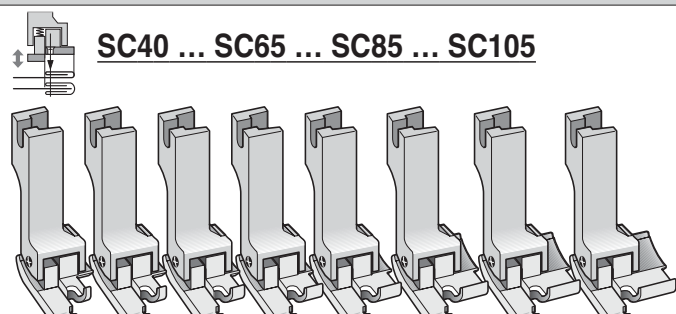
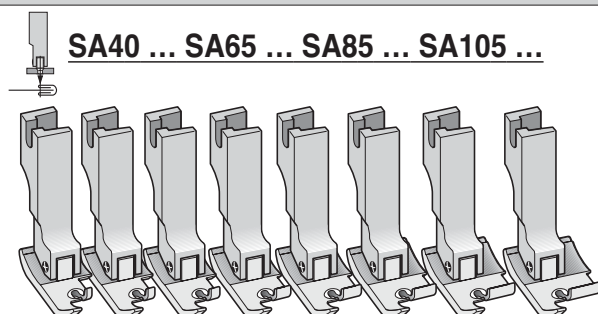
A4S- 10~25 Braid or Tape Binder



Bias Tape Sizes		Finished Sizes
10 mm	3/8 "	4.5 mm
13 "	1/2 "	6.0 "
16 "	5/8 "	7.5 "
20 "	3/4 "	9.0 "
22 "	7/8 "	10.5 "
25 "	1 "	12.0 "

- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

Applicable parts for "A2S" and "A4S" (at extra cost)



- Easy operation for small curving edge. Ref. ➔ P.24
- Stabler stitch margin and easy operation for curving edge. Ref. ➔ P.24

STRAIGHT FOLDERS 縦生地用フォルダー

BORDEURS
RIBETADORES

BANDEINFASSER FÜR GERADE NÄHTE
直线褶边器

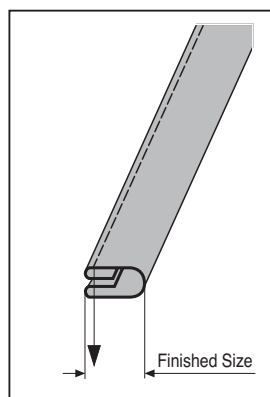
Attachments

SUISEI®

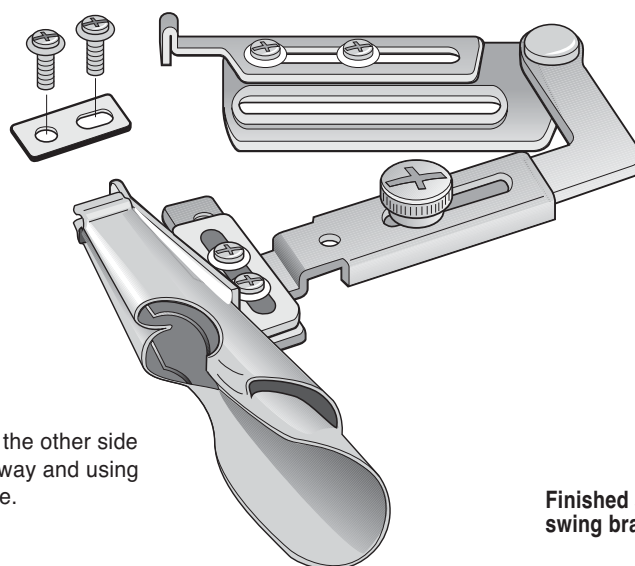


A5S- 5~40

Belt and Loop Folder



- Easy stitching on the corner or the other side of the belt by swinging folder away and using the adjustable guide as a gauge.



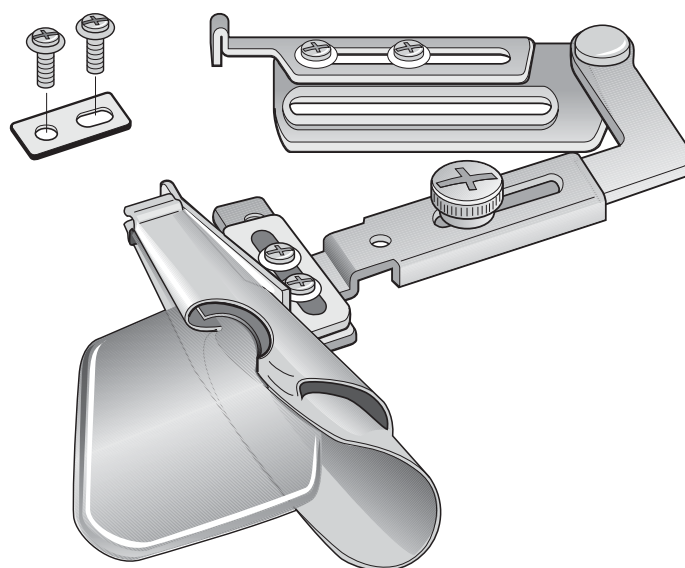
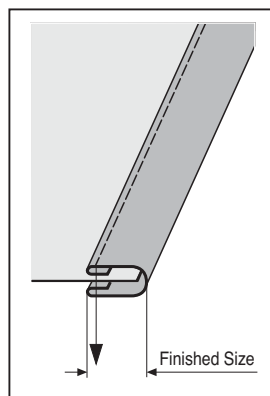
Tape Sizes	Finished Sizes	
18 mm	5 mm	3/16"
26 "	8 "	5/16"
30 "	10 "	3/8 "
36 "	12 "	1/2 "
45 "	15 "	9/16"
52 "	18 "	11/16"
58 "	20 "	13/16"
70 "	24 "	15/16"

82 mm	30 mm	1-3/16"
105 "	40 "	1-9/16"

Finished sizes 30mm and 40mm have the different swing bracket from this illustration.

A5BS- 8~24

Straight Folder



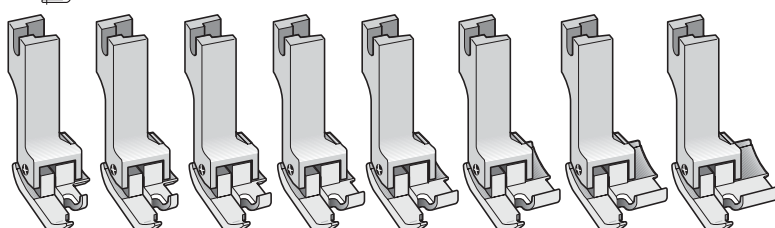
Tape Sizes	Finished Sizes	
26 mm	8 mm	5/16"
30 "	10 "	3/8 "
36 "	12 "	1/2 "
45 "	15 "	9/16"
52 "	18 "	11/16"
58 "	20 "	13/16"
70 "	24 "	15/16"

Applicable parts for "A5S" and "A5BS" (at extra cost)

"A5S"・"A5BS"用部品（別売）



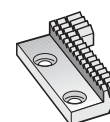
SC40 ... SC65 ... SC85 ... SC105



- Stabler stitch margin and easy operation for curving edge. Ref. → P.24



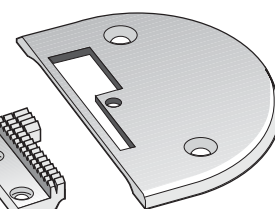
SA



12457

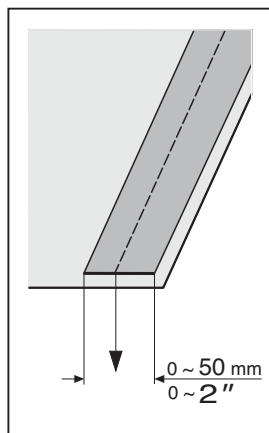
Ref. → P.40

12411

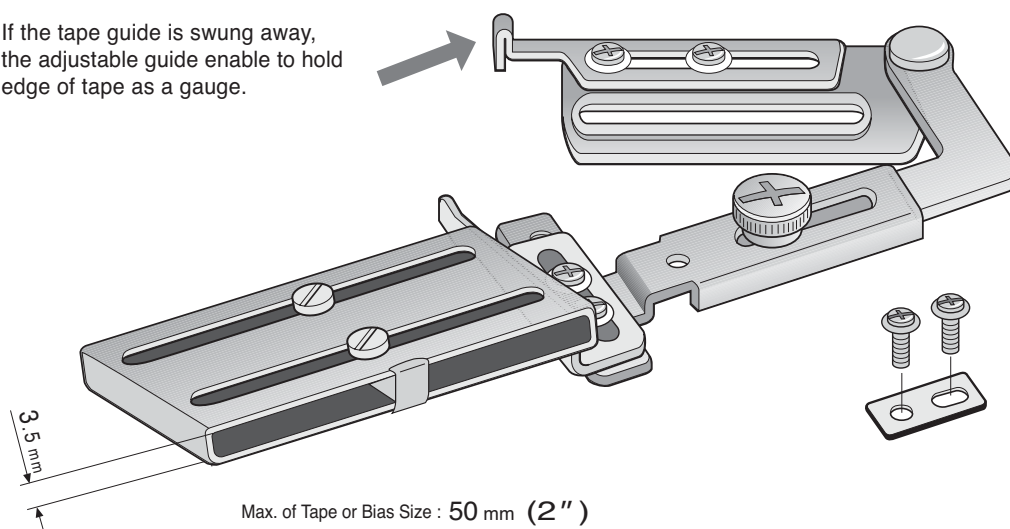




AG50S Adjustable Tape Guide

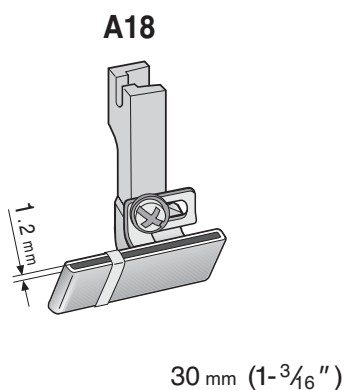
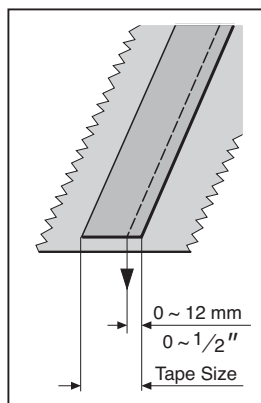


- If the tape guide is swung away, the adjustable guide enable to hold edge of tape as a gauge.



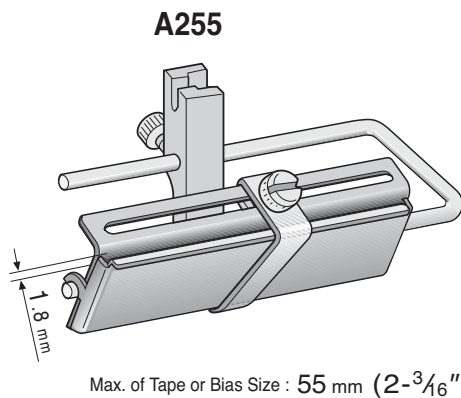
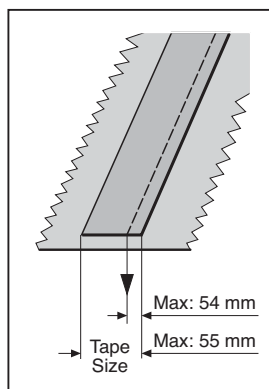
A18 Adjustable Tape Foot <30mm>

➔ P.19



A255 Adjustable Tape Foot <55mm>

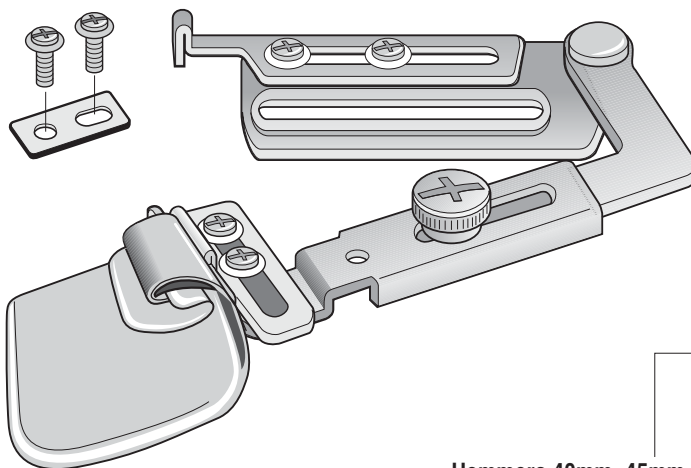
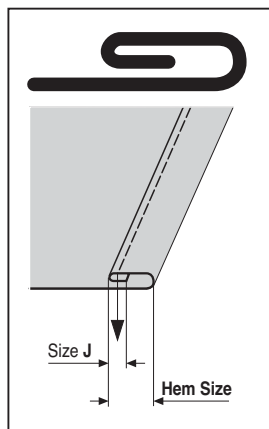
➔ P.19



- This foot can be used at right or left side with adjusting guide position.



A11S- 6~50 J-type Swing Hemmer

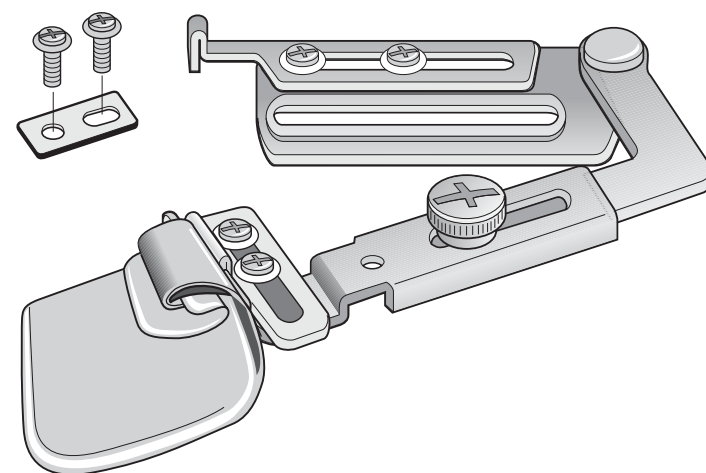
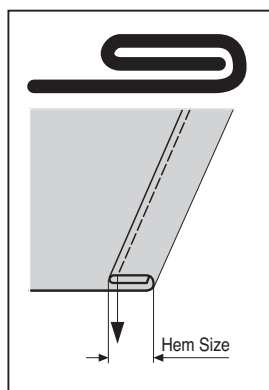


Hem Sizes		Sizes J
6 mm	1/4 "	5 mm
8 "	5/16 "	7 "
10 "	3/8 "	5 "
13 "	1/2 "	6 "
15 "	9/16 "	6 "
18 "	11/16 "	7 "
20 "	13/16 "	7 "
25 "	1 "	8 "
30 "	1-3/16 "	9 "
35 "	1-3/8 "	9 "

40 mm	1-9/16 "	9 mm
45 "	1-3/4 "	10 "
50 "	2 "	10 "

Hemmers 40mm, 45mm and 50mm have the different swing bracket from this illustration.

A110S- T8, T10, T15, T20, T25, M10, M15, M20, M25 Full Fold Swing Hemmer



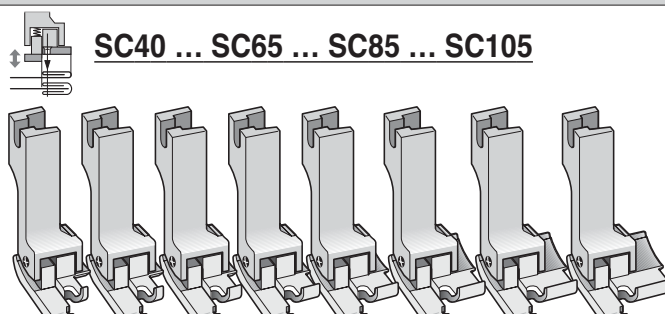
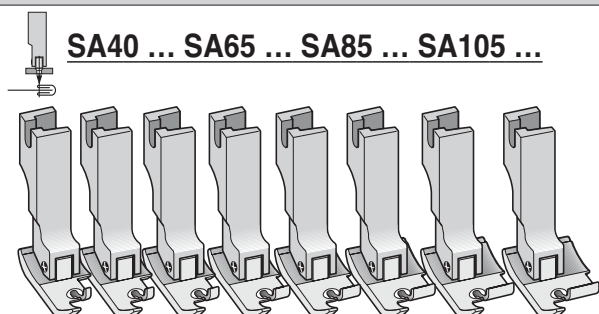
- For fully folding in the hem of the fabric.

Hem Sizes		
Thin mat.	T 8 mm	5/16 "
	T 10 "	3/8 "
	T 15 "	9/16 "
	T 20 "	13/16 "
	T 25 "	1 "
Medium mat.	M 10 mm	3/8 "
	M 15 "	9/16 "
	M 20 "	13/16 "
	M 25 "	1 "

New
New

New
New

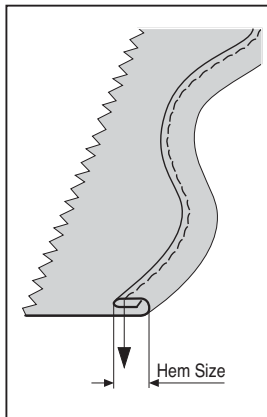
Applicable parts for "A11S" and "A110S" (at extra cost)



- Easy operation for small curving edge. Ref. ➔ P.24
- Stabler stitch margin and easy operation for curving edge. Ref. ➔ P.24



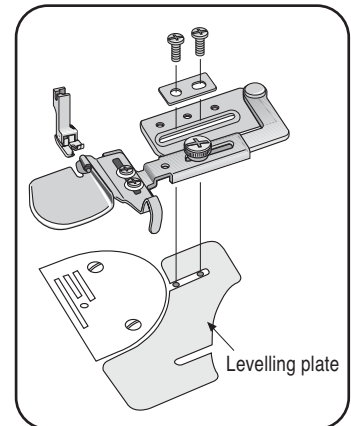
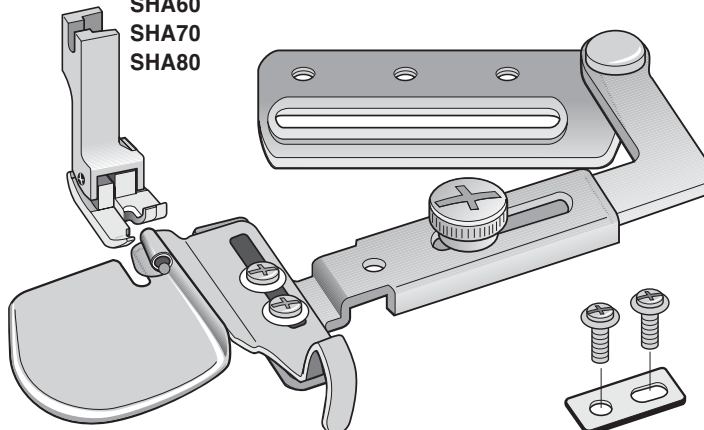
A50- 3~8 Swing Hemmer <Small Size>



- For curve edge on thin or medium materials.

Includes presser foot, levelling plate, screws and washer.

SHA30
SHA40
SHA50
SHA60
SHA70
SHA80



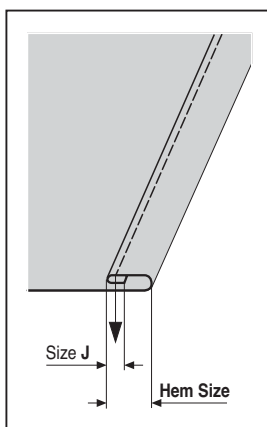
Levelling plate

Hem Sizes

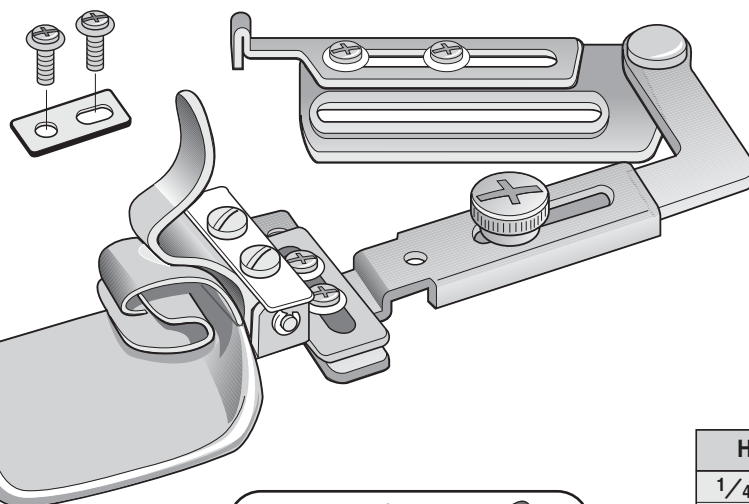
3 mm	1/8 "
4 "	5/32 "
5 "	3/16 "
6 "	1/4 "
7 "	9/32 "
8 "	5/16 "

It is very difficult to hem with hemmer foot.
This hemmer set is designed to resolve the difficulty and enables operators as even beginners to be skillful hemming.

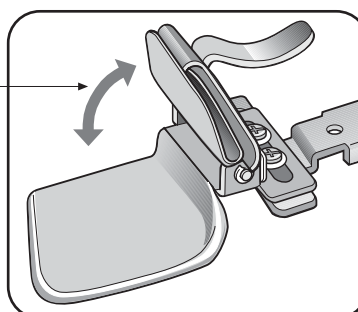
A78S- 1/4~1" Latch Hemmer



- For medium or heavy materials.



Snap up the folder by pressing on handle when hemming circular garments or heavy cross seams.



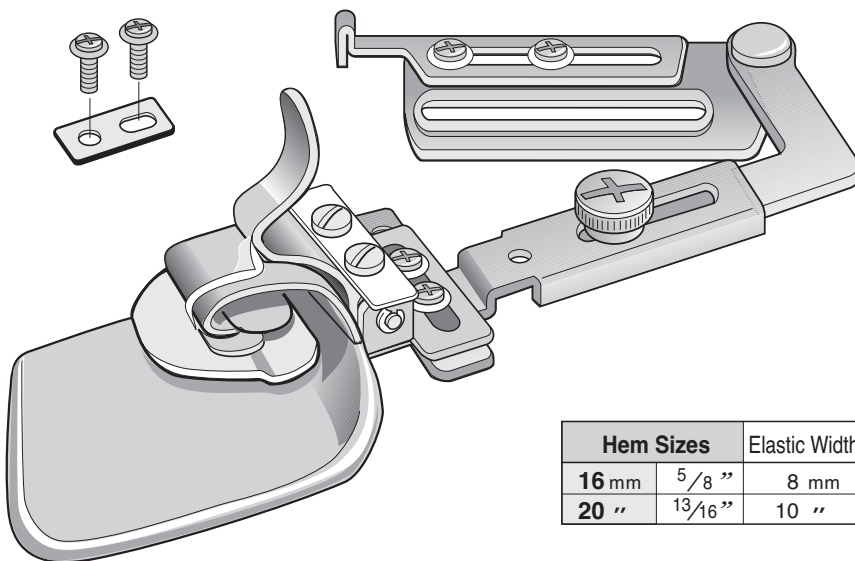
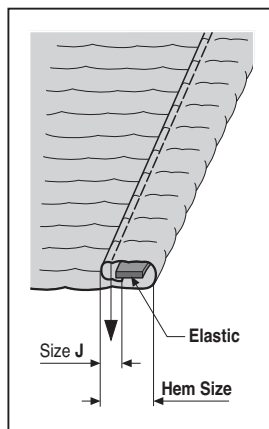
Hem Sizes

Sizes J

Hem Sizes		Sizes J
1/4 "	6.4 mm	4 mm
5/16 "	8.0 "	4 "
3/8 "	9.5 "	5 "
1/2 "	12.7 "	6 "
5/8 "	15.9 "	7 "
3/4 "	19.0 "	8 "
1 "	25.4 "	9 "

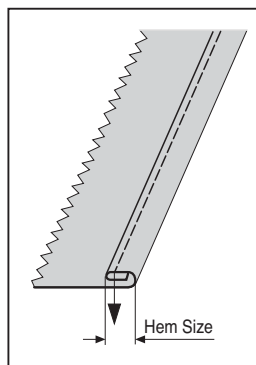


A43L- 16, 20 Latch Elastic Hemmer

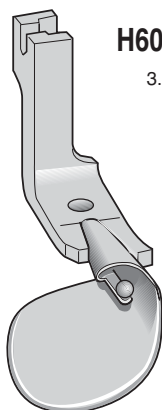


Hem Sizes	Elastic Width	Sizes J
16 mm	5/8 "	8 mm
20 "	13/16 "	10 "

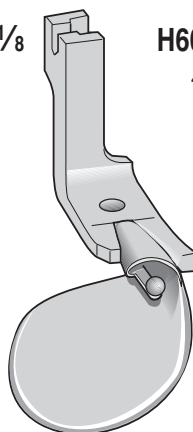
H6010- 1/16~1/4 Ball Hemmer Feet



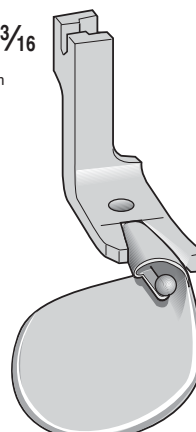
H6010-1/16
1.6 mm



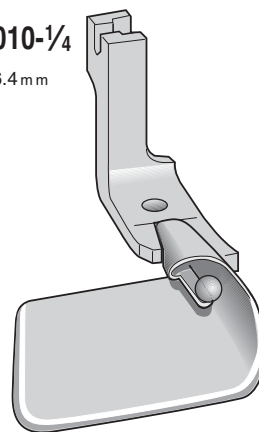
H6010-1/8
3.2 mm



H6010-3/16
4.8 mm

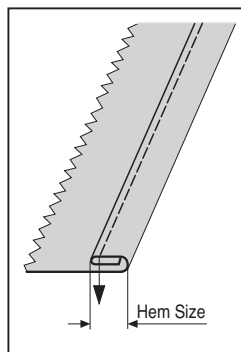


H6010-1/4
6.4 mm

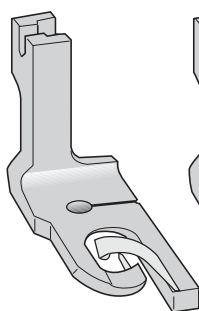


- For straight edge on light materials.

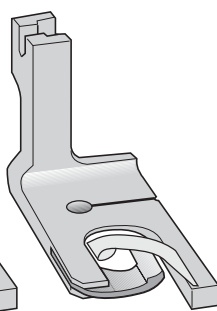
SH80, 095 Hemmer Feet



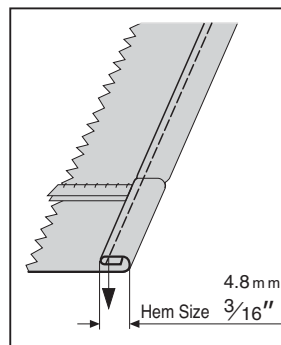
SH80
8.0 mm



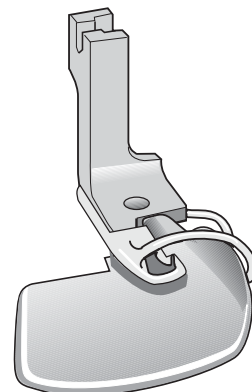
095
11.0 mm



H5018- 3/16 Spring Wire Hemmer Foot



- For straight edge and spring allows even cross seams to pass through freely.



SINGLE TURN FELLERS ニツ巻ラッパ

RABATTEURS
DOBLADILLADORES

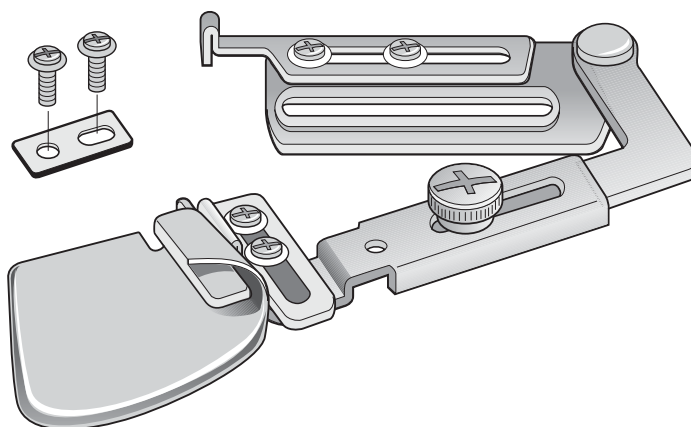
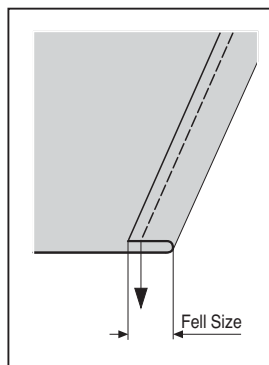
KAPPNAHTAPPARATE
单折褶缝器

Attachments

SUISEI®

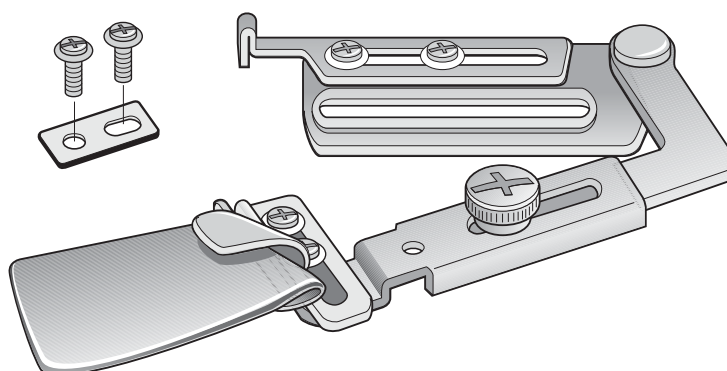
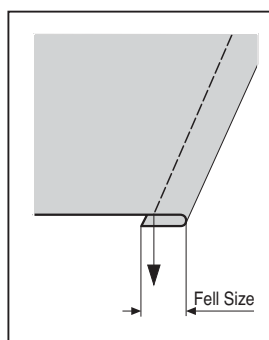


A7SU- 5~25 Single Upturn Feller



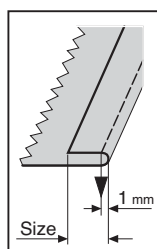
Fell Sizes		
5 mm	3/16"	
6 "	1/4 "	
8 "	5/16"	
10 "	3/8 "	
13 "	1/2 "	
15 "	9/16"	(5/8")
20 "	13/16"	(3/4")
25 "	1 "	

A7SD- 5~25 Single Downturn Feller

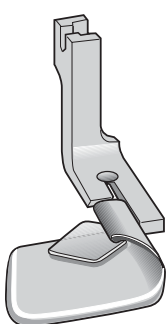


Fell Sizes		
5 mm	3/16"	
6 "	1/4 "	
8 "	5/16"	
10 "	3/8 "	
13 "	1/2 "	
15 "	9/16"	(5/8")
20 "	13/16"	(3/4")
25 "	1 "	

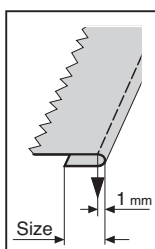
H5017, H5019, H5019R, H5020 Top Stitch Feller Feet



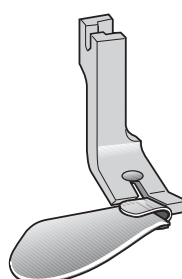
H5017 Upturn



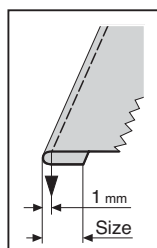
3/16"	4.8mm
1/4 "	6.4 "



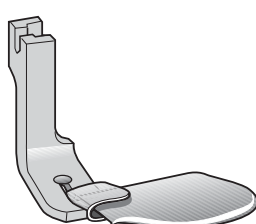
H5019 Downturn



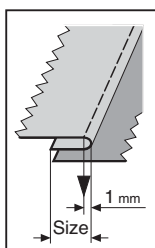
3/16"	4.8mm
1/4 "	6.4 "



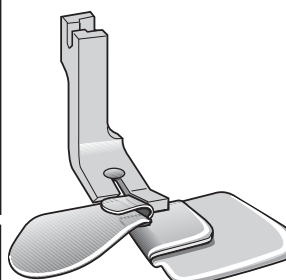
H5019R Reverse Downturn



3/16"	4.8mm
1/4 "	6.4 "

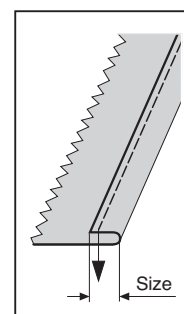


H5020 Joining

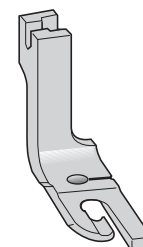


3/16"	4.8mm
1/4 "	6.4 "

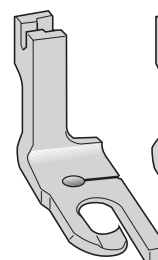
SHP30, SHP65, P75, P9 Feller Feet



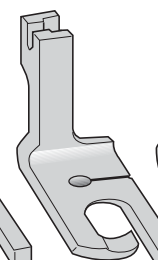
SHP30
3.0mm



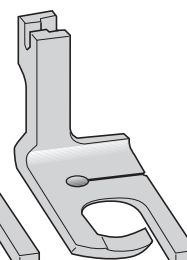
SHP65
6.5mm



P75
8.0mm



P9
9.5mm



COMPACT SIMPLE FOLDERS コンパクト型シンプルラッパ

LES DOSSIERS SIMPLES COMPACTS
COMPRIMA CARPETAS SENCILLAS

KOMPAKTE EINFACHE ORDNER
小型简单卷边器・褶缝器

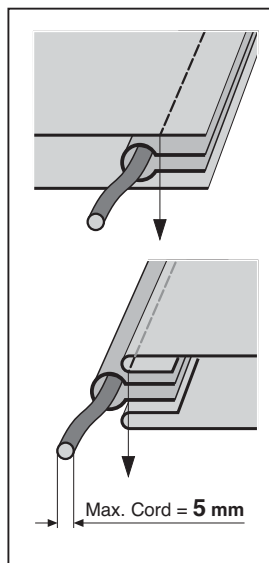
Attachments

SUISEI®



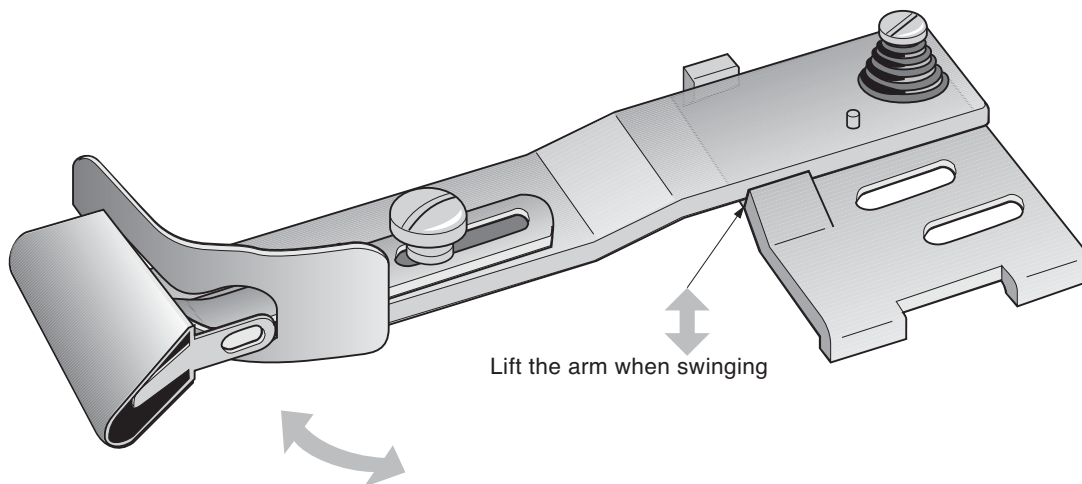


A46NP- 26, 28, 30 Cord Edge Piping Attachment for Heavy Materials (for 111W)



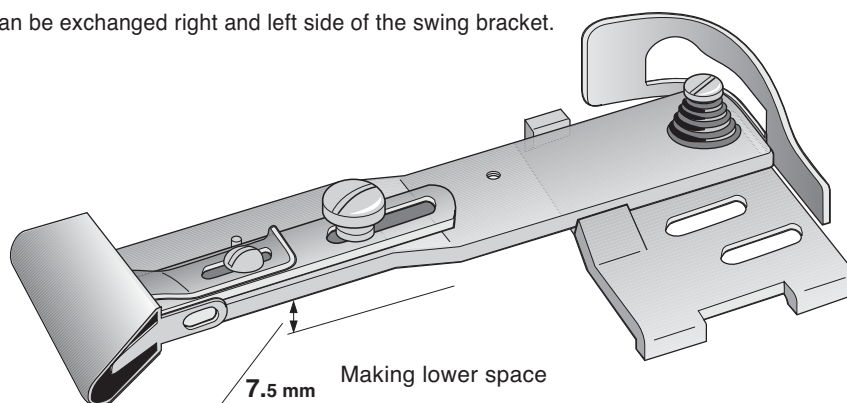
- For automobile seat, covers, upholstery, luggage, etc.

Tape Sizes	
26 mm	1 "
28 "	1-1/8 "
30 "	1-3/16 "



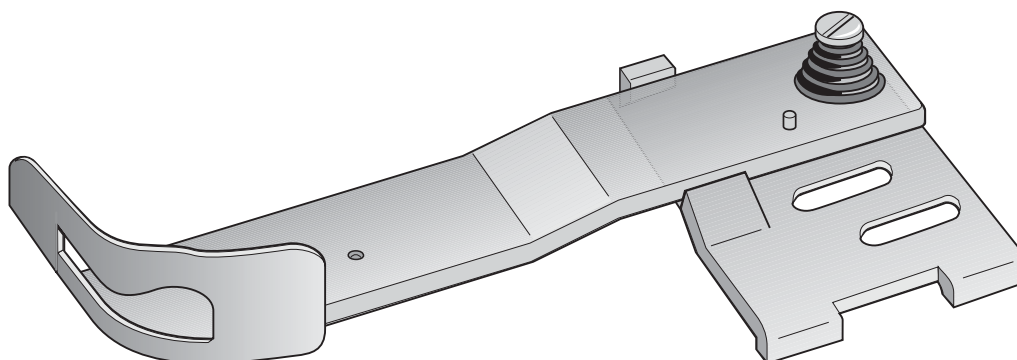
For Use On Extra Heavy Materials

Can be exchanged right and left side of the swing bracket.



A46NPB Swing Bracket Complete for "A46NP"

Appropriate for special order attachment for automobile seats, cover upholstery or luggage.



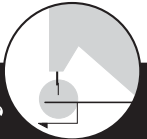
FOLDERS FOR TWO NEEDLE MACHINE 2本針ミシン用フォルダー

BORDEURS POUR MACHINES NOUÉ DOUBLE AIGUILLES
RIBETADORES PARA MÁQUINAS DE DOS AGUJAS

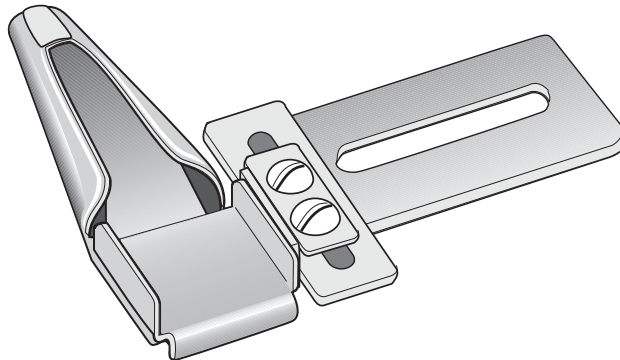
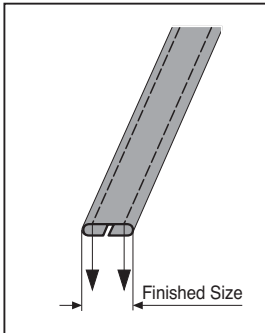
BANDEINFASSEN FÜR ZWEINADEL-NÄHMASCHINEN
双针缝纫机用褶边器

Attachments

SUISEI®

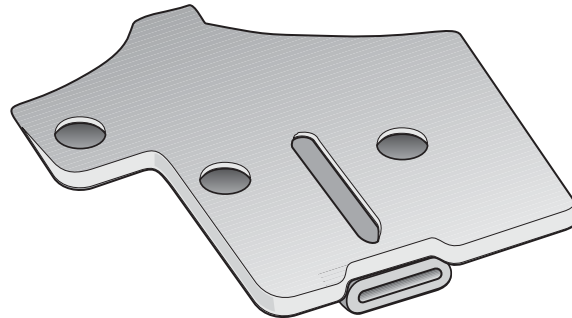
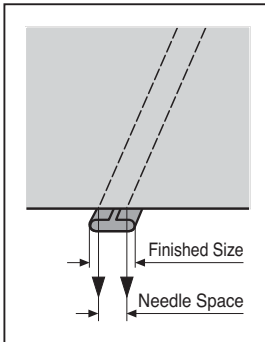


A36- 6~20 Belt Loop Folder



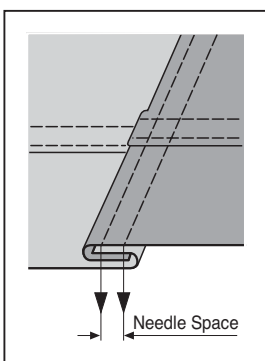
Tape Sizes		Finished Sizes	
12 mm	15/32"	6 mm	1/4 "
14 "	9/16"	7 "	9/32"
16 "	5/8 "	8 "	5/16"
18 "	23/32"	9 "	11/32"
20 "	25/32"	10 "	13/32"
22 "	7/8 "	11 "	7/16"
26 "	1-1/32"	13 "	1/2 "
30 "	1-3/16"	15 "	19/32"
36 "	1-13/32"	18 "	23/32"
40 "	1-9/16"	20 "	25/32"

A41- 1/8~3/8 Stripper With Cover Plate (For Two Needle Machine)

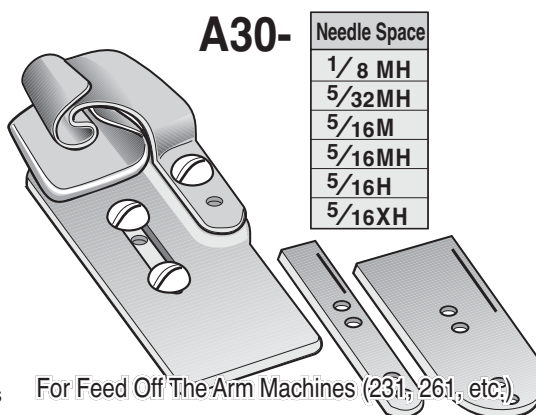


Needle Space		Bias Tape Sizes	Finished Sizes
1/8 "	3.2 mm	15 mm	7 mm
3/16 "	4.8 "	18 "	8.5 "
1/4 "	6.4 "	20 "	10 "
5/16 "	8.0 "	22 "	11 "
3/8 "	9.5 "	24 "	12 "

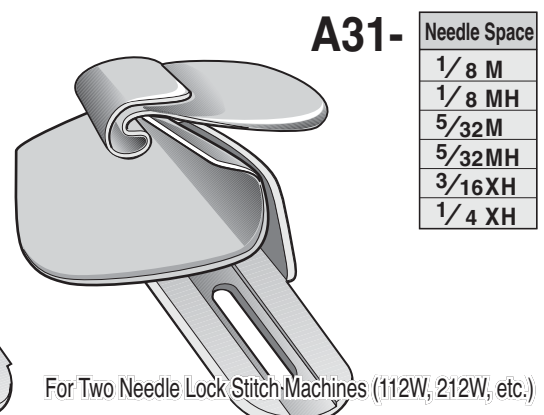
A30- ..., A31- ..., A34- ... Spring Type Lap Seam Folders



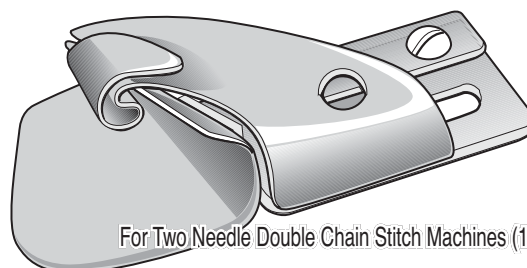
- Spring allows cross seams to pass through freely.
- Alphabets after number of needle space indicate the thickness for applicable materials ;



For Feed Off The-Arm Machines (231, 261, etc.)



For Two Needle Lock Stitch Machines (112W, 212W, etc.)



For Two Needle Double Chain Stitch Machines (147, 253, etc.)

➔ M ; Medium
MH ; Medium Heavy
H ; Heavy
XH ; Extra Heavy

Needle Space
1/8 MH
5/32MH
5/16M
5/16MH
5/16H
5/16XH

Needle Space
1/8 M
1/8 MH
5/32M
5/32MH
3/16XH
1/4 XH

Needle Space
1/8 M
1/8 MH
5/32MH
5/32H
3/16MH
1/4 XH

GAUGES, ACCESSORIES SEWING DEVICES

GAUGES

G1, G3, G4, G7E, G30, SA, 12411, 12457



MAGNET GAUGE ACCESSORIES

G20Z, AP11E, AP18E

ACCESSORIES
アクセサリ

BINDING & TAPE REEL STANDS

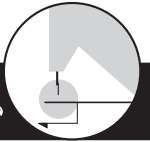
AP50E-S, -N, -W, -AW



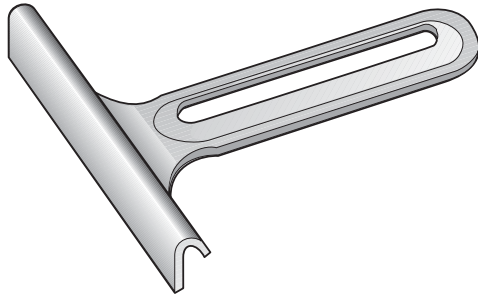
COLLAR TURNERS, SEWING DEVICE THE PARTS FOR SP90 CLOTH PULLER

AM7-A, AM7-B, AM2Z, Parts for SP90

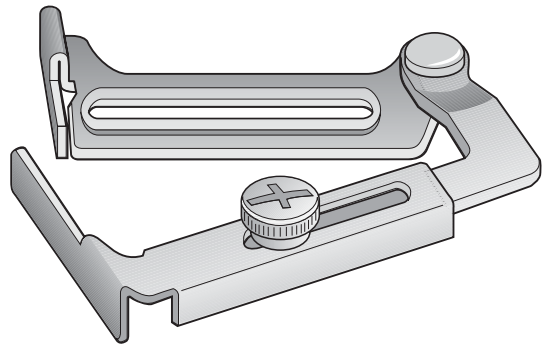




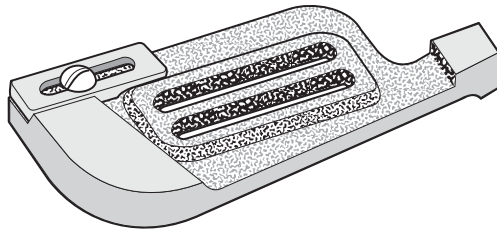
G1 T Gauge



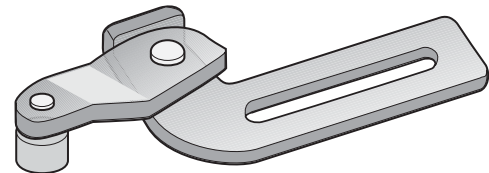
G7E Swing Gauge



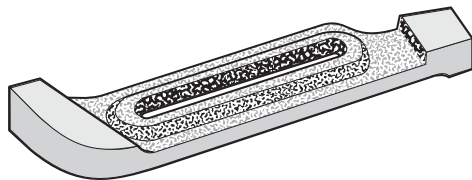
G3 Shirts Gauge



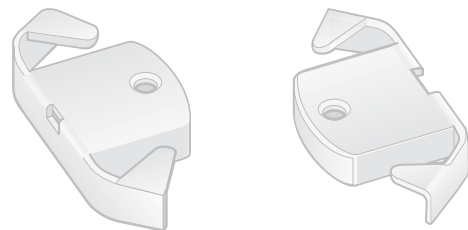
G30 Swing Roller Gauge



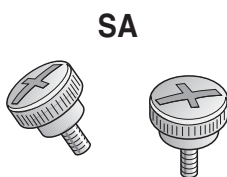
G4 Shirts Gauge



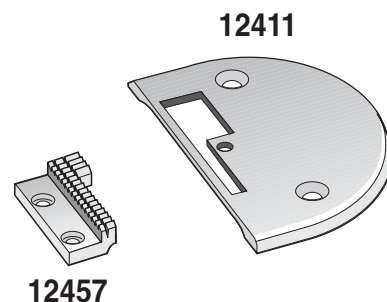
G20Z Magnetic Gauge



SA Screw (9/64-L8) for Attachments



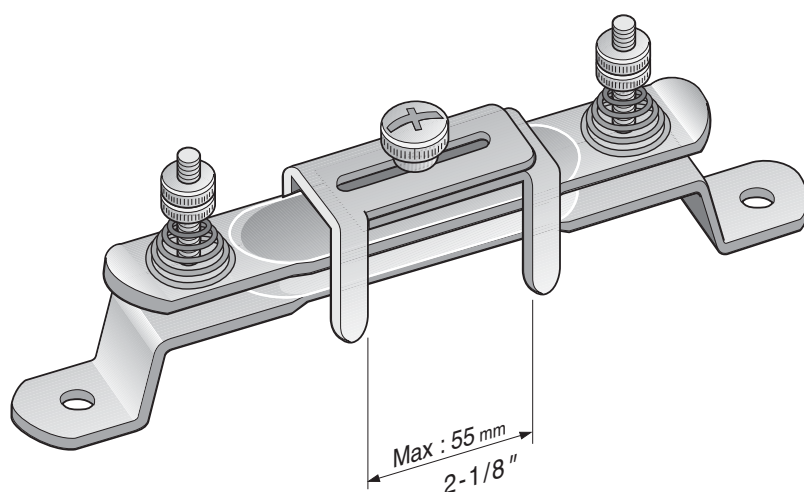
12411, 12457 Needle Plate and Feed Dog for Folders



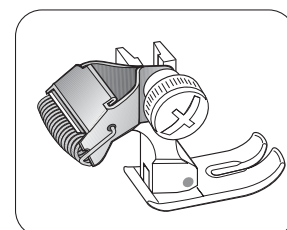
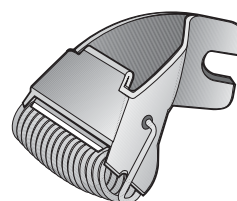


G20Z Magnet Gauge & Simple Folders

AP11E Table Type Elastic Tension Bracket



AP18E Grip Snip Thread Cutter



BINDING & TAPE REEL STANDS テープリールスタンド

DEROULEURS DE BANDE

ESTANTES PARA RIBETES CON SUJETADOR DE MESA

BANDROLLENHALTER

帶巻架

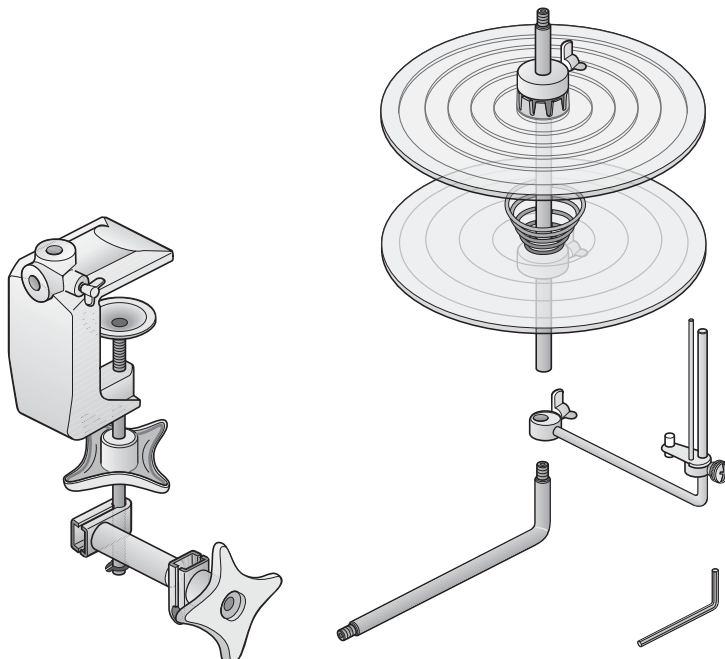
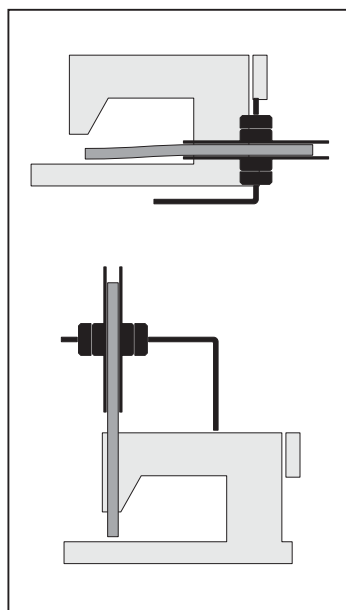
Attachments

SUISEI®

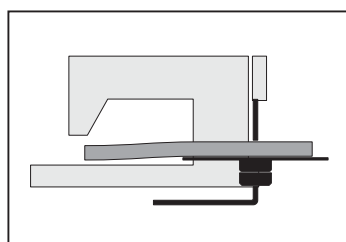


- Can be set any position for any angle on any table.
- Smooth rotation solves uneven feeding of tape in binding.
- Semitransparent plates show an amount of remaining tape.

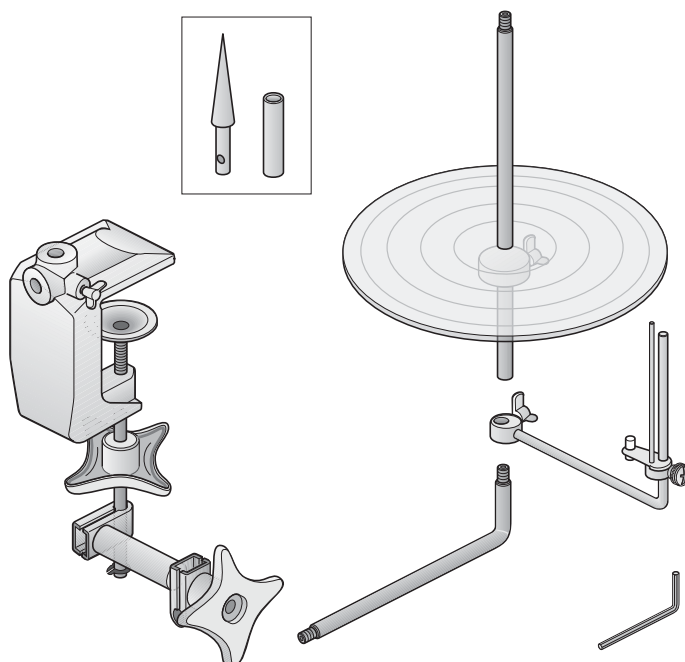
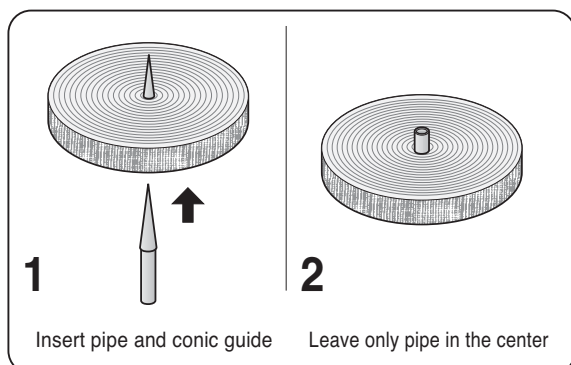
AP50E-S Binding & Tape Reel Stand <Single Type>



AP50E-N Binding & Tape Reel Stand <Knit Tape Type>



How to set the center pipe into centerless rolled tape



BINDING & TAPE REEL STANDS テープリールスタンド

DEROULEURS DE BANDE

ESTANTES PARA RIBETES CON SUJETADOR DE MESA

BANDROLLENHALTER

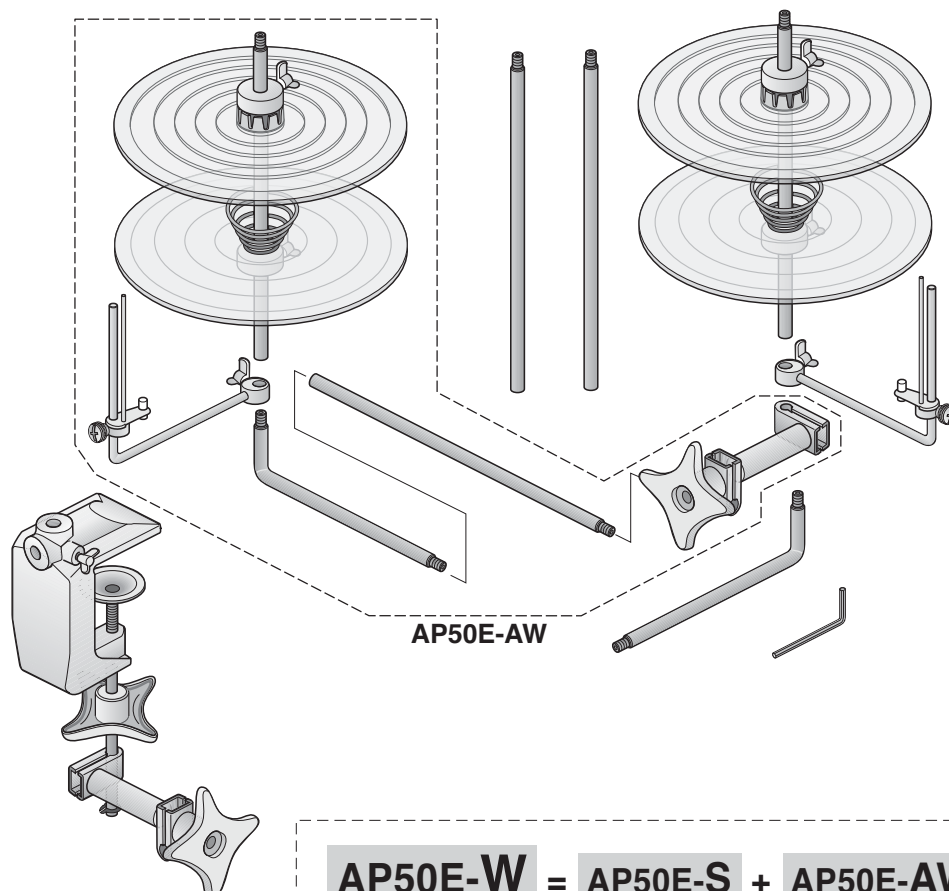
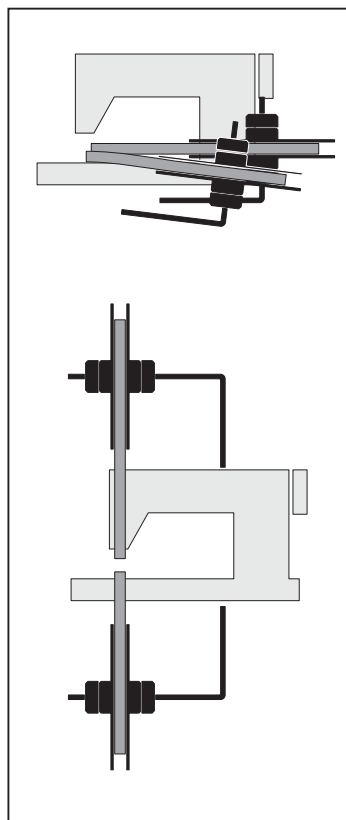
帶巻架

Attachments

SUISEI®

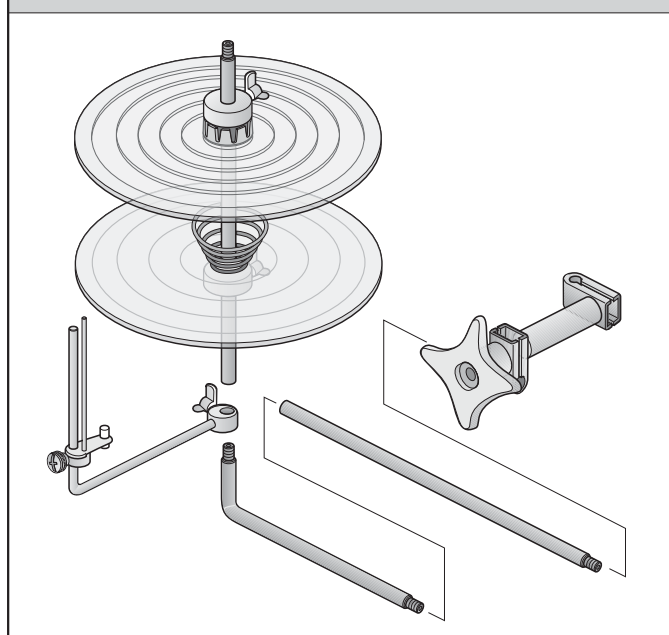


AP50E-W Binding & Tape Reel Stand <Double Type>



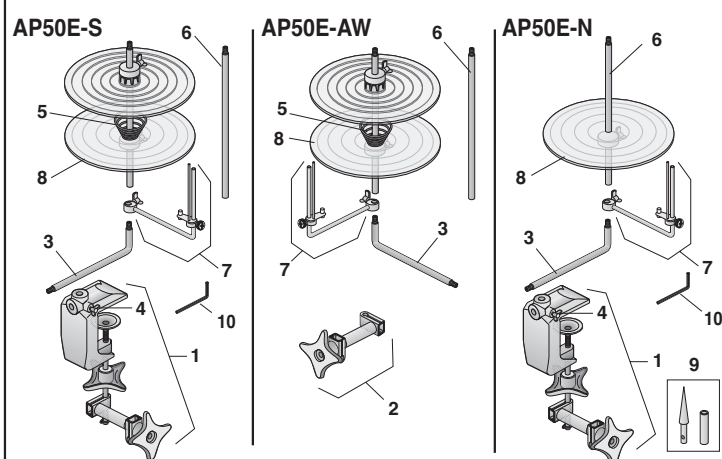
AP50E-W = AP50E-S + AP50E-AW

AP50E-AW < Extra Set for W-Type >



If wished, only parts are available as right ; ➡

Components for AP50E



Ref.	Parts No.	Descriptions	Quantity		
			S	AW	N
1	AP50E-1243E	Vice and joint asm.	1	—	1
2	" 43E	Joint complete	—	1	—
3	" 5E	L rod	1	1	1
4	" 7	Wing screw	(4)	(3)	(3)
5	" 8	Taper spring	1	1	—
6	" 17	Connecting rod	2	2	1
7	" 20	Bias tape guide complete	1	1	1
8	" 23	Plastic plate	2	2	1
9	" 1112	Center pipe & conic guide	—	—	1
10	KTL40	L-wrench (4.0mm)	1	—	1

COLLAR TURNERS

衿先出し返し機

APPAREIL A RETOURNER LES COLS
VOLTEADOR

KRANGENWENDER
翻领尖器

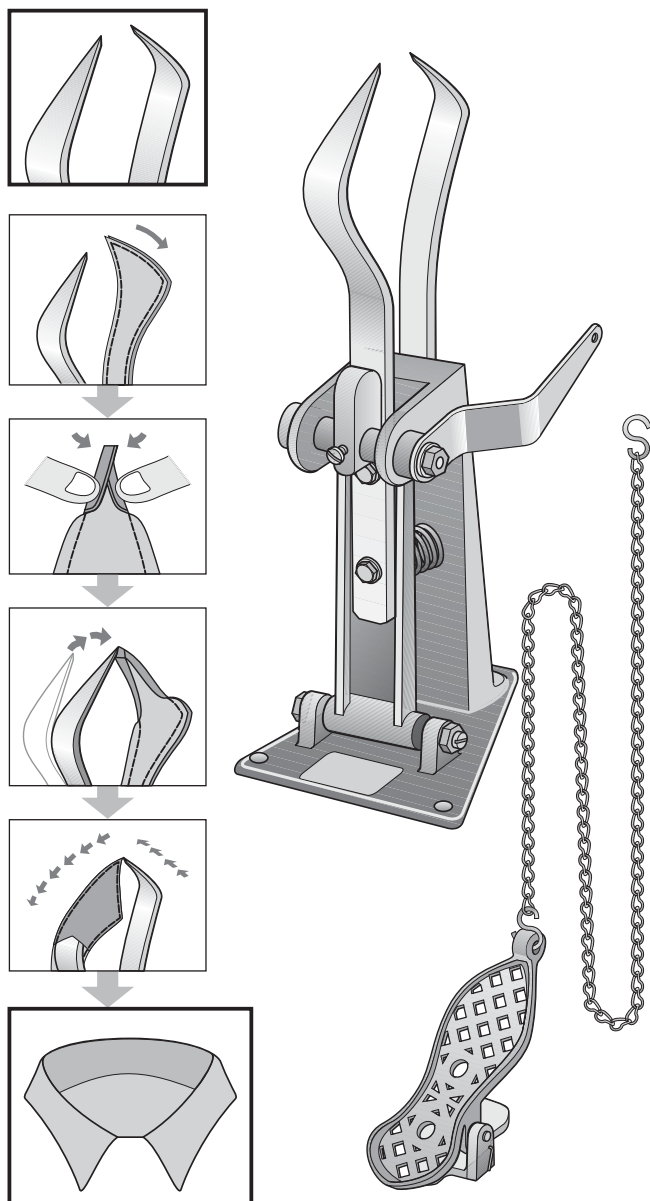
Attachments

SUISEI®



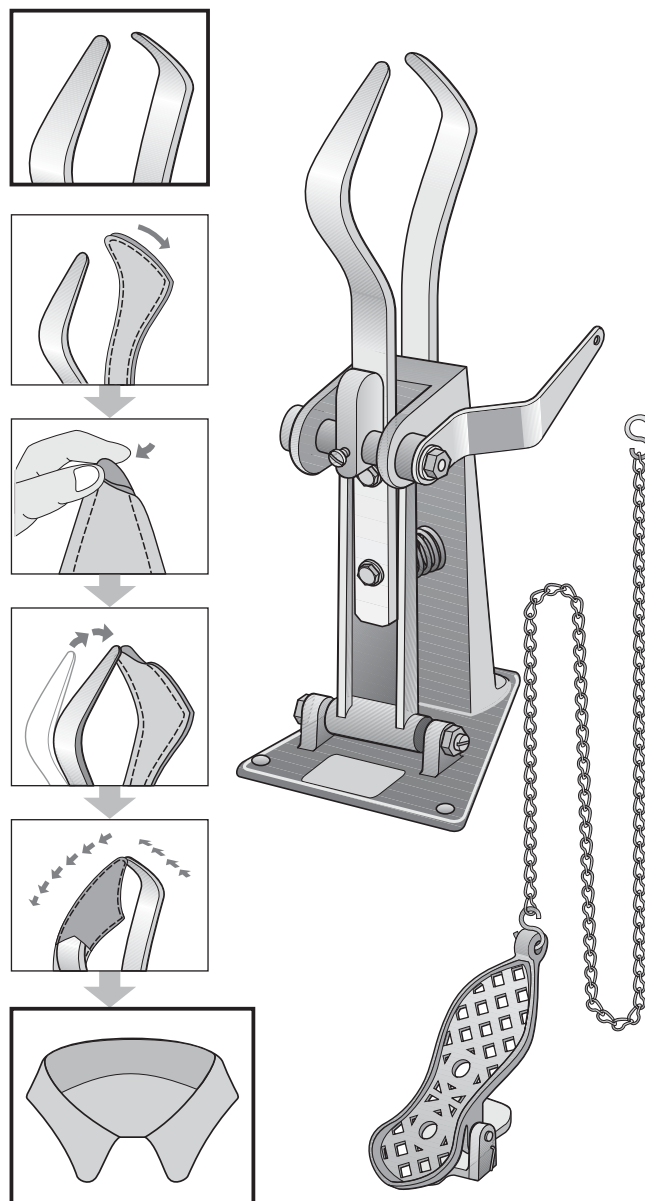
AM7-A

Collar Turner "A" type



AM7-B

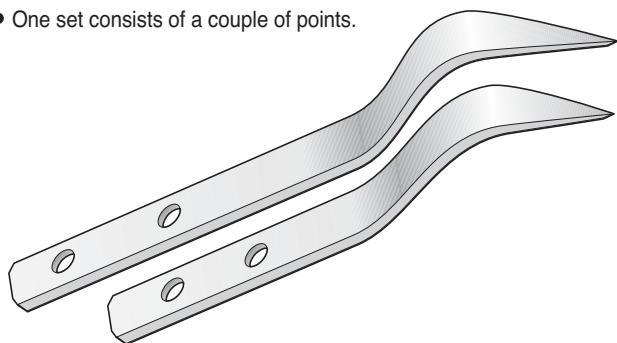
Collar Turner "B" type



AM7P-A

Spare Collar Points "A" type

- One set consists of a couple of points.

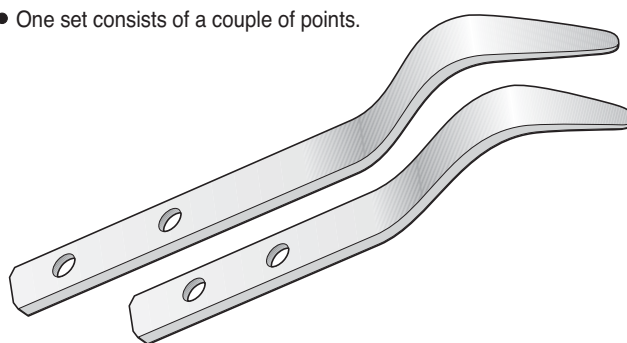


Replaceable for both AM7-A and AM7-B.

AM7P-B

Spare Collar Points "B" type

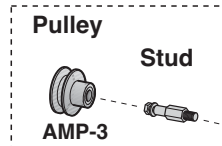
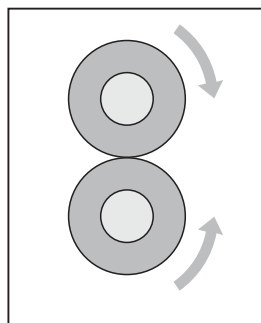
- One set consists of a couple of points.



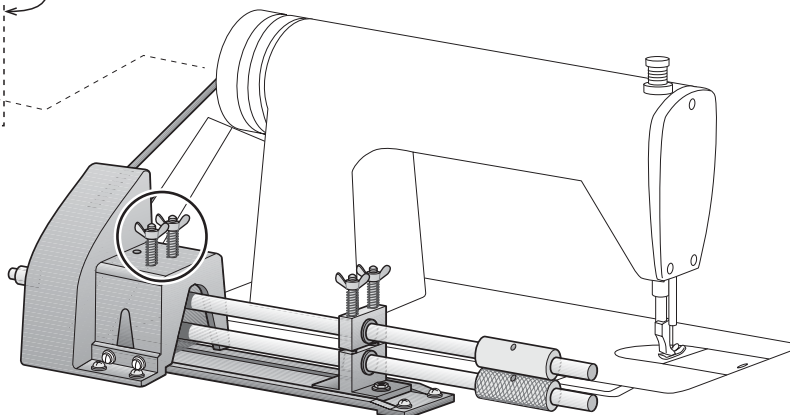
Replaceable for both AM7-A and AM7-B.



AM2Z Regular Cloth Puller



AM2Z does not include Belt, Pulley and Stud, which shall be obtained particularly.



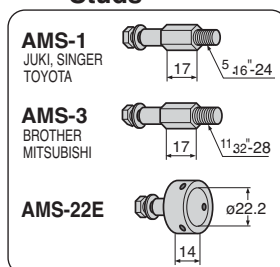
● If interlocking of the gears is wrong for reasons of abrasion of gears, shafts or nylon bushes, please tighten and adjust both butterfly nuts at input side.

Components for AM2Z

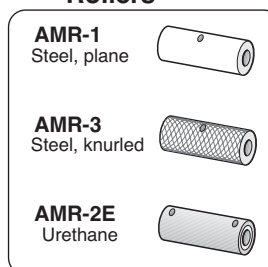
Parts List

Parts No.	Q'ty	Description
AM2P-1	1	"V" Pulley
-2	1	Clutch Wheel with Gear
-3	1	Large Gear
-4	2	Medium Gear
-5	2s	Upper and Lower Bracket Complete
-6	4+4	Tension Spring
-7	1	Upper Shaft
-8	1	Lower Shaft
-9	1	Clutch Spring
-10	1s	Clutch Spring Complete
-11	2+2	Nylon Bushing
-12	1	Mount Base
-13E	1	Gear Cover
-15	2	Collar
-17	2,2,2	Screws, washers and spacers set

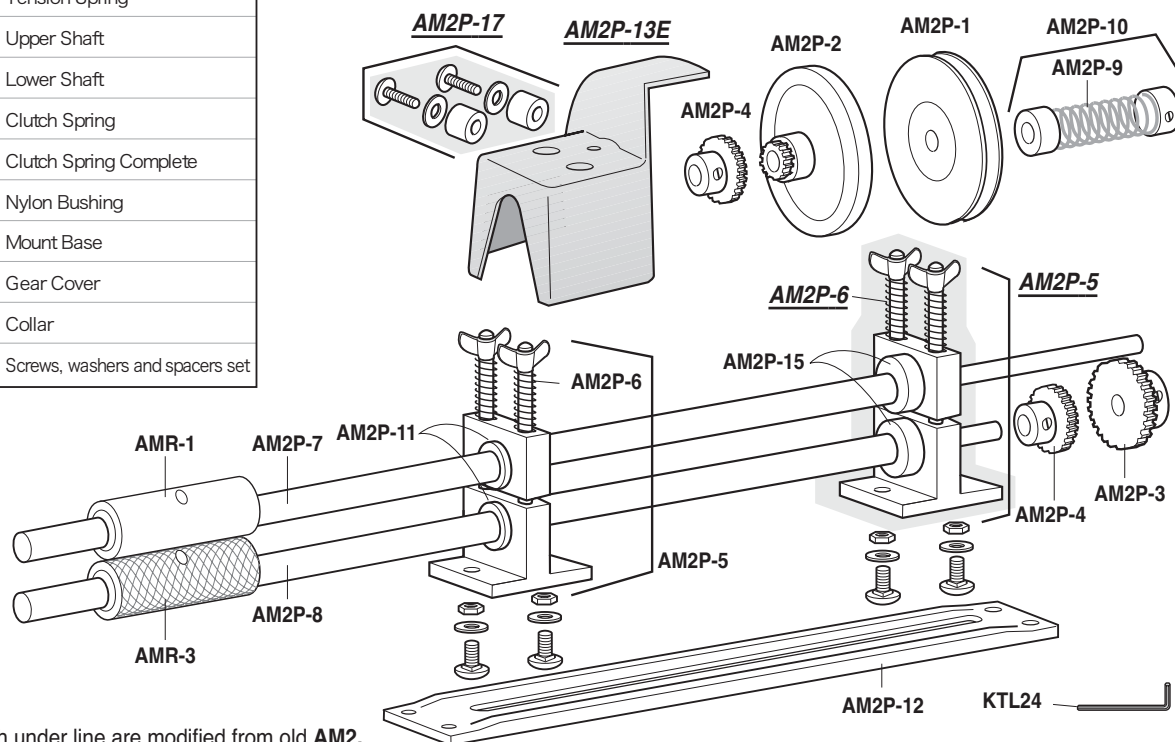
Studs



Rollers



Studs and Rollers are available at extra cost.



● Parts numbers with under line are modified from old AM2.



PARTS POUR PULLERS RELEVABLES
PARTS PARA PULLER INTERMEDIO

TEILE FÜR INTERMITTIERENDE STOFFPULLER
間歇拉布器 备用品零部件

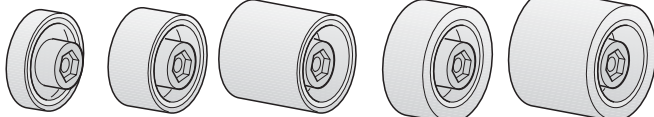
SUISEI®

Rollers for SP90

All rubber rollers are made of urethaneform and aluminium.

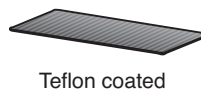
• For SP90-RF, TR << For Single Yoke Holder >>

R-SH5110 R-SH5125 R-SH5148 R-SH6025 R-SH6048

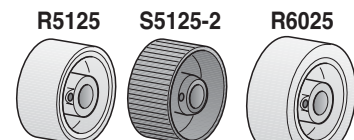


Dia. 51 mm Wid. 10 mm Dia. 51 mm Wid. 25 mm Dia. 51 mm Wid. 48 mm Dia. 60 mm Wid. 25 mm Dia. 60 mm Wid. 48 mm

URP-3570
Under Roller Plate



• For SP90-F, BL

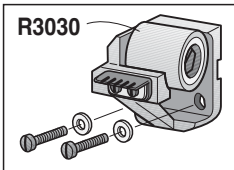


Dia. 51 mm Wid. 25 mm Dia. 51 mm Wid. 25 mm Pitch 2 mm Mat. Steel Dia. 60 mm Wid. 25 mm Except BL

• For SP90-F

Rubber Roller Lower (Box)

78-41AS



• For SP90-BL

Rubber Roller Lower

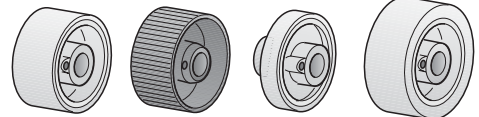
R3450



Rollers for SP78Z

• For SP78Z-RF, TR, F

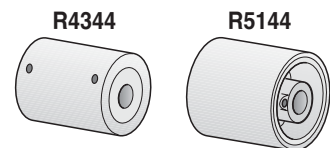
R5125 S5125-2 R5125-C10 R6025



Dia. 51 mm Wid. 25 mm Dia. 51 mm Wid. 25 mm Pitch 2 mm Mat. Steel Dia. 51 mm Wid. 25 mm Center 10 mm Dia. 60 mm Wid. 25 mm

• For SP78Z-RF, TR, F

Rubber Roller for 44mm Wid. Holder

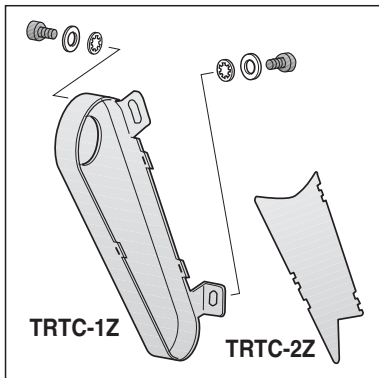


Dia. 43 mm Wid. 44 mm Dia. 51 mm Wid. 44 mm

Relay Belt, Roller Holders and Roller Shafts for TR type

• For SP90-TR, SP78Z-TR

TRTC-12-AS



TRTC-1Z

TRTC-2Z

TRTP-21UZ



TRTB-360Z

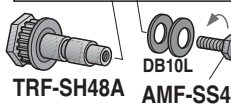
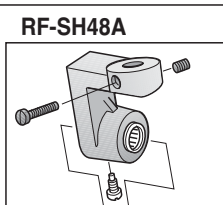


• For SP90-TR

TR44A



TR-SH48-AS

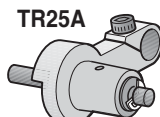


TRF-SH48A

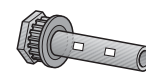
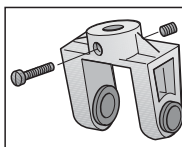
DB10L AMF-SS48

• For SP78Z-TR

For 25mm Width
25mm 幅用

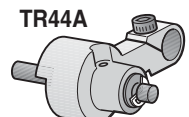


RF-H25

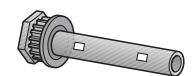
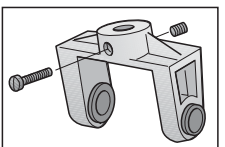


TRF-25Z

For 44mm Width
44mm 幅用



RF-H44

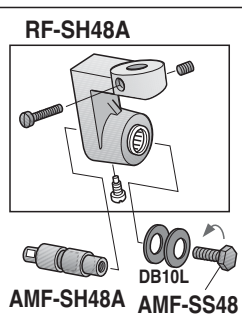


TRF-44Z

Roller Holders and Roller Shafts for RF, F type

• For SP90-RF

RF-SH48-AS



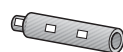
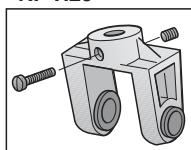
AMF-SH48A

DB10L AMF-SS48

• For SP90-F or SP78Z-RF, F

For 25mm Width

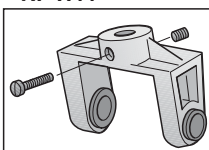
RF-H25



AMF-25

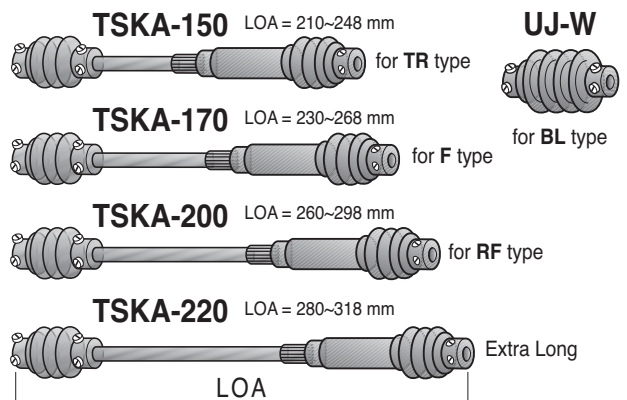
For 44mm Width

RF-H44



AMF-44

Universal Joint Complete



PARTS for INTERMITTENT CLOTH PULLERS 間歇クロスプラー 部品

PARTS POUR PULLERS RELEVABLES TEILE FÜR INTERMITTIERENDE STOFFPULLER
PARTS PARA PULLER INTERMEDIO 間歇拉布器 备用品零部

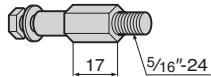
Attachments

SUISEI®



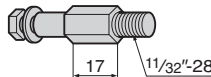
AMS... Studs, Regular Type

AMS-1



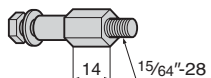
SINGER 281, 291, 261, 331K, 491
JUKI DDL-, DLN-, LH-class, LUH
BROTHER B763, B845-400
MITSUBISHI DB-, DV-, DY-, DN-class
SEIKO LD-28, 38
TOYOTA D146, 348, 530, AD-156, 740
L2512, 252, AL-252
CONSEW 230, 240, 275, 310, 325, 345

AMS-3



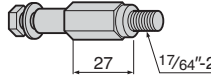
BROTHER 714, 745, 755, 757, 781, 790
792, 831, 832, 835, 841, 842
845, 871, 872, 875, 962
MITSUBISHI DB-120, 130, 320, DX-370
DY-330, 337, DM-420
LT2-220, 240

AMS-6



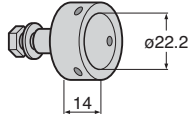
PEGASUS W63
NEW LONG DN-2

AMS-8



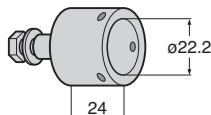
SEIKO STW-class, LSW-class
LTW-class
CONSEW 226R, 255R, 327RB, 332R

AMS-22E



SINGER 457G, 491G, 591, 212U
JUKI LZ-1280, 1286
DÜRKOPP All models
PFAFF 100-class, 1000-class
LEWIS 150-class
TREASURE BS-100
YAMATO DP-1000, DS, DV, DW-class

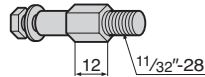
AMS-22L



PFAFF 400-class, 5000-class

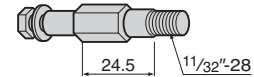
AMS... Studs, For Automatic Thread Trimmer

AMS-3-12



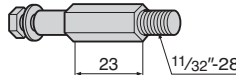
MITSUBISHI
DB-189, 199
DY-339, 349
DN-275-A

AMS-M190



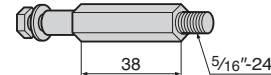
MITSUBISHI
LS2-190
LT2-230, 250

AMS-3-23



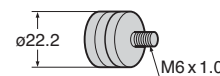
BROTHER
B737 series
B738 series

AMS-1-38

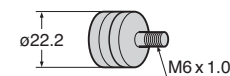


JUKI
DDL-555-2
DLU-450-4
DLU-490-4
DMN-530-4
MH-484-4

AMS-W Cap Screw for AMS-1, AMS-3



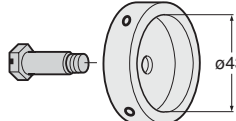
AMS-WE Cap Screw for AMS-22E, AMS-22L



Exchange a cap screw **AMS-W** or **AMS-WE** for a hexagon headed bolt of the studs, when adapting synchronizer of thread trimming machine.

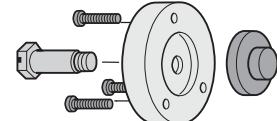
AMS... Studs, For Feed Off The Arm Machine

AMS-F



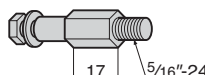
SINGER 231
JUKI MS-19, 26
MS-191, 261

AMS-S261



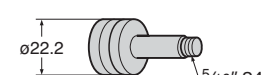
SINGER 261

AMS-1



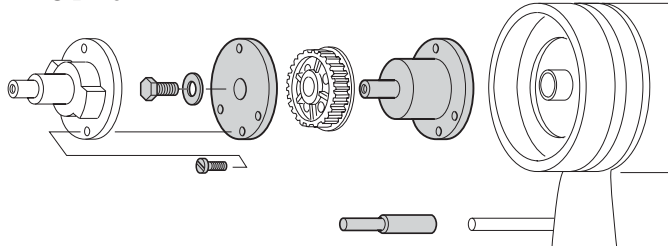
TOYOTA L2512
CONSEW 345

AMS-WF Cap Screw for AMS-F, AMS-S261



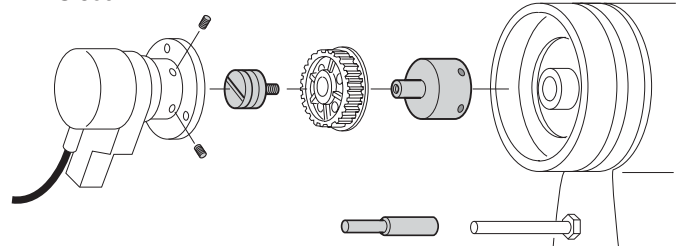
AMS... Studs, For Automatic Thread Trimmer (Component type)

AMS-B715



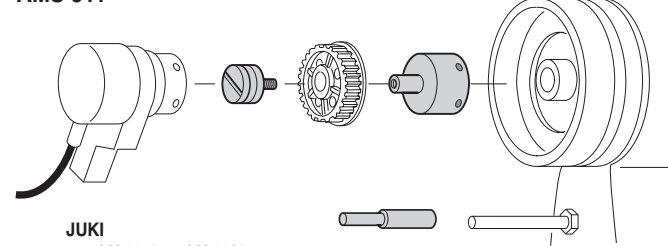
BROTHER
B715, B716, B747 B791-300 B793-300 B795-300
B768-300 B832-400 B835-400 B837-300

AMS-J50



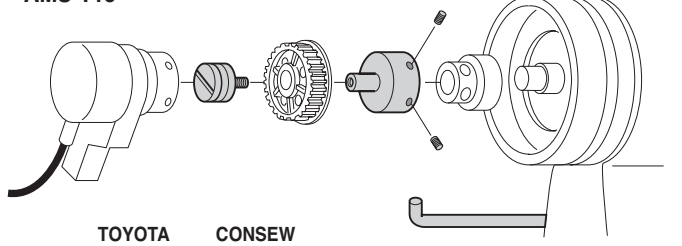
JUKI
DDL-555-4 (PANASONIC)
DDL-550 (PANASONIC)

AMS-J11



JUKI
LH-1152 LH-1162
LH-1172 LH-1182

AMS-T15



TOYOTA AD-157
CONSEW 290

PARTS for INTERMITTENT CLOTH PULLERS 間歇クロスプーラー 部品

PARTS POUR PULLERS RELEVABLES
PARTS PARA PULLER INTERMEDIO

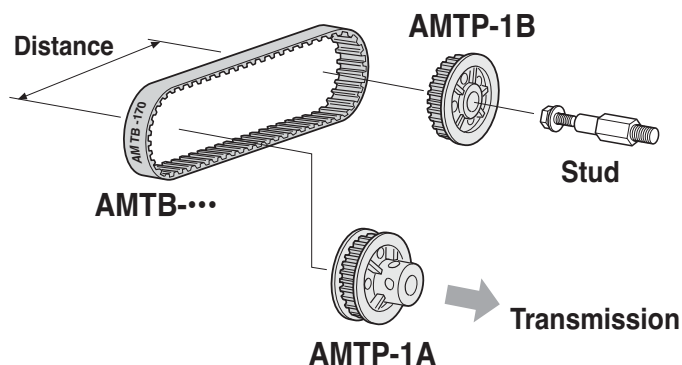
TEILE FÜR INTERMITTIERENDE STOFFPULLER
間歇拉布器 备用品 零部件

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SUISEI®



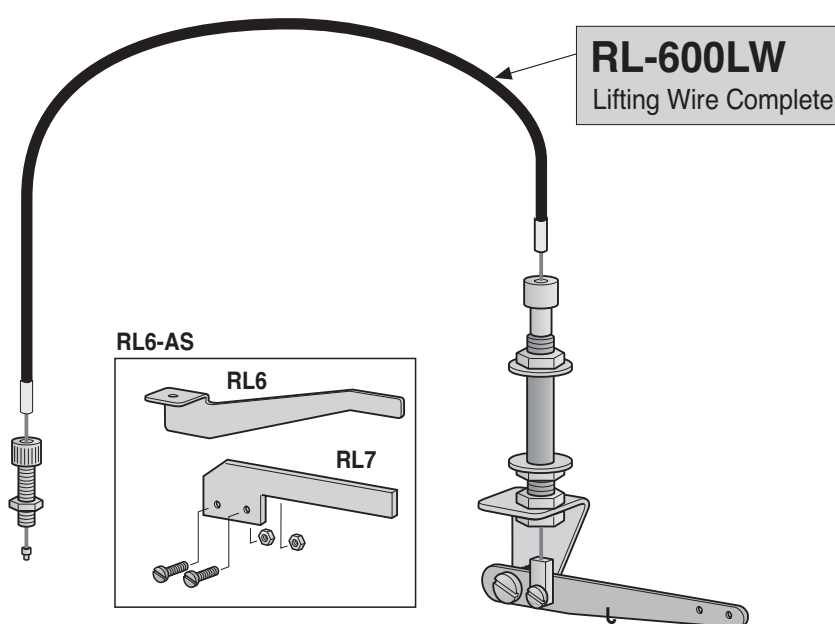
AMTP-1A, AMTP-1B, AMTB-... Timing Pulleys and Timing Belts



- Keep appropriate tension on Timing Belt.
Too tight cause breakage of the shaft and too loose may cause jumping or slipping from the timing pulley.

Parts Number	Distance		Teeth	Circumference	
AMTB -160	137 mm	5.4 "	80	406 mm	16 "
-170	150 "	5.9 "	85	432 "	17 "
-176	157 "	6.2 "	88	447 "	17.6 "
-180	163 "	6.4 "	90	457 "	18 "
-190	175 "	6.9 "	95	483 "	19 "
-200	188 "	7.4 "	100	508 "	20 "
-210	201 "	7.9 "	105	533 "	21 "
-220	213 "	8.4 "	110	559 "	22 "
-230	226 "	8.9 "	115	584 "	23 "
-240	239 "	9.4 "	120	610 "	24 "
-250	251 "	9.9 "	125	635 "	25 "
-260	264 "	10.4 "	130	660 "	26 "
-270	277 "	10.9 "	135	686 "	27 "
-280	290 "	11.4 "	140	711 "	28 "
-300	315 "	12.4 "	150	762 "	30 "
-360	391 "	15.4 "	180	914 "	36 "

RL-600 Roller Lifter Asm.

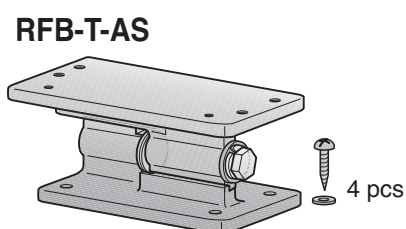


KA7801 Automatic Transmission Fluid

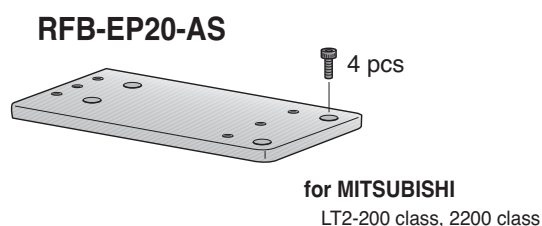


- For the transmission of SP90 or SP78Z.

RFB-T-AS Mount Base Asm. Table Install Type

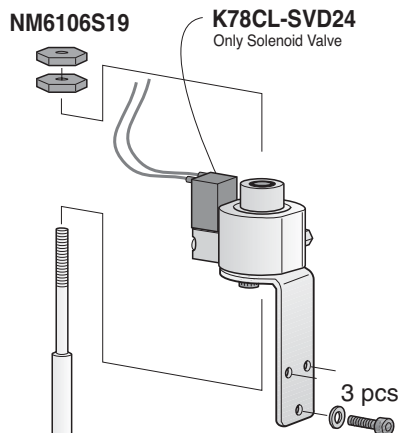


RFB-EP20-AS Extension Plate for RFB-E





K78CL-01SAD24 Pneumatic Roller Lifter Asm.

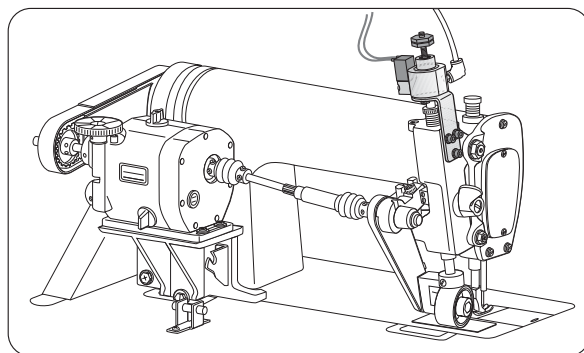


Specifications

Cylinder Stroke	8mm (5/16")
Air Operating Pressure	3.5~6.0 kg /cm ²
Air Connect Size	M5 x 0.8
Lubrication	Oilless
Voltage (Constant Rate)	DC24V

Optional Voltage	AC100V
------------------	--------

K78CL-01SA100



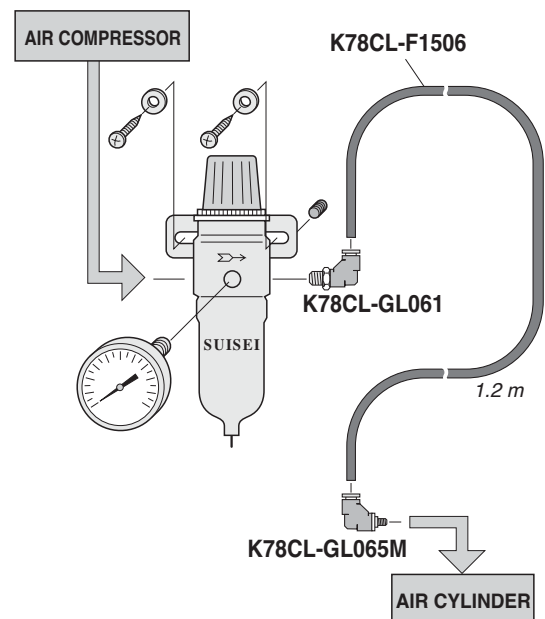
- Always purified air must be delivered to the air cylinder through an air filter so as to avoid a trouble on the solenoid valve.

K78CL-D24 Pneumatic Lifter & Filter Set

K78CL-01SAD24 + K78CL-AIRA

- Set pneumatic roller lifter (DC24V) and air filter unit complete.

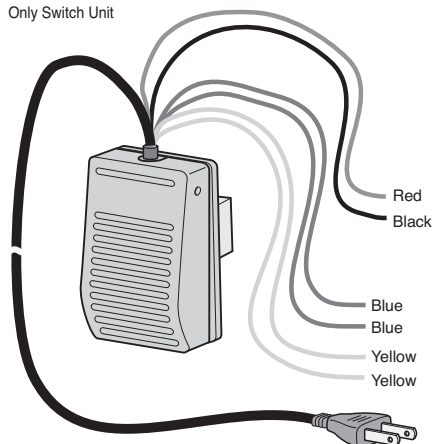
K78CL-AIRA Air Filter Unit Complete



K90KL-SZ Knee Switch Built In Relay Asm.

K90KL-SW

Only Switch Unit



K90KL-AMP

Splicing Connector



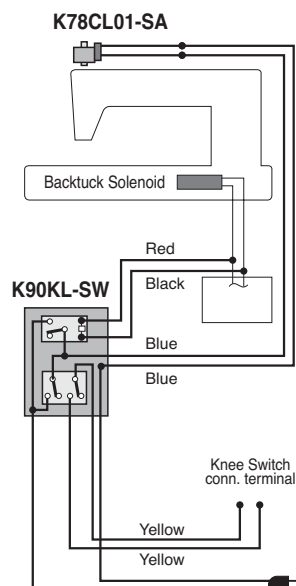
2 pcs

K90KL-CE2

Insulated Cap Connector



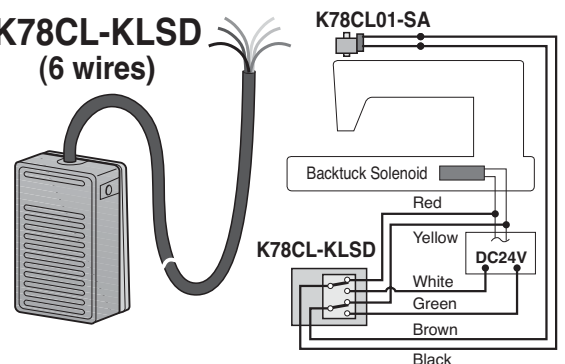
4 pcs



K78CL-KLS^D Knee Switches

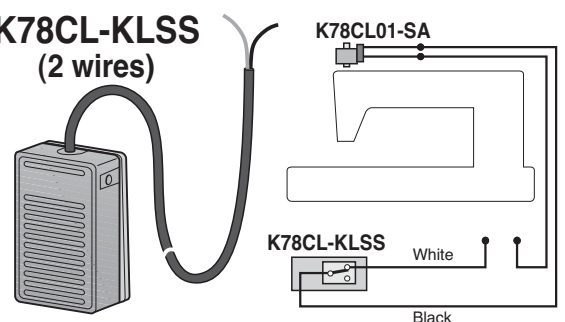
K78CL-KLSD

(6 wires)



K78CL-KLSS

(2 wires)



PARTS for INTERMITTENT CLOTH PULLERS 間歇クロスプラー 部品

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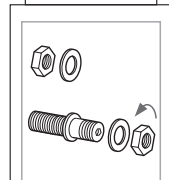
SUISEI®



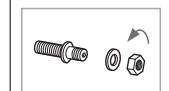
RF-SB-AS, RF-LBE-AS, RF-GBE-AS

Standard Face Plates for SP90-RF, TR (SP78Z-RF, TR)

90-3012AJ

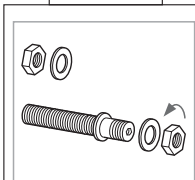


78-31AJ

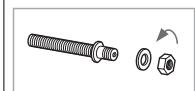


78-32AJ

90-3012A

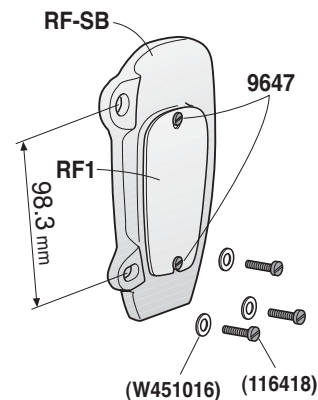


78-31A

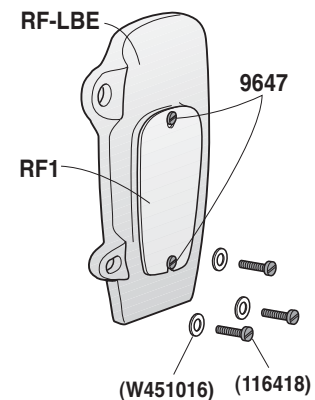


78-32A

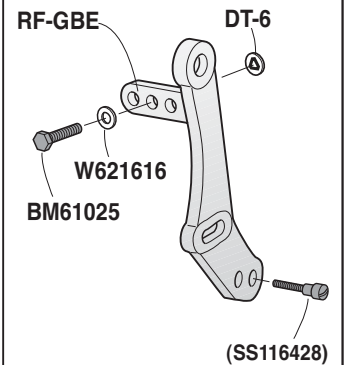
RF-SB-AS for RF-S, TR-S



RF-LBE-AS for RF-L, TR-L



RF-GBE-AS for RF-G, TR-G

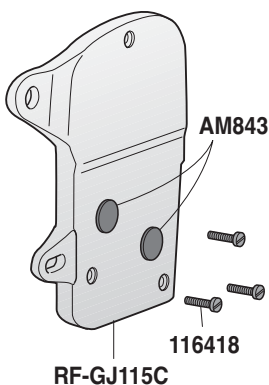


RG-G.....

Face Plates for SP90-RF, TR (SP78Z-RF, TR)

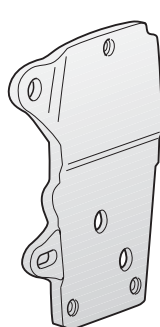
RF-GJ115-AS

JUKI LH-1152



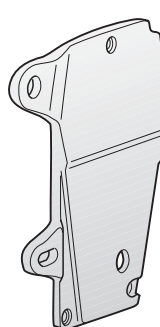
RF-GJ541C

JUKI DLN-5410



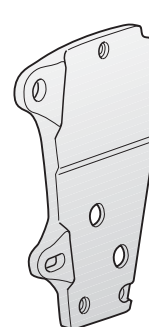
RF-GJ549C

JUKI DLU-5490



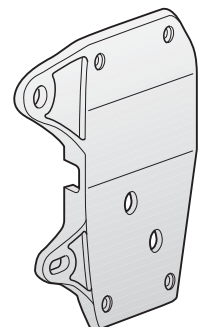
RF-GJ555C

JUKI DDL-5550



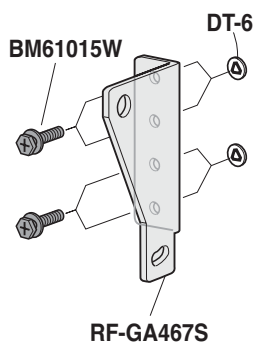
RF-GJ312C

JUKI LH-3128, 3168



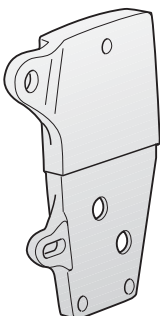
RF-GA467-AS

ADLER 467, 367



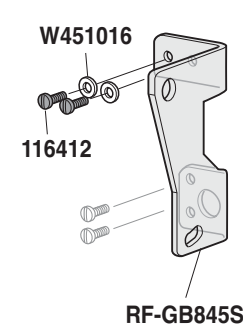
RF-GB737C

BROTHER B737, B738



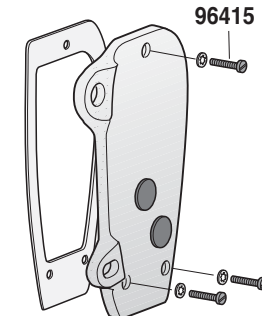
RF-GB845-AS

BROTHER B845



RF-FB925-AS

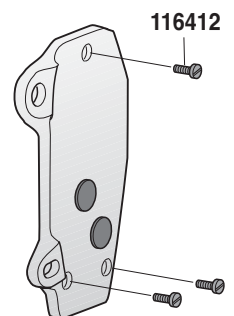
BROTHER B925, B926



For SP90-FBS

RF-FJ191-AS

JUKI MS-191, 261



For SP90-FJS

• Please specify **model number** of sewing machine concerning your inquiry except above face plates.

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• Weight are rounded off the fractions to one decimal places or integral numbers.



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A7SU-8	35	120	AMTB-240	48	37	CPS10	13	3 10 pcs
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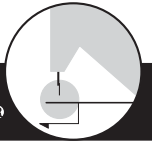
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• Weight are rounded off the fractions to one decimal places or integral numbers.

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